

**TECHNICAL SPECIFICATION**

**Royal PVC Rigid Conduit  
 30° Bends**

**SCOPE**

This specification covers the requirements for PVC (polyvinyl chloride) Rigid Conduit 30° Bends. Nominal sizes of ½ " to 6" are manufactured to meet CSA C22.2 No. 211.2.

**MATERIALS**

The bends are fabricated from PVC Rigid Conduit pipe, meeting CSA C22.2 No. 211.2.

**MARKING**

Markings on the bends are as specified in CSA C22.2 No. 211.2.

**TEST REQUIREMENTS**

Quality testing is as per Royal's Quality Control program and in accordance with CSA C22.2 No. 211.2.

**BEND DIMENSIONS**

Nominal Size (in)	Part Number	L (in)	R (in)	d, Avg. (in)
½	REE1030	1.500	4.000	0.840
¾	REE1530	1.500	4.500	1.050
1	REE2030	1.875	5.750	1.315
1 ¼	REE2530	2.000	7.250	1.660
1 ½	REE3030	2.000	8.250	1.900
2	REE3530	2.000	9.500	2.375
2 ½	REE4030	3.000	10.500	2.875
3	REE4530	3.125	13.000	3.500
3 ½	REE5030	3.250	15.000	4.000
4	REE5530	3.375	16.000	4.500
5	REE6030	3.625	24.000	5.565
6	REE6530	3.750	30.000	6.625

