



*Smooth grinding
with an aggressive,
controlled bite*

- ▶ *Fast and easy changeover of wheel for minimum downtime*
- ▶ *Perfectly centered wheel each and every time for best performance*





- ▶ *High performance wheels grind off metal faster*
- ▶ *Extra long wheel life*



1/4" HP™





For all day grinding with exceptional contact; hugs the grinding surface

Formulated for safety and high performance in a wide range of metal grinding operations. Made from the highest quality abrasive grain with greater hardness and wear resistance, they grind welds down fast and with less effort. Their breakthrough performance sets new standards for general purpose grinding of steel.

1/4"  **TYPE 27S**   




| Dia. | Thick. | Arbor | Order No. | Grade | Max. RPM | Std. Pkg. | Std. Ctn. |
|--------|--------|---------|-----------|----------|----------|-----------|-----------|
| 4 1/2" | 1/4" | 5/8"-11 | 08-B 450 | A-24-HPS | 13,300 | 20 | 80 |
| 5" | 1/4" | 5/8"-11 | 08-B 500 | A-24-HPS | 12,200 | 20 | 80 |
| 6" | 1/4" | 5/8"-11 | 08-B 630 | A-24-HPS | 10,200 | 20 | 80 |

Always use 1/4" wheels with flange 30-B 057.




1/4"  **TYPE 28S**   

| Dia. | Thick. | Arbor | Order No. | Grade | Max RPM | Std. Pkg. | Std. Ctn. |
|--------|--------|---------|-----------|----------|---------|-----------|-----------|
| 4 1/2" | 1/4" | 5/8"-11 | 08-B 451 | A-24-HPS | 13,300 | 20 | 80 |
| 5" | 1/4" | 5/8"-11 | 08-B 501 | A-24-HPS | 12,200 | 20 | 80 |

Always use 1/4" wheels with flange 30-B 057.

1/4" **TYPE 27**   

| Dia. | Thick. | Arbor | Order No. | Grade | Max RPM | Std. Pkg. | Std. Ctn. |
|--------|--------|-------|-----------|----------|---------|-----------|-----------|
| 3" | 1/4" | 3/8" | 08-B 310 | A-24-HPS | 20,000 | 25 | 100 |
| 4" | 1/4" | 3/8" | 08-B 410 | A-24-HPS | 15,300 | 25 | 100 |
| 4" | 1/4" | 5/8" | 08-B 400 | A-24-HPS | 15,300 | 25 | 100 |
| 4 1/2" | 1/4" | 7/8" | 08-B 460 | A-24-HPS | 13,300 | 25 | 100 |
| 5" | 1/4" | 7/8" | 08-B 510 | A-24-HPS | 12,200 | 25 | 100 |
| 6" | 1/4" | 7/8" | 08-B 600 | A-24-HPS | 10,200 | 25 | 100 |
| 7" | 1/4" | 7/8" | 08-B 710 | A-24-HPS | 8,600 | 25 | 50 |
| 9" | 1/4" | 7/8" | 08-B 910 | A-24-HPS | 6,600 | 25 | 50 |

1/4" **TYPE 28**   

| Dia. | Thick. | Arbor | Order No. | Grade | Max RPM | Std. Pkg. | Std. Ctn. |
|------|--------|-------|-----------|----------|---------|-----------|-----------|
| 7" | 1/4" | 7/8" | 08-B 701 | A-24-HPS | 8,600 | 25 | 50 |
| 9" | 1/4" | 7/8" | 08-B 901 | A-24-HPS | 6,600 | 25 | 50 |

Tech tip!

Type 28 grinding wheels can be used at a shallower working angle for maximum operator comfort