



## Main

Range of Product	Lexium integrated drive
Product or Component Type	Motion integrated drive
Device short name	ILA
Motor Type	AC Synchronous Servo Motor
Number of motor poles	6
Phase	Single phase
[Us] rated supply voltage	48 V 24 V
Network type	DC
Communication interface	Ethernet/IP, Integrated
Length	8.18 in (207.8 mm)
Winding type	Medium speed of rotation and medium torque
Electrical Connection	Industrial connector
Holding brake	Without
Gear box type	Without
Nominal speed	1600 rpm 24 V 3400 rpm 48 V
Nominal torque	6.90 lbf.in (0.78 N.m)

## Complementary

Transmission Rate	125, 250, 500 kbauds
Mounting Support	Flange
Motor flange size	2.24 in (57 mm)
Number of motor stacks	2
Centring collar diameter	1.97 in (50 mm)
Centring collar depth	0.06 in (1.6 mm)
Number of mounting holes	4
Mounting holes diameter	0.20 in (5.2 mm)
Circle diameter of the mounting holes	2.62 in (66.6 mm)
Feedback type	Multi turn encoder
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	0.35 in (9 mm)
Shaft length	0.79 in (20 mm)
Supply voltage limits	18...55.2 V
Current consumption	7000 mA maximum continuous 8500 mA peak
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP 9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 MA at 24 V safety input 2 mA at 24 V 24 V signal interface
Discrete output voltage	23...25 V

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Maximum switching current	100 MA per output 200 mA total
Protection Type	Short circuit of the output voltage Safe torque off Overload of output voltage
Peak stall torque	14.34 lbf.in (1.62 N.m)
Continuous stall torque	6.90 lbf.in (0.78 N.m)
Speed feedback resolution	16384 points/turn x 4096 turns
Accuracy error	+/- 0.05 °
Rotor inertia	0.173 kg.cm <sup>2</sup>
Maximum radial force Fr	107 N
Maximum axial force Fa	104 N force pressure) 104 N tensile force)
Service life in hours	20000 h bearing
Marking	CE
Type of cooling	Natural convection
Net Weight	3.75 lb(US) (1.7 kg)

## Environment

Standards	IEC 60072-1 IEC 50178 EN 61800-3 : 2001-02 EN 61800-3:2001, second environment IEC 50347 IEC 61800-3 IEC 61800-3, Ed 2
Product Certifications	cUL[RETURN]UL[RETURN]TÜV
Ambient air temperature for operation	104...131 °F (40...55 °C) with power derating of 2 % per °C) 32...104 °F (0...40 °C) without derating)
Permissible ambient air temperature around the device	221 °F (105 °C) power amplifier 230 °F (110 °C) motor
Ambient Air Temperature for Storage	-13...158 °F (-25...70 °C)
Operating altitude	<= 3280.84 ft (1000 m) without derating
Relative humidity	15...85 % without condensation
Vibration resistance	20 m/s <sup>2</sup> 10...500 Hz) 10 cycles IEC 60068-2-6
Shock resistance	150 m/s <sup>2</sup> 1000 shocks IEC 60068-2-29
IP degree of protection	Shaft bushing IP41 IEC 60034-5 Total except shaft bushing IP54 IEC 60034-5

## Ordering and shipping details

Category	18288-LEXIUM INTEGRATED DRIVES II
Discount Schedule	PC56
GTIN	3606485204604
Returnability	No
Country of origin	DE

## Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	4.33 in (11 cm)
Package 1 Width	7.40 in (18.8 cm)
Package 1 Length	15.55 in (39.5 cm)
Package 1 Weight	5.21 lb(US) (2.361 kg)
Unit Type of Package 2	S04
Number of Units in Package 2	4
Package 2 Height	11.81 in (30 cm)
Package 2 Width	15.75 in (40 cm)
Package 2 Length	23.62 in (60 cm)
Package 2 Weight	23.58 lb(US) (10.696 kg)

Unit Type of Package 3	P06
Number of Units in Package 3	12
Package 3 Height	30.31 in (77 cm)
Package 3 Width	31.50 in (80 cm)
Package 3 Length	23.62 in (60 cm)
Package 3 Weight	81.31 lb(US) (36.88 kg)

### Offer Sustainability

Sustainable offer status	Green Premium product
California proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>
REACH Regulation	<a href="#">REACH Declaration</a>
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
China RoHS Regulation	<a href="#">China RoHS Declaration</a>
RoHS exemption information	<a href="#">Yes</a>
Environmental Disclosure	<a href="#">Product Environmental Profile</a>
Circularity Profile	<a href="#">End Of Life Information</a>
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.
PVC free	Yes

### Contractual warranty

Warranty	18 months
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Integrated Drive without Holding Brake

Dimensions

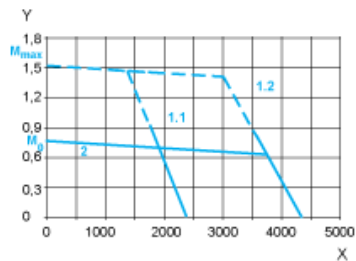


- 1 Accessories: I/O signal insert with industrial connectors
  - 2 Option: industrial connectors
  - 3 Earth (ground) terminal
  - 4 Accessories: cable entries  $\varnothing = 3 \dots 9 \text{ mm}/0.12 \dots 0.35 \text{ in.}$
  - 5 Centring hole DIN 332 - DS M3
- L : 197.3 mm/7.77 in.

## Connection Example with 4 I/O Signals



Torque Characteristics



X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 48 V

2 Continuous torque