

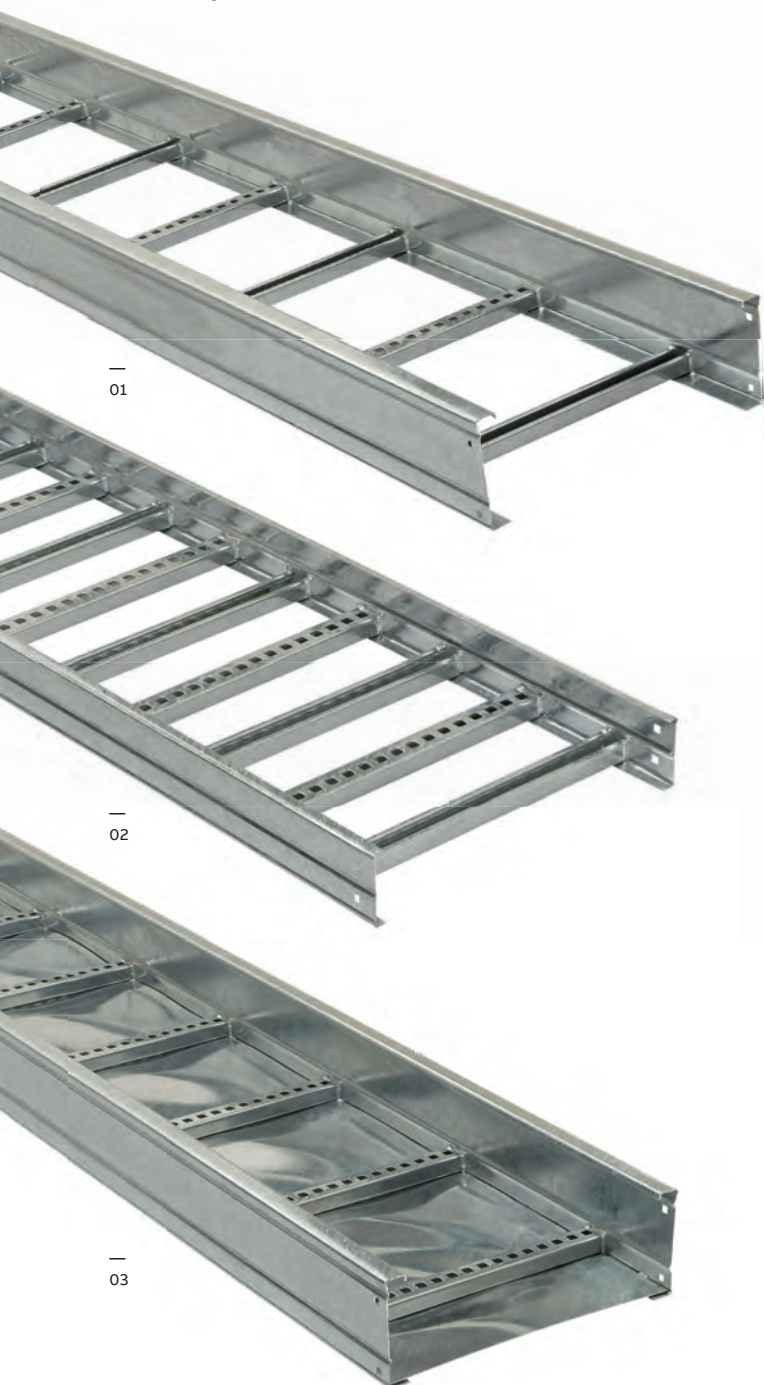
Steel cable tray

Straight lengths – Tray bottom

—
01 Ladder

—
02 Ventilated

—
03 Solid trough



—
Ladder, ventilated and solid trough

Ladder

Formed side rails are welded to 1½ in. wide rungs to provide maximum rigidity and strength. Rung design includes exclusive Ty-Rap cable tie slots on 1 in. centers.

Ventilated

A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and utilizing 75% or less of the plane area of the surface to support cables.

The maximum open spacings between cable support surfaces of transverse elements do not exceed 102 mm (4 in.) in the direction parallel to the tray side rails (rung to rung).

Solid trough

Solid sheet welded to steel side rails below rungs. This design offers added cable protection.

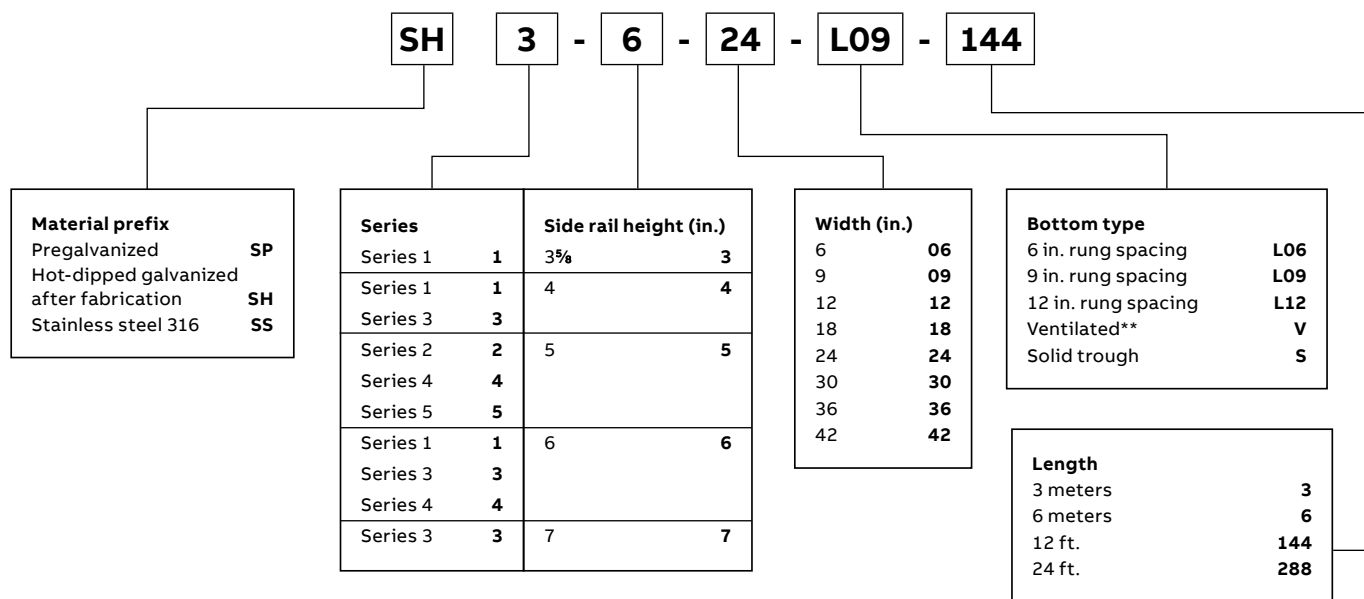
Straight section number selection

How to create part numbers

ABB has created a numbering system based on the order of selection criteria. For example, the first selection issue is the environment to which the cable tray will be subjected. This selection will lead to the best material for your application. For complete details on the cable tray selection process, see page A9 in the technical section.

Methods

1. Select the material best suited to your environment. Refer to technical section page A9.
2. Determine the tray series using the NEMA/CSA load/span designations page A16, and sizing cable tray page A23.
3. Select nominal depth and width of tray based on cable loading. See sizing cable tray page A23.
4. Select the bottom type based on cables and spacing requirements.
5. The last number is the length of the cable tray in meters or inches.



* Series 1-3 and 1-4 are not available in 6 meter or 288 in. lengths.

** For load ratings of CSA Class C/NEMA 8C or less, please see an alternative ventilated series of cable tray called One-Piece found on pages A174 to A207 of this catalogue.

Steel straight lengths

3⁵/₈ in. straight sections/series 1-3 – Ladder, ventilated and solid trough



Technical specifications

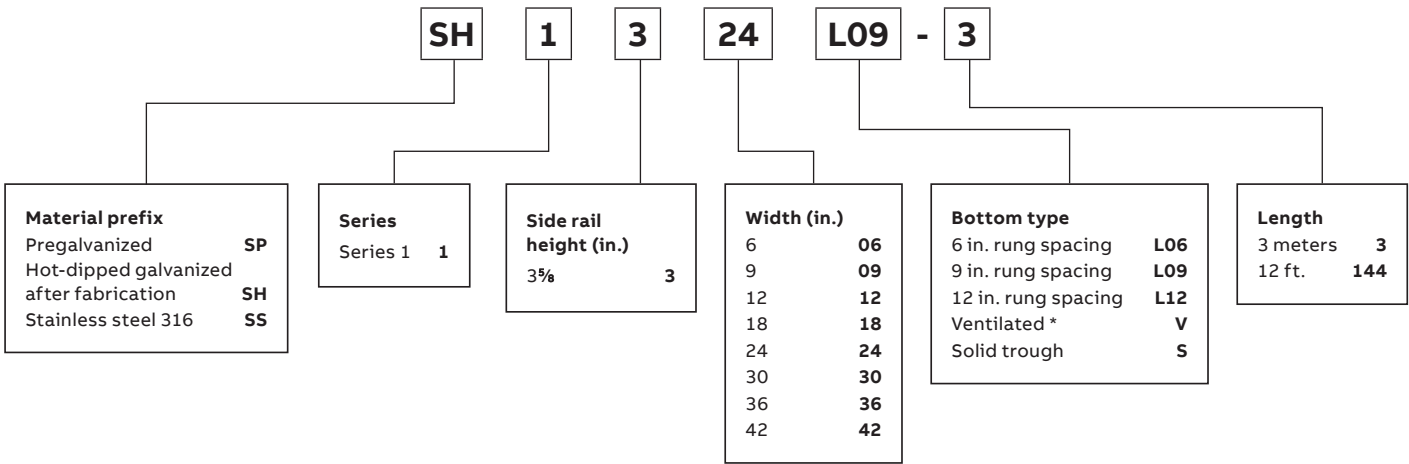
All calculations and data are based on 42 in. wide cable trays with rungs spaced 12 inches center to center with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

3⁵/₈ in. straight sections/series 1-3 – Ladder, ventilated and solid trough

		Support span (feet)			
Series		6	8	10	12
SP1-3	Load (lb)/ft.)	200	113	72	50
SH1-3	Deflection (in.)	0.242	0.430	0.672	0.967
SS1-3	Deflection factor	0.0012	0.0038	0.0093	0.0193

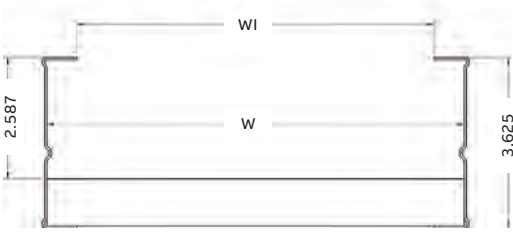
Straight section number selection



* For load CSA class C3M, NEMA 8C or less, please see an alternative ventilated series of cable tray called One-Piece found on pages A174 to A207 of this catalogue.

For fittings, consult pages A48 to A98.

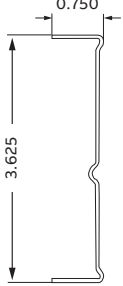
Dimensions

SP1-3, SH1-3, SS1-3		
	W (in.)	Wi (in.)
	6	4.5
	9	7.5
	12	10.5
	18	16.5
	24	22.5
	30	28.5
	36	34.5
	42	40.5

Technical specifications

Load ratings: 1.5 safety factor. All tray sections will support an additional 200 lb concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Load ratings: 1.5 safety factor

	Series	Side rail design factors 1 pair	Classifications			
			NEMA	CSA	UL	ABS
	SP1-3	Ix = 0.80 in. ⁴ Sx = 0.44 in. ³ Area = 0.49 in. ²	12A	C/3m	UL cross sectional area : 0.40 in. ²	Stainless steel only
	SH1-3					
	SS1-3					

Steel straight lengths

4 in. straight sections/series 1-4, 3-4 – Ladder, ventilated and solid trough



Technical specifications

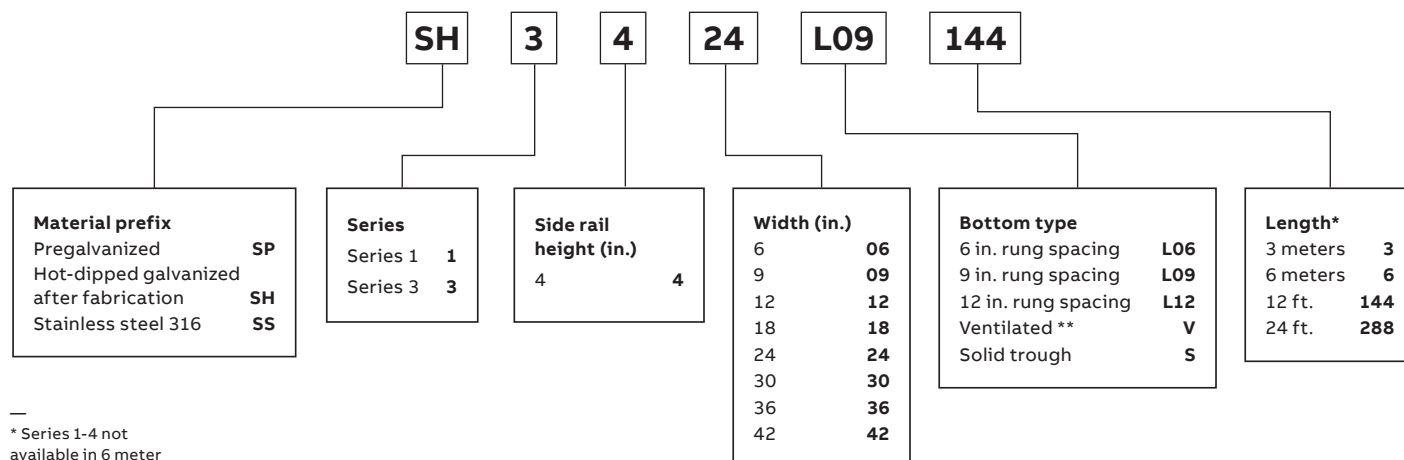
All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

4 in. straight sections/series 1-4, 3-4 – Ladder, ventilated and solid trough

		Support span (feet)							
Series		6	8	10	12	14	16	18	20
SP1-4	Load (lb)/ft.)	420	236	151	105	–	–	–	–
SH1-4	Deflection (in.)	0.207	0.368	0.574	0.827	–	–	–	–
SS1-4	Deflection factor	0.0005	0.0016	0.0038	0.0079	–	–	–	–
SP3-4	Load (lb)/ft.)	556	313	200	139	102	78	62	50
SH3-4	Deflection (in.)	0.243	0.432	0.674	0.971	1.322	1.727	2.185	2.698
SS3-4	Deflection factor	0.0004	0.0014	0.0034	0.0070	0.0130	0.0221	0.0354	0.0540

Straight section number selection

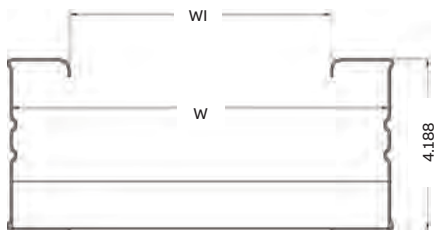


* Series 1-4 not available in 6 meter or 288 in. lengths.

** For load CSA class C3M, NEMA 8C or less, please see an alternative ventilated series of cable tray called One-Piece found on pages A174 to A207 of this catalogue.

For fittings, consult pages A48 to A98.

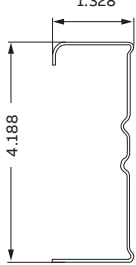
Dimensions

	SP1-4, SH1-4, SS1-4, SP3-4, SH3-4, SS3-4	
	W (in.)	Wi (in.)
	6	3.34
	9	6.34
	12	9.34
	18	15.34
	24	21.34
	30	27.34
	36	33.34
	42	39.34

Technical specifications

Load ratings: 1.5 safety factor. All tray sections will support an additional 200 lb concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Load ratings: 1.5 safety factor

	Series	Side rail design factors 1 pair	Classifications			
			NEMA	CSA	UL	ABS
	SP1-4 SH1-4 SS1-4	$I_x = 1.97 \text{ in.}^4$ $S_x = 0.79 \text{ in.}^3$ Area = 0.68 in.^2	12C	D/3m	UL cross sectional area: 0.70 in.^2	Stainless steel only
	SP3-4 SH3-4 SS3-4	$I_x = 2.22 \text{ in.}^4$ $S_x = 1.02 \text{ in.}^3$ Area = 1.08 in.^2	20A	D/6m	UL cross sectional area: 0.70 in.^2	Stainless steel only

Steel straight lengths

5 in. straight sections/series 2-5, 4-5, 5-5 – Ladder, ventilated and solid trough



Technical specifications

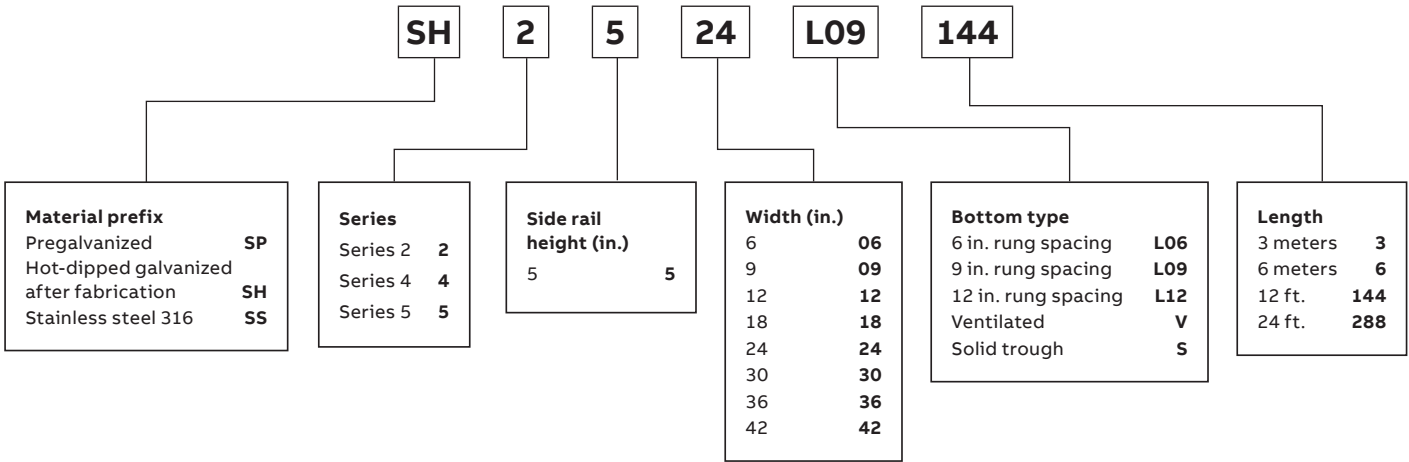
All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

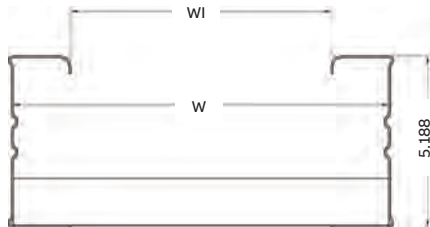
5 in. straight sections/series 2-5, 4-5, 5-5 – Ladder, ventilated and solid trough

		Support span (feet)							
Series		6	8	10	12	14	16	18	20
SP2-5 SH2-5 SS2-5	Load (lb)/ft.)	556	313	200	139	102	78	62	50
	Deflection (in.)	0.187	0.332	0.519	0.747	1.017	1.329	1.682	2.076
	Deflection factor	0.0001	0.0011	0.0026	0.0054	0.0100	0.0170	0.0272	0.0415
SP4-5 SH4-5 SS4-5	Load (lb)/ft.)	833	469	300	208	153	117	93	75
	Deflection (in.)	0.216	0.384	0.600	0.864	1.176	1.536	1.944	2.400
	Deflection factor	0.0003	0.0008	0.0020	0.0041	0.0077	0.0131	0.0211	0.0320
SP5-5 SH5-5 SS5-5	Load (lb)/ft.)	–	625	400	278	204	156	123	100
	Deflection (in.)	–	0.414	0.647	0.932	1.269	1.657	2.097	2.589
	Deflection factor	–	0.0007	0.0016	0.0034	0.0062	0.0106	0.0170	0.0259

Straight section number selection



Dimensions



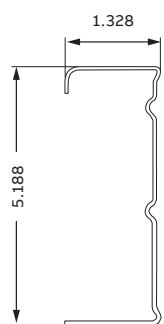
SP2-5, SH2-5, SS2-5, SP4-5, SH4-5, SS4-5, SP5-5, SH5-5, SS5-5

W (in.)	Wi (in.)
6	3.34
9	6.34
12	9.34
18	15.34
24	21.34
30	27.34
36	33.34
42	39.34

Technical specifications

Load ratings: 1.5 safety factor. All tray sections will support an additional 200 lb concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Load ratings: 1.5 safety factor



Series	Side rail design factors 1 pair	Classifications			
		NEMA	CSA	UL	ABS
SP2-5 SH2-5 SS2-5	$I_x = 2.89 \text{ in.}^4$ $S_x = 1.09 \text{ in.}^3$ Area = 0.78 in.^2	20A	D/6m	UL cross sectional area: 0.70 in.^2	Stainless steel only
SP4-5 SH4-5 SS4-5	$I_x = 3.75 \text{ in.}^4$ $S_x = 1.40 \text{ in.}^3$ Area = 1.02 in.^2	20B	E/6m	UL cross sectional area: 1.00 in.^2	Stainless steel only
SP5-5 SH5-5 SS5-5	$I_x = 4.64 \text{ in.}^4$ $S_x = 1.73 \text{ in.}^3$ Area = 1.24 in.^2	20C	Exceeds E/6m	UL cross sectional area: 1.00 in.^2	Stainless steel only

Steel straight lengths

6 in. straight sections/series 1-6, 3-6, 4-6 – Ladder, ventilated and solid trough



Technical specifications

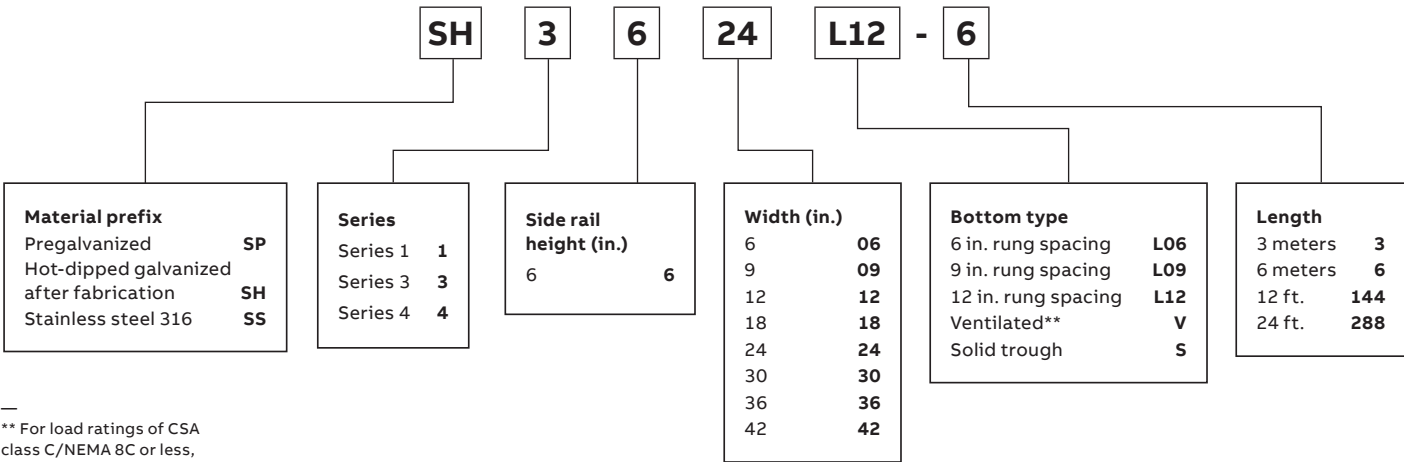
All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

6 in. straight sections/series 1-6, 3-6, 4-6 – Ladder, ventilated and solid trough

		Support span (feet)							
Series		6	8	10	12	14	16	18	20
SP1-6 SH1-6 SS1-6	Load (lb)/ft.)	556	313	200	139	102	78	62	50
	Deflection (in.)	0.122	0.216	0.338	0.486	0.662	0.865	1.095	1.351
	Deflection factor	0.0002	0.0007	0.0017	0.0035	0.0065	0.0111	0.0177	0.0270
SP3-6 SH3-6 SS3-6	Load (lb)/ft.)	833	469	300	208	153	117	93	75
	Deflection (in.)	0.151	0.268	0.419	0.603	0.821	1.072	1.357	1.675
	Deflection factor	0.0002	0.0006	0.0014	0.0029	0.0054	0.0091	0.0147	0.0223
SP4-6 SH4-6 SS4-6	Load (lb)/ft.)	–	728	466	324	238	182	144	117
	Deflection (in.)	–	0.312	0.487	0.702	0.955	1.247	1.579	1.949
	Deflection factor	–	0.0004	0.0010	0.0022	0.0040	0.0069	0.0110	0.0167

Straight section number selection



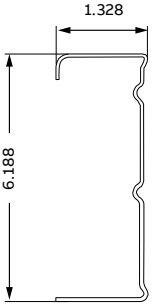
Dimensions

SP1-6, SH1-6, SS1-6, SP3-6, SH3-6, SS3-6, SP4-6, SH4-6, SS4-6		
	W (in.)	Wi (in.)
	6	3.34
	9	6.34
	12	9.34
	18	15.34
	24	21.34
	30	27.34
	36	33.34
	42	39.34

Technical specifications

Load ratings: 1.5 safety factor. All tray sections will support an additional 200 lb concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Load ratings: 1.5 safety factor

	Series	Side rail design factors 1 pair	Classifications			
			NEMA	CSA	UL	ABS
	SP1-6	$I_x = 4.44 \text{ in.}^4$ $S_x = 1.39 \text{ in.}^3$ $\text{Area} = 0.87 \text{ in.}^2$	20A	D/6m	UL cross sectional area: 0.70 in. ²	Stainless steel only
	SH1-6					
	SS1-6					
	SP3-6	$I_x = 5.37 \text{ in.}^4$ $S_x = 1.7 \text{ in.}^3$ $\text{Area} = 1.23 \text{ in.}^2$	20B	E/6m	UL cross sectional area: 1.00 in. ²	Stainless steel only
	SH3-6					
	SS3-6					
	SP4-6	$I_x = 7.17 \text{ in.}^4$ $S_x = 2.25 \text{ in.}^3$ $\text{Area} = 1.47 \text{ in.}^2$	20C	Exceeds E/6m	UL cross sectional area: 1.00 in. ²	Stainless steel only
	SH4-6					
	SS4-6					

Steel straight lengths

7 in. straight sections/series 3-7 – Ladder, ventilated and solid trough



Technical specifications

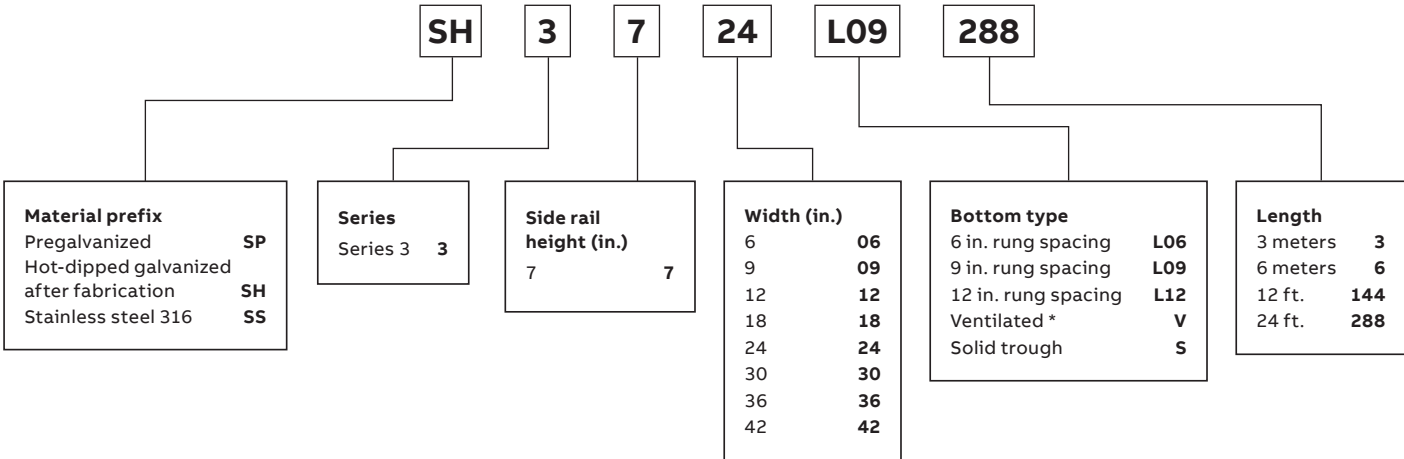
All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

6 in. straight sections/series 1-6, 3-6, 4-6 – Ladder, ventilated and solid trough

		Support span (feet)							
Series		6	8	10	12	14	16	18	20
SP3-7	Load (lb)/ft.)	–	750	480	333	245	188	148	120
SH3-7	Deflection (in.)	–	0.221	0.346	0.498	0.678	0.885	1.120	1.383
SS3-7	Deflection Factor	–	0.0003	0.0007	0.0015	0.0028	0.0047	0.0076	0.0115

Straight section number selection



* For load ratings of CSA class C/NEMA 12C or less, please see an alternative ventilated series of cable tray called One-Piece found on pages A174 to A207 of this catalogue.

For fittings consult, pages A48 to A98.

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Dimensions

		SP3-7, SH3-7, SS3-7	
		W (in.)	Wi (in.)
		6	3.34
		9	6.34
		12	9.34
		18	15.34
		24	21.34
		30	27.34
		36	33.34
		42	39.34

Technical specifications

Load ratings: 1.5 safety factor. All tray sections will support an additional 200 lb concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

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Load ratings: 1.5 safety factor

	Series	Side rail design factors 1 pair	Classifications			
			NEMA	CSA	UL	ABS
	SP3-7 SH3-7 SS3-7	$I_x = 10.41 \text{ in.}^4$ $S_x = 2.82 \text{ in.}^3$ $\text{Area} = 1.54 \text{ in.}^2$	Exceeds 20C	Exceeds E/6m	UL cross sectional area: 1.50 in. ²	Stainless steel only

Steel fittings

Introducing our new flexible coupler

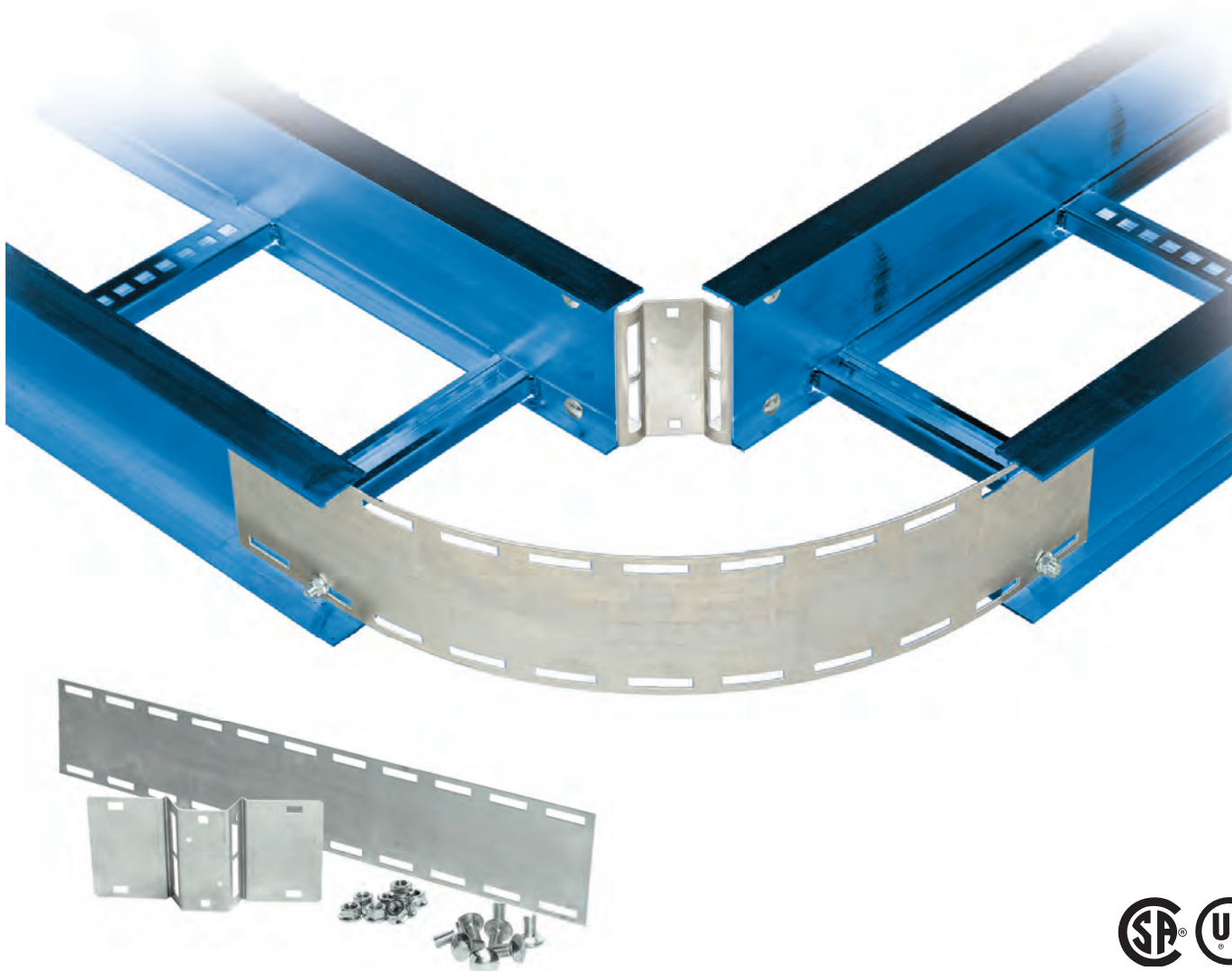
Exterior strap provides accurate radius to meet your cable tray design requirements.

The flexible coupler provides easy installation without measuring and cutting cable tray side rails. Once installed, the coupler allows for electrical continuity, therefore eliminating the requirement for a bonding jumper.

- Formed ribs provide better cable protection
- Fast and easy installation
- Meets the electrical continuity requirement of NEMA VE1 and CSA C22.2 No. 126.1

Features and benefits

- Reduces installation time
- No need for a bonding jumper
- Flexible and economical alternative to regular AU/AH fitting



Steel fittings

Horizontal adjustable plate

Steel – Flexible coupler



Cat. no.	Material	Side rail height (in.)	Tray width (in.)
(Prefix)-(*)06HBP	SPW, SHW, SSW	3 to 7	06
(Prefix)-(*)09HBP	SPW, SHW, SSW	3 to 7	09
(Prefix)-(*)12HBP	SPW, SHW, SSW	3 to 7	12
(Prefix)-(*)18HBP	SPW, SHW, SSW	3 to 7	18
(Prefix)-(*)24HBP	SPW, SHW, SSW	3 to 7	24
(Prefix)-(*)30HBP	SPW, SHW, SSW	3 to 7	30
(Prefix)-(*)36HBP	SPW, SHW, SSW	3 to 7	36
(Prefix)-(*)42HBP	SPW, SHW, SSW	3 to 7	42

*Insert side rail height

Optional rung information (provides additional cable support)

Cat. no.	Material	Tray width (in.)
(Prefix)-R06HBP	SPW, SHW, SSW	06
(Prefix)-R09HBP	SPW, SHW, SSW	09
(Prefix)-R12HBP	SPW, SHW, SSW	12
(Prefix)-R18HBP	SPW, SHW, SSW	18
(Prefix)-R24HBP	SPW, SHW, SSW	24
(Prefix)-R30HBP	SPW, SHW, SSW	30
(Prefix)-R36HBP	SPW, SHW, SSW	36
(Prefix)-R42HBP	SPW, SHW, SSW	42

Load rating with optional rung

Tray width	Side rail height		
	3 in. (76 mm)	4 and 5 in. (102 and 127 mm)	6 and 7 in. (152 and 178 mm)
36 in. (914 mm)	50 lb/ft. (74 kg/m)	Al: 75 lb/ft. (112 kg/m)	Steel: 50 lb/ft. (74 kg/m)
30 in. (762 mm)	75 lb/ft. (112 kg/m)		100 lb/ft. (149 kg/m)
6 to 24 in. (152 to 610 mm)	100 lb/ft. (149 kg/m)	100 lb/ft. (149 kg/m)	100 lb/ft. (149 kg/m)

01 Fasten flexible coupler to tray.

02 Bend.

03 Fasten to the other length of cable tray.

04 Fasten the strap.



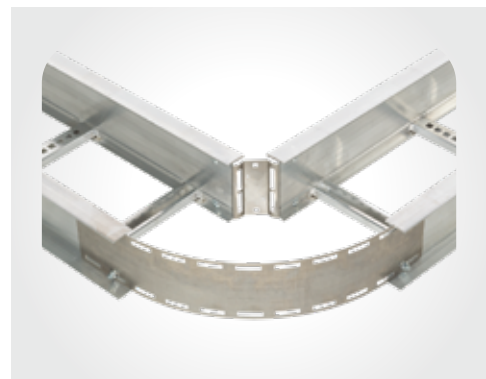
01



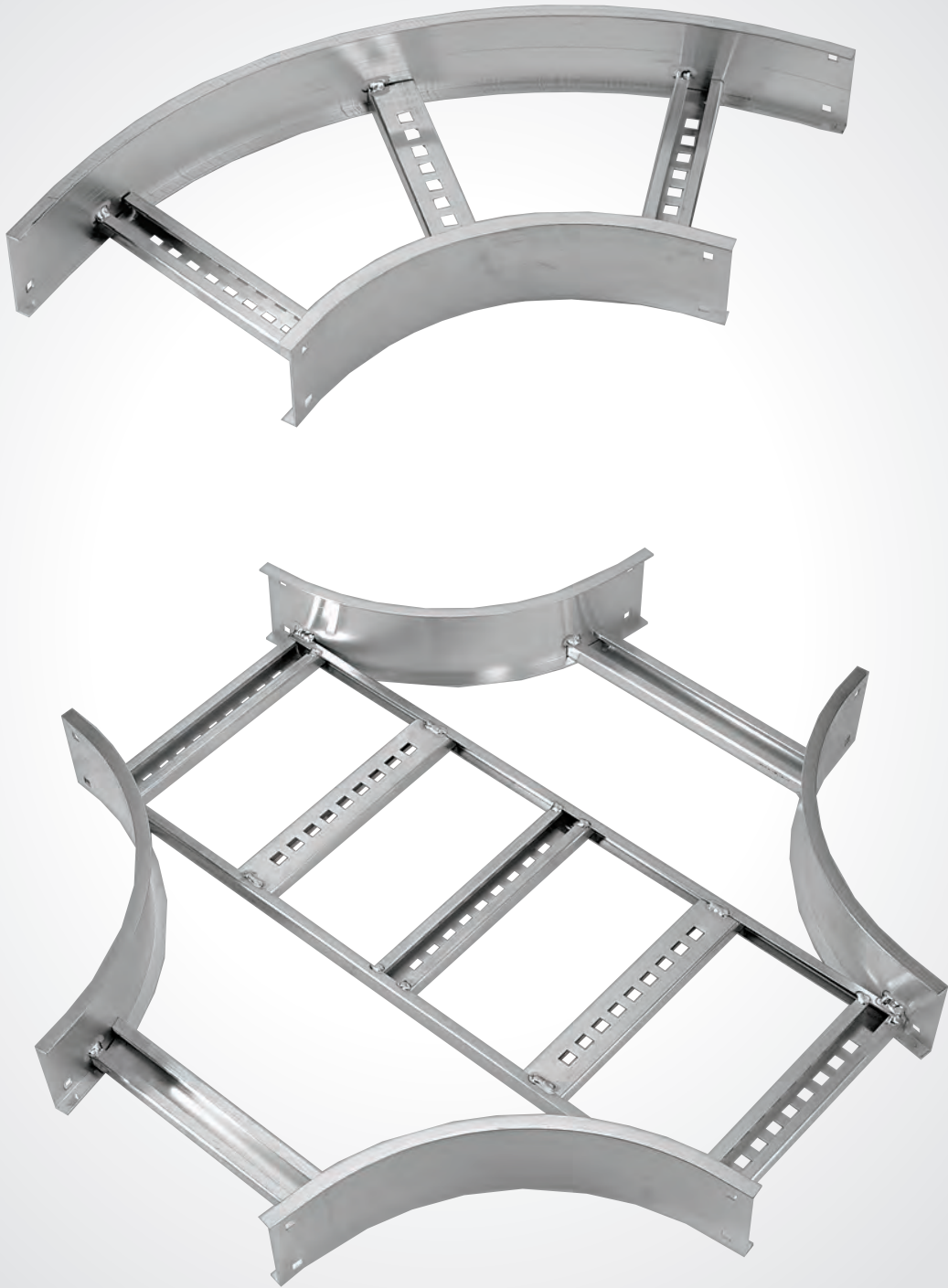
02



03

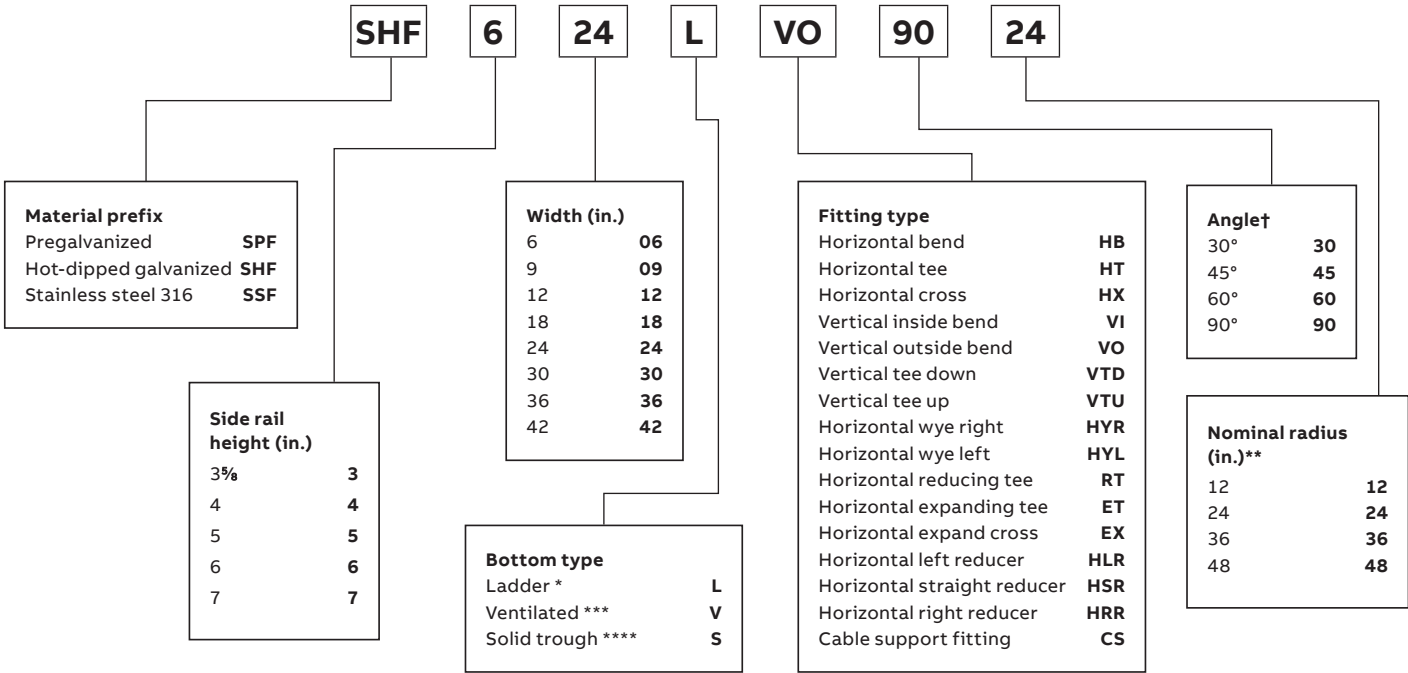


04



Steel fittings

Fittings number selection



† For HB, VI, VO fitting types only.

* Manufactured with 9 in. rung spacing measured at the center line of fitting.

** Radius is not required for the following fitting types: HYR, HYL, HLR, HRR, HSR.

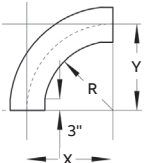
*** Manufactured with 4 in. edge-to-edge rung spacing measured at the center line of fitting.

**** Manufactured with flat sheet inserted under rungs with 9 in. rung spacing measured at the center line of fitting.

Steel fittings

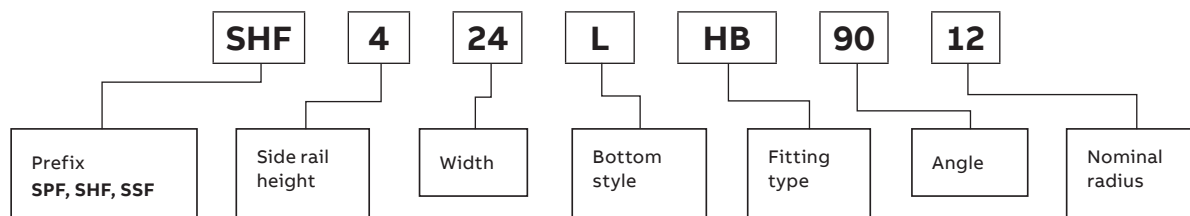
90°/60° Horizontal bend fittings

90° Horizontal bend

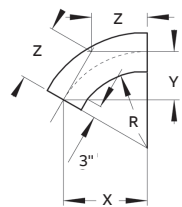
	Nominal		Cat. no.	Dimensions (in.)	
	Radius (in.)	Width (in.)		X	Y
	12	6	Prefix(t)-06-(*)-HB90-12	15	15
	12	9	Prefix(t)-09-(*)-HB90-12	16½	16½
	12	12	Prefix(t)-12-(*)-HB90-12	18	18
	12	18	Prefix(t)-18-(*)-HB90-12	21	21
	12	24	Prefix(t)-24-(*)-HB90-12	24	24
	12	30	Prefix(t)-30-(*)-HB90-12	27	27
	12	36	Prefix(t)-36-(*)-HB90-12	30	30
	12	42	Prefix(t)-42-(*)-HB90-12	33	33
	24	6	Prefix(t)-06-(*)-HB90-24	27	27
	24	9	Prefix(t)-09-(*)-HB90-24	28½	28½
	24	12	Prefix(t)-12-(*)-HB90-24	30	30
	24	18	Prefix(t)-18-(*)-HB90-24	33	33
	24	24	Prefix(t)-24-(*)-HB90-24	36	36
	24	30	Prefix(t)-30-(*)-HB90-24	39	39
	24	36	Prefix(t)-36-(*)-HB90-24	42	42
	24	42	Prefix(t)-42-(*)-HB90-24	45	45
	36	6	Prefix(t)-06-(*)-HB90-36	39	39
	36	9	Prefix(t)-09-(*)-HB90-36	40½	40½
	36	12	Prefix(t)-12-(*)-HB90-36	42	42
	36	18	Prefix(t)-18-(*)-HB90-36	45	45
	36	24	Prefix(t)-24-(*)-HB90-36	48	48
	36	30	Prefix(t)-30-(*)-HB90-36	51	51
	36	36	Prefix(t)-36-(*)-HB90-36	54	54
	36	42	Prefix(t)-42-(*)-HB90-36	57	57
	48	6	Prefix(t)-06-(*)-HB90-48	51	51
	48	9	Prefix(t)-09-(*)-HB90-48	52½	52½
	48	12	Prefix(t)-12-(*)-HB90-48	54	54
	48	18	Prefix(t)-18-(*)-HB90-48	57	57
	48	24	Prefix(t)-24-(*)-HB90-48	60	60
	48	30	Prefix(t)-30-(*)-HB90-48	63	63
	48	36	Prefix(t)-36-(*)-HB90-48	66	66
	48	42	Prefix(t)-42-(*)-HB90-48	69	69

(t) Insert side rail height (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

Part numbering system



60° Horizontal bend



Nominal			Dimensions (in.)		
Radius (in.)	Width (in.)	Cat. no.	X	Y	Z
12	6	Prefix(t)-06-(*)-HB60-12	14 $\frac{7}{8}$	8 $\frac{5}{8}$	9 $\frac{15}{16}$
12	9	Prefix(t)-09-(*)-HB60-12	16 $\frac{3}{16}$	9 $\frac{3}{8}$	10 $\frac{13}{16}$
12	12	Prefix(t)-12-(*)-HB60-12	17 $\frac{1}{2}$	10 $\frac{1}{8}$	11 $\frac{11}{16}$
12	18	Prefix(t)-18-(*)-HB60-12	20 $\frac{1}{16}$	11 $\frac{5}{8}$	13 $\frac{3}{8}$
12	24	Prefix(t)-24-(*)-HB60-12	22 $\frac{11}{16}$	13 $\frac{3}{8}$	15 $\frac{1}{8}$
12	30	Prefix(t)-30-(*)-HB60-12	25 $\frac{5}{16}$	14 $\frac{5}{8}$	16 $\frac{7}{8}$
12	36	Prefix(t)-36-(*)-HB60-12	27 $\frac{7}{8}$	16 $\frac{3}{8}$	18 $\frac{9}{16}$
12	42	Prefix(t)-42-(*)-HB60-12	30 $\frac{1}{2}$	17 $\frac{7}{8}$	20 $\frac{9}{16}$
24	6	Prefix(t)-06-(*)-HB60-24	25 $\frac{5}{16}$	14 $\frac{3}{8}$	16 $\frac{7}{8}$
24	9	Prefix(t)-09-(*)-HB60-24	26 $\frac{9}{16}$	15 $\frac{3}{8}$	17 $\frac{3}{4}$
24	12	Prefix(t)-12-(*)-HB60-24	27 $\frac{7}{8}$	16 $\frac{1}{8}$	18 $\frac{9}{16}$
24	18	Prefix(t)-18-(*)-HB60-24	30 $\frac{1}{2}$	17 $\frac{7}{8}$	20 $\frac{9}{16}$
24	24	Prefix(t)-24-(*)-HB60-24	33 $\frac{1}{16}$	19 $\frac{1}{8}$	22 $\frac{1}{16}$
24	30	Prefix(t)-30-(*)-HB60-24	35 $\frac{11}{16}$	20 $\frac{5}{8}$	23 $\frac{13}{16}$
24	36	Prefix(t)-36-(*)-HB60-24	38 $\frac{1}{4}$	22 $\frac{1}{8}$	25 $\frac{1}{2}$
24	42	Prefix(t)-42-(*)-HB60-24	40 $\frac{7}{8}$	23 $\frac{3}{8}$	27 $\frac{1}{4}$
36	6	Prefix(t)-06-(*)-HB60-36	35 $\frac{11}{16}$	20 $\frac{5}{8}$	23 $\frac{13}{16}$
36	9	Prefix(t)-09-(*)-HB60-36	37	21 $\frac{1}{8}$	24 $\frac{5}{8}$
36	12	Prefix(t)-12-(*)-HB60-36	38 $\frac{1}{4}$	22 $\frac{1}{8}$	25 $\frac{1}{2}$
36	18	Prefix(t)-18-(*)-HB60-36	40 $\frac{7}{8}$	23 $\frac{3}{8}$	27 $\frac{3}{8}$
36	24	Prefix(t)-24-(*)-HB60-36	43 $\frac{1}{2}$	25 $\frac{1}{8}$	29
36	30	Prefix(t)-30-(*)-HB60-36	46 $\frac{1}{16}$	26 $\frac{5}{8}$	30 $\frac{11}{16}$
36	36	Prefix(t)-36-(*)-HB60-36	48 $\frac{11}{16}$	28 $\frac{1}{8}$	32 $\frac{7}{16}$
36	42	Prefix(t)-42-(*)-HB60-36	51 $\frac{1}{4}$	29 $\frac{3}{8}$	34 $\frac{3}{16}$
48	6	Prefix(t)-06-(*)-HB60-48	46 $\frac{1}{16}$	26 $\frac{5}{8}$	30 $\frac{11}{16}$
48	9	Prefix(t)-09-(*)-HB60-48	47 $\frac{3}{8}$	27 $\frac{3}{8}$	31 $\frac{9}{16}$
48	12	Prefix(t)-12-(*)-HB60-48	48 $\frac{11}{16}$	28 $\frac{1}{8}$	32 $\frac{7}{16}$
48	18	Prefix(t)-18-(*)-HB60-48	51 $\frac{1}{16}$	29 $\frac{3}{8}$	34 $\frac{3}{16}$
48	24	Prefix(t)-24-(*)-HB60-48	53 $\frac{3}{8}$	31 $\frac{1}{8}$	35 $\frac{19}{16}$
48	30	Prefix(t)-30-(*)-HB60-48	56 $\frac{7}{16}$	32 $\frac{3}{8}$	37 $\frac{5}{8}$
48	36	Prefix(t)-36-(*)-HB60-48	59 $\frac{1}{16}$	34 $\frac{1}{8}$	39 $\frac{3}{8}$
48	42	Prefix(t)-42-(*)-HB60-48	61 $\frac{11}{16}$	35 $\frac{3}{8}$	41 $\frac{1}{8}$

(t) Insert side rail height (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

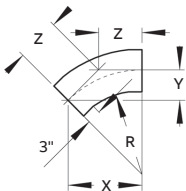
Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Angle: 90°, 60°
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Steel fittings

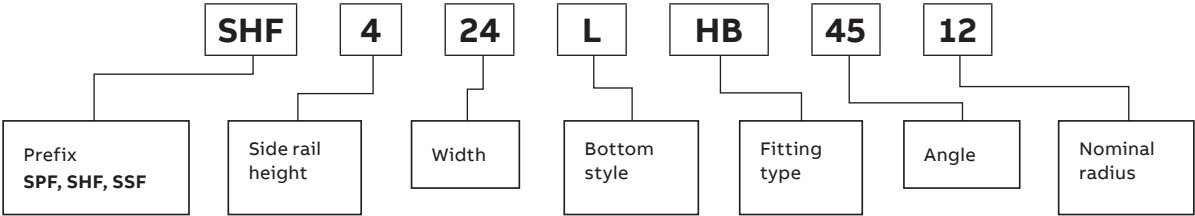
45°/30° Horizontal bend fittings

45° Horizontal bend

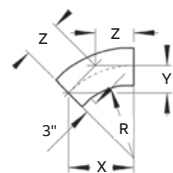
	Nominal		Cat. no.	Dimensions (in.)		
	Radius (in.)	Width (in.)		X	Y	Z
	12	6	Prefix(t)-06-(*)-HB45-12	13 ^{3⁄8}	5 ^{5⁄8}	8
	12	9	Prefix(t)-09-(*)-HB45-12	14 ^{11⁄16}	6 ^{1⁄16}	8 ^{9⁄16}
	12	12	Prefix(t)-12-(*)-HB45-12	15 ^{3⁄4}	6 ^{1⁄2}	9 ^{3⁄16}
	12	18	Prefix(t)-18-(*)-HB45-12	17 ^{7⁄8}	7 ^{3⁄8}	10 ^{7⁄16}
	12	24	Prefix(t)-24-(*)-HB45-12	20	8 ^{3⁄4}	11 ^{11⁄16}
	12	30	Prefix(t)-30-(*)-HB45-12	22 ^{1⁄16}	9 ^{3⁄8}	12 ^{15⁄16}
	12	36	Prefix(t)-36-(*)-HB45-12	24 ^{3⁄16}	10	14 ^{3⁄16}
	12	42	Prefix(t)-42-(*)-HB45-12	26 ^{5⁄16}	10 ^{15⁄16}	15 ^{7⁄16}
	24	6	Prefix(t)-06-(*)-HB45-24	22 ^{1⁄16}	9 ^{3⁄8}	12 ^{15⁄16}
	24	9	Prefix(t)-09-(*)-HB45-24	23 ^{1⁄8}	9 ^{9⁄16}	13 ^{9⁄16}
	24	12	Prefix(t)-12-(*)-HB45-24	24 ^{3⁄16}	10	14 ^{3⁄16}
	24	18	Prefix(t)-18-(*)-HB45-24	26 ^{5⁄16}	10 ^{15⁄16}	15 ^{7⁄16}
	24	24	Prefix(t)-24-(*)-HB45-24	28 ^{7⁄16}	11 ^{13⁄16}	16 ^{11⁄16}
	24	30	Prefix(t)-30-(*)-HB45-24	30 ^{9⁄16}	12 ^{11⁄16}	17 ^{15⁄16}
	24	36	Prefix(t)-36-(*)-HB45-24	32 ^{11⁄16}	13 ^{9⁄16}	19 ^{1⁄8}
	24	42	Prefix(t)-42-(*)-HB45-24	34 ^{13⁄16}	14 ^{7⁄8}	20 ^{3⁄8}
	36	6	Prefix(t)-06-(*)-HB45-36	30 ^{9⁄16}	12 ^{11⁄16}	17 ^{15⁄16}
	36	9	Prefix(t)-09-(*)-HB45-36	31 ^{5⁄8}	13 ^{3⁄8}	18 ^{9⁄16}
	36	12	Prefix(t)-12-(*)-HB45-36	32 ^{11⁄16}	13 ^{9⁄16}	19 ^{1⁄8}
	36	18	Prefix(t)-18-(*)-HB45-36	34 ^{13⁄16}	14 ^{7⁄16}	20 ^{3⁄8}
	36	24	Prefix(t)-24-(*)-HB45-36	36 ^{15⁄16}	15 ^{5⁄16}	21 ^{5⁄8}
	36	30	Prefix(t)-30-(*)-HB45-36	39 ^{1⁄16}	16 ^{3⁄16}	22 ^{7⁄8}
	36	36	Prefix(t)-36-(*)-HB45-36	41 ^{3⁄16}	17 ^{1⁄16}	24 ^{1⁄8}
	36	42	Prefix(t)-42-(*)-HB45-36	43 ^{5⁄16}	17 ^{15⁄16}	25 ^{3⁄8}
	48	6	Prefix(t)-06-(*)-HB45-48	39 ^{3⁄16}	16 ^{3⁄16}	22 ^{7⁄8}
	48	9	Prefix(t)-09-(*)-HB45-48	40 ^{1⁄8}	16 ^{3⁄8}	23 ^{1⁄2}
	48	12	Prefix(t)-12-(*)-HB45-48	41 ^{3⁄16}	17 ^{1⁄16}	24 ^{1⁄8}
	48	18	Prefix(t)-18-(*)-HB45-48	43 ^{5⁄16}	17 ^{15⁄16}	25 ^{3⁄8}
	48	24	Prefix(t)-24-(*)-HB45-48	45 ^{7⁄16}	18 ^{13⁄16}	26 ^{5⁄8}
	48	30	Prefix(t)-30-(*)-HB45-48	47 ^{9⁄16}	19 ^{11⁄16}	27 ^{7⁄8}
	48	36	Prefix(t)-36-(*)-HB45-48	49 ^{11⁄16}	20 ^{9⁄16}	29 ^{1⁄8}
	48	42	Prefix(t)-42-(*)-HB45-48	51 ^{13⁄16}	21 ^{7⁄16}	30 ^{9⁄16}

(†) Insert side rail height. (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

Part numbering system



30° Horizontal bend



Nominal			Dimensions (in.)		
Radius (in.)	Width (in.)	Cat. no.	X	Y	Z
12	6	Prefix(t)-06-(*)-HB30-12	11 ⁷ / ₈	3 ³ / ₈	6 ³ / ₁₆
12	9	Prefix(t)-09-(*)-HB30-12	12 ³ / ₈	3 ⁵ / ₁₆	6 ⁵ / ₈
12	12	Prefix(t)-12-(*)-HB30-12	13 ¹ / ₂	3 ¹ / ₂	7
12	18	Prefix(t)-18-(*)-HB30-12	14 ⁵ / ₈	3 ¹⁵ / ₁₆	7 ¹³ / ₁₆
12	24	Prefix(t)-24-(*)-HB30-12	16 ¹ / ₈	4 ⁵ / ₁₆	8 ⁵ / ₈
12	30	Prefix(t)-30-(*)-HB30-12	17 ⁵ / ₈	4 ¹¹ / ₁₆	9 ⁷ / ₁₆
12	36	Prefix(t)-36-(*)-HB30-12	19 ¹ / ₈	5 ¹ / ₈	10 ¹ / ₄
12	42	Prefix(t)-42-(*)-HB30-12	20 ⁵ / ₈	5 ¹ / ₂	11 ¹ / ₁₆
24	6	Prefix(t)-06-(*)-HB30-24	17 ⁵ / ₈	4 ¹¹ / ₁₆	9 ⁷ / ₁₆
24	9	Prefix(t)-09-(*)-HB30-24	18 ³ / ₈	4 ¹⁵ / ₁₆	9 ¹³ / ₁₆
24	12	Prefix(t)-12-(*)-HB30-24	19 ¹ / ₈	5 ³ / ₁₆	10 ⁴ / ₁₆
24	18	Prefix(t)-18-(*)-HB30-24	20 ⁵ / ₈	5 ⁹ / ₁₆	11 ¹ / ₁₆
24	24	Prefix(t)-24-(*)-HB30-24	22 ¹ / ₈	5 ¹⁵ / ₁₆	11 ¹³ / ₁₆
24	30	Prefix(t)-30-(*)-HB30-24	23 ³ / ₈	6 ⁵ / ₁₆	12 ¹⁰ / ₁₆
24	36	Prefix(t)-36-(*)-HB30-24	25 ¹ / ₈	6 ¹² / ₁₆	13 ⁷ / ₁₆
24	42	Prefix(t)-42-(*)-HB30-24	26 ⁵ / ₈	7 ¹ / ₈	14 ¹ / ₄
36	6	Prefix(t)-06-(*)-HB30-36	23 ⁵ / ₈	6 ⁵ / ₁₆	12 ⁵ / ₈
36	9	Prefix(t)-09-(*)-HB30-36	24 ³ / ₈	6 ¹ / ₂	13 ³ / ₁₆
36	12	Prefix(t)-12-(*)-HB30-36	25 ¹ / ₈	6 ³ / ₄	13 ⁷ / ₁₆
36	18	Prefix(t)-18-(*)-HB30-36	26 ⁵ / ₈	7 ¹ / ₄	14 ¹ / ₄
36	24	Prefix(t)-24-(*)-HB30-36	28 ¹ / ₈	7 ¹ / ₂	15 ⁵ / ₁₆
36	30	Prefix(t)-30-(*)-HB30-36	29 ⁵ / ₈	7 ¹⁵ / ₁₆	15 ⁷ / ₈
36	36	Prefix(t)-36-(*)-HB30-36	31 ¹ / ₈	8 ⁵ / ₁₆	16 ¹¹ / ₁₆
36	42	Prefix(t)-42-(*)-HB30-36	32 ⁵ / ₈	8 ³ / ₄	17 ¹ / ₂
48	6	Prefix(t)-06-(*)-HB30-48	29 ⁵ / ₈	7 ¹⁵ / ₁₆	15 ⁷ / ₈
48	9	Prefix(t)-09-(*)-HB30-48	30 ³ / ₈	8 ¹ / ₈	16 ¹ / ₄
48	12	Prefix(t)-12-(*)-HB30-48	31 ¹ / ₈	8 ⁵ / ₁₆	16 ¹¹ / ₁₆
48	18	Prefix(t)-18-(*)-HB30-48	32 ⁵ / ₈	8 ³ / ₄	17 ¹ / ₂
48	24	Prefix(t)-24-(*)-HB30-48	34 ¹ / ₈	9 ³ / ₈	18 ¹ / ₄
48	30	Prefix(t)-30-(*)-HB30-48	35 ⁵ / ₈	9 ⁹ / ₁₆	19 ³ / ₁₆
48	36	Prefix(t)-36-(*)-HB30-48	37 ¹ / ₈	9 ¹⁵ / ₁₆	19 ⁷ / ₈
48	42	Prefix(t)-42-(*)-HB30-48	38 ⁵ / ₈	10 ⁵ / ₁₆	20 ¹¹ / ₁₆

(t) Insert side rail height. (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

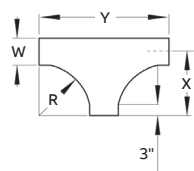
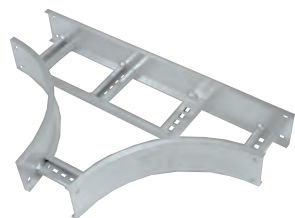
Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Angle: 45°, 30°
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Steel fittings

Horizontal tee and cross fittings

Horizontal tee

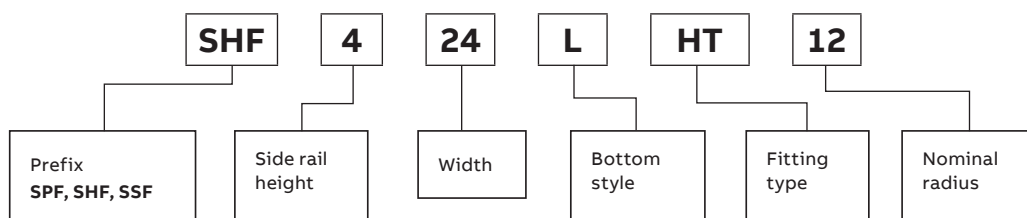


Nominal			Dimensions (in.)	
Radius (in.)	Width (in.)	Cat. no.	X	Y
12	6	Prefix(t)-06-(*)-HT12	15	30
12	9	Prefix(t)-09-(*)-HT12	16½	33
12	12	Prefix(t)-12-(*)-HT12	18	36
12	18	Prefix(t)-18-(*)-HT12	21	42
12	24	Prefix(t)-24-(*)-HT12	24	48
12	30	Prefix(t)-30-(*)-HT12	27	54
12	36	Prefix(t)-36-(*)-HT12	30	60
12	42	Prefix(t)-42-(*)-HT12	33	66
24	6	Prefix(t)-06-(*)-HT24	27	54
24	9	Prefix(t)-09-(*)-HT24	28½	57
24	12	Prefix(t)-12-(*)-HT24	30	60
24	18	Prefix(t)-18-(*)-HT24	33	66
24	24	Prefix(t)-24-(*)-HT24	36	72
24	30	Prefix(t)-30-(*)-HT24	39	78
24	36	Prefix(t)-36-(*)-HT24	42	84
24	42	Prefix(t)-42-(*)-HT24	45	90
36	6	Prefix(t)-06-(*)-HT36	39	78
36	9	Prefix(t)-09-(*)-HT36	40½	81
36	12	Prefix(t)-12-(*)-HT36	42	84
36	18	Prefix(t)-18-(*)-HT36	45	90
36	24	Prefix(t)-24-(*)-HT36	48	96
36	30	Prefix(t)-30-(*)-HT36	51	102
36	36	Prefix(t)-36-(*)-HT36	54	108
36	42	Prefix(t)-42-(*)-HT36	57	114
48	6	Prefix(t)-06-(*)-HT48	51	102
48	9	Prefix(t)-09-(*)-HT48	52½	105
48	12	Prefix(t)-12-(*)-HT48	54	108
48	18	Prefix(t)-18-(*)-HT48	57	114
48	24	Prefix(t)-24-(*)-HT48	60	120
48	30	Prefix(t)-30-(*)-HT48	63	126
48	36	Prefix(t)-36-(*)-HT48	66	132
48	42	Prefix(t)-42-(*)-HT48	69	138

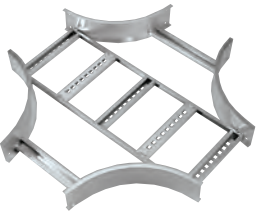
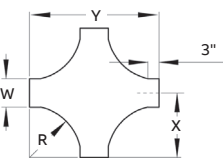
(t) Insert side rail height. (*) Insert bottom style to complete cat. no. Tees include 2 pairs / crosses include 3 pairs of splice plates with hardware.

¥ Shipped with SPW-3/8HXHWK hardware kit.

Part numbering system



Horizontal cross

	Nominal		Cat. no.	Dimensions (in.)	
	Radius (in.)	Width (in.)		X	Y
	12	6	Prefix(t)-06-(*)-HX12	15	30
	12	9	Prefix(t)-09-(*)-HX12	16½	33
	12	12	Prefix(t)-12-(*)-HX12	18	36
	12	18	Prefix(t)-18-(*)-HX12	21	42
	12	24	Prefix(t)-24-(*)-HX12	24	48
	12	30	Prefix(t)-30-(*)-HX12	27	54
	12	36	Prefix(t)-36-(*)-HX12	30	60
	12	42	Prefix(t)-42-(*)-HX12	33	66
	24	6	Prefix(t)-06-(*)-HX24	27	54
	24	9	Prefix(t)-09-(*)-HX24	28½	57
	24	12	Prefix(t)-12-(*)-HX24	30	60
	24	18	Prefix(t)-18-(*)-HX24	33	66
	24	24	Prefix(t)-24-(*)-HX24	36	72
	24	30	Prefix(t)-30-(*)-HX24	39	78
	24	36	Prefix(t)-36-(*)-HX24	42	84
	24	42	Prefix(t)-42-(*)-HX24	45	90
	36	6	Prefix(t)-06-(*)-HX36	39	78
	36	9	Prefix(t)-09-(*)-HX36	40½	81
	36	12	Prefix(t)-12-(*)-HX36	42	84
	36	18	Prefix(t)-18-(*)-HX36	45	90
	36	24	Prefix(t)-24-(*)-HX36	48	96
	36	30 [¥]	Prefix(t)-30-(*)-HX36	51	102
	36	36 [¥]	Prefix(t)-36-(*)-HX36	54	108
	36	42 [¥]	Prefix(t)-42-(*)-HX36	57	114
	48	6	Prefix(t)-06-(*)-HX48	51	102
	48	9	Prefix(t)-09-(*)-HX48	52½	105
	48	12	Prefix(t)-12-(*)-HX48	54	108
	48	18	Prefix(t)-18-(*)-HX48	57	114
	48	24	Prefix(t)-24-(*)-HX48	60	120
	48	30	Prefix(t)-30-(*)-HX48	63	126
	48	36	Prefix(t)-36-(*)-HX48	66	132
	48	42	Prefix(t)-42-(*)-HX48	69	138

(t) Insert side rail height. (*) Insert bottom style to complete cat. no. Tees include 2 pairs / crosses include 3 pairs of splice plates with hardware.

¥ Shipped with SPW-3/8HXHWK hardware kit.

Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

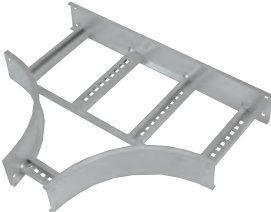
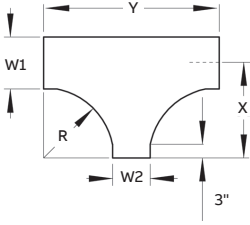
Steel fittings

Horizontal reducing tee fittings

Selection guide

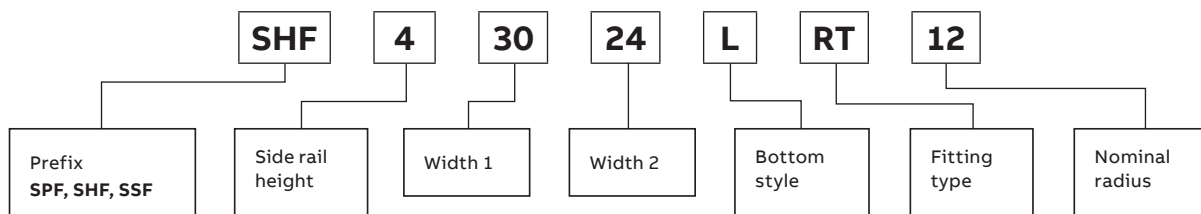
- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Tray widths W1: 42, 36, 30, 24, 18, 12, 9 in.
- Tray widths W2: 36, 30, 24, 18, 12, 9, 6 in.
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Horizontal reducing tee

Dimensions (in.)											
Widths (in.)			(+ 12 in. Nominal radius		(+ 24 in. Nominal radius		(+ 36 in. Nominal radius		(+ 48 in. Nominal radius		
W1	W2	Cat. no.	X	Y	X	Y	X	Y	X	Y	
	42	36	Prefix(t)-4236-(*)-RT(+)	33	60	45	84	57	108	69	132
	42	30	Prefix(t)-4230-(*)-RT(+)	33	54	45	78	57	102	69	126
	42	24	Prefix(t)-4224-(*)-RT(+)	33	48	45	72	57	96	69	120
	42	18	Prefix(t)-4218-(*)-RT(+)	33	42	45	66	57	90	69	114
	42	12	Prefix(t)-4212-(*)-RT(+)	33	36	45	60	57	84	69	108
	42	9	Prefix(t)-4209-(*)-RT(+)	33	33	45	57	57	81	69	105
	42	6	Prefix(t)-4206-(*)-RT(+)	33	30	45	54	57	78	69	102
	36	30	Prefix(t)-3630-(*)-RT(+)	30	54	42	78	54	102	66	126
	36	24	Prefix(t)-3624-(*)-RT(+)	30	48	42	72	54	96	66	120
	36	18	Prefix(t)-3618-(*)-RT(+)	30	42	42	66	54	90	66	114
	36	12	Prefix(t)-3612-(*)-RT(+)	30	36	42	60	54	84	66	108
	36	9	Prefix(t)-3609-(*)-RT(+)	30	33	42	57	54	81	66	105
	36	6	Prefix(t)-3606-(*)-RT(+)	30	30	42	54	54	78	66	102
	30	24	Prefix(t)-3024-(*)-RT(+)	27	48	39	72	51	96	63	120
	30	18	Prefix(t)-3018-(*)-RT(+)	27	42	39	66	51	90	63	114
	30	12	Prefix(t)-3012-(*)-RT(+)	27	36	39	60	51	84	63	108
	30	9	Prefix(t)-3009-(*)-RT(+)	27	33	39	57	51	81	63	105
	30	6	Prefix(t)-3006-(*)-RT(+)	27	30	39	54	51	78	63	102
	24	18	Prefix(t)-2418-(*)-RT(+)	24	42	36	66	48	90	60	114
	24	12	Prefix(t)-2412-(*)-RT(+)	24	36	36	60	48	84	60	108
	24	9	Prefix(t)-2409-(*)-RT(+)	24	33	36	57	48	81	60	105
	24	6	Prefix(t)-2406-(*)-RT(+)	24	30	36	54	48	78	60	102
	18	12	Prefix(t)-1812-(*)-RT(+)	21	36	33	60	45	84	57	108
	18	9	Prefix(t)-1809-(*)-RT(+)	21	33	33	57	45	81	57	105
	18	6	Prefix(t)-1806-(*)-RT(+)	21	30	33	54	45	78	57	102
	12	9	Prefix(t)-1209-(*)-RT(+)	18	33	30	57	42	81	54	105
	12	6	Prefix(t)-1206-(*)-RT(+)	18	30	30	54	42	78	54	102
	9	6	Prefix(t)-0906-(*)-RT(+)	16½	30	28½	54	40½	78	52½	102

(†) Insert side rail height. (*) Insert bottom style to complete cat. no. (+) Insert radius (12 in.–48 in.). Includes 2 pairs of splice plates with hardware.

Part numbering system



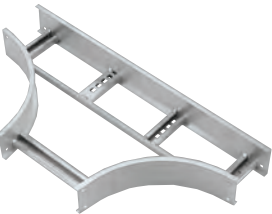
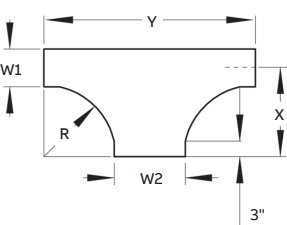
Steel fittings

Horizontal expanding tee fittings

Selection guide

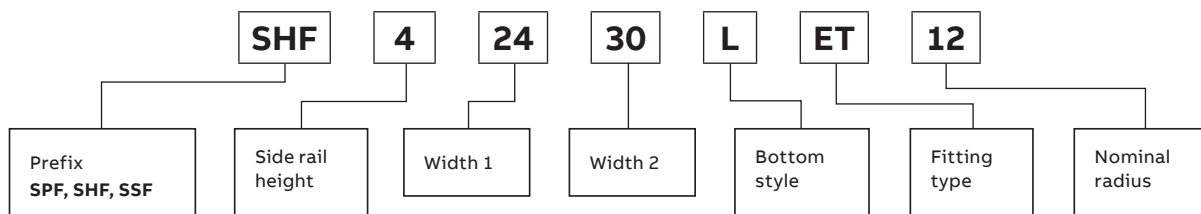
- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
Tray widths W1: 36, 30, 24, 18, 12, 9, 6 in.
- Tray widths W2: 42, 36, 30, 24, 18, 12, 9 in.
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Horizontal expanding tee

Widths (in.)			Dimensions (in.)								
			(+ 12 in. Nominal radius		(+ 24 in. Nominal radius		(+ 36 in. Nominal radius		(+ 48 in. Nominal radius		
W1	W2	Cat. no.	X	Y	X	Y	X	Y	X	Y	
	36	42	Prefix(t)-3642-(*)-ET(+)	30	66	42	90	54	114	66	138
	30	36	Prefix(t)-3036-(*)-ET(+)	27	60	39	84	51	108	63	132
	30	42	Prefix(t)-3042-(*)-ET(+)	27	66	39	90	51	114	63	138
	24	30	Prefix(t)-2430-(*)-ET(+)	24	54	36	78	48	102	60	126
	24	36	Prefix(t)-2436-(*)-ET(+)	24	60	36	84	48	108	60	132
	24	42	Prefix(t)-2442-(*)-ET(+)	24	66	36	90	48	114	60	138
	18	24	Prefix(t)-1824-(*)-ET(+)	21	48	33	72	45	96	57	120
	18	30	Prefix(t)-1830-(*)-ET(+)	21	54	33	78	45	102	57	126
	18	36	Prefix(t)-1836-(*)-ET(+)	21	60	33	84	45	108	57	132
	18	42	Prefix(t)-1842-(*)-ET(+)	21	66	33	90	45	114	57	138
	12	18	Prefix(t)-1218-(*)-ET(+)	18	42	30	66	42	90	54	114
	12	24	Prefix(t)-1224-(*)-ET(+)	18	48	30	72	42	96	54	120
	12	30	Prefix(t)-1230-(*)-ET(+)	18	54	30	78	42	102	54	126
	12	36	Prefix(t)-1236-(*)-ET(+)	18	60	30	84	42	108	54	132
	12	42	Prefix(t)-1242-(*)-ET(+)	18	66	30	90	42	114	54	138
		9	12	Prefix(t)-0912-(*)-ET(+)	16½	36	28½	60	40½	84	52½
9		18	Prefix(t)-0918-(*)-ET(+)	16½	42	28½	66	40½	90	52½	114
9		24	Prefix(t)-0924-(*)-ET(+)	16½	48	28½	72	40½	96	52½	120
9		30	Prefix(t)-0930-(*)-ET(+)	16½	54	28½	78	40½	102	52½	126
9		36	Prefix(t)-0936-(*)-ET(+)	16½	60	28½	84	40½	108	52½	132
9		42	Prefix(t)-0942-(*)-ET(+)	16½	66	28½	90	40½	114	52½	138
6		9	Prefix(t)-0609-(*)-ET(+)	15	33	27	57	39	81	51	105
6		12	Prefix(t)-0612-(*)-ET(+)	15	36	27	60	39	84	51	108
6		18	Prefix(t)-0618-(*)-ET(+)	15	42	27	66	39	90	51	114
6		24	Prefix(t)-0624-(*)-ET(+)	15	48	27	72	39	96	51	120
6		30	Prefix(t)-0630-(*)-ET(+)	15	54	27	78	39	102	51	126
6		36	Prefix(t)-0636-(*)-ET(+)	15	60	27	84	39	108	51	132
6		42	Prefix(t)-0636-(*)-ET(+)	15	66	27	90	39	114	51	138

(t) Insert side rail height. (*) Insert bottom style (+) Insert radius (12 in.–48 in.) to complete cat. no. Includes 2 pairs of splice plates with hardware.

Part numbering system



Steel fittings

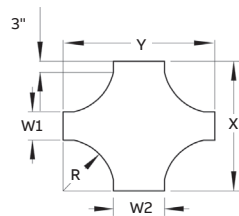
Horizontal expanding cross fittings

Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Tray widths W1: 30, 24, 18, 12, 9, 6 in.
- Tray widths W2: 42, 36, 30, 24, 18, 12, 9 in.
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

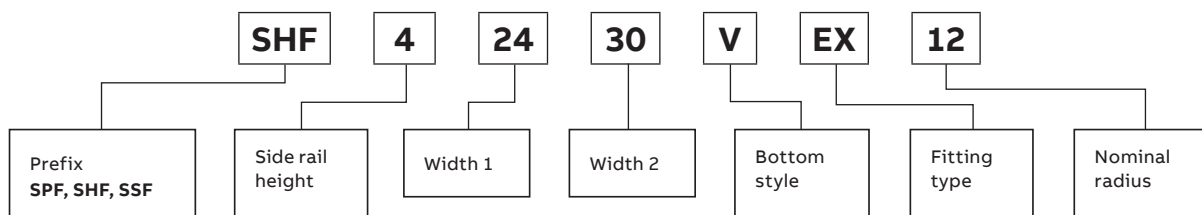
Horizontal expanding cross

Widths (in.)			Dimensions (in.)							
			(+ 12 in. Nominal radius		(+ 24 in. Nominal radius		(+ 36 in. Nominal radius		(+ 48 in. Nominal radius	
W1	W2	Cat. no.	X	Y	X	Y	X	Y	X	Y
36	42	Prefix(t)-3642-(*)-EX(+)	60	66	84	90	108	114	132	138
30	36	Prefix(t)-3036-(*)-EX(+)	54	60	78	84	102	108	126	132
30	42	Prefix(t)-3042-(*)-EX(+)	54	66	78	90	102	114	126	138
24	30	Prefix(t)-2430-(*)-EX(+)	48	54	72	78	96	102	120	126
24	36	Prefix(t)-2436-(*)-EX(+)	48	60	72	84	96	108	120	132
24	42	Prefix(t)-2442-(*)-EX(+)	48	66	72	90	96	114	120	138
18	24	Prefix(t)-1824-(*)-EX(+)	42	48	66	72	90	96	114	120
18	30	Prefix(t)-1830-(*)-EX(+)	42	54	66	78	90	102	114	126
18	36	Prefix(t)-1836-(*)-EX(+)	42	60	66	84	90	108	114	132
18	42	Prefix(t)-1842-(*)-EX(+)	42	66	66	90	90	114	114	138
12	18	Prefix(t)-1218-(*)-EX(+)	36	42	60	66	84	90	108	114
12	24	Prefix(t)-1224-(*)-EX(+)	36	48	60	72	84	96	108	120
12	30	Prefix(t)-1230-(*)-EX(+)	36	54	60	78	84	102	108	126
12	36	Prefix(t)-1236-(*)-EX(+)	36	60	60	84	84	108	108	132
12	42	Prefix(t)-1242-(*)-EX(+)	36	66	60	90	84	114	108	138
9	12	Prefix(t)-0912-(*)-EX(+)	33	36	57	60	81	84	105	108
9	18	Prefix(t)-0918-(*)-EX(+)	33	42	57	66	81	90	105	114
9	24	Prefix(t)-0924-(*)-EX(+)	33	48	57	72	81	96	105	120
9	30	Prefix(t)-0930-(*)-EX(+)	33	54	57	78	81	102	105	126
9	36	Prefix(t)-0936-(*)-EX(+)	33	60	57	84	81	108	105	132
9	42	Prefix(t)-0942-(*)-EX(+)	33	66	57	90	81	114	105	138
6	9	Prefix(t)-0609-(*)-EX(+)	30	33	54	57	78	81	102	105
6	12	Prefix(t)-0612-(*)-EX(+)	30	36	54	60	78	84	102	108
6	18	Prefix(t)-0618-(*)-EX(+)	30	42	54	66	78	90	102	114
6	24	Prefix(t)-0624-(*)-EX(+)	30	48	54	72	78	96	102	120
6	30	Prefix(t)-0630-(*)-EX(+)	30	54	54	78	78	102	102	126
6	36	Prefix(t)-0636-(*)-EX(+)	30	60	54	84	78	108	102	132
6	42	Prefix(t)-0642-(*)-EX(+)	30	66	54	90	78	114	102	138



(†) Insert side rail height. (*) Insert bottom (+) Insert radius (12 in.–48 in.) style to complete cat. no. Includes 3 pairs of splice plates with hardware.

Part numbering system



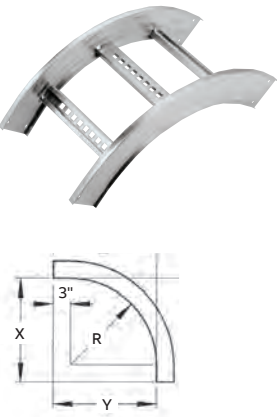
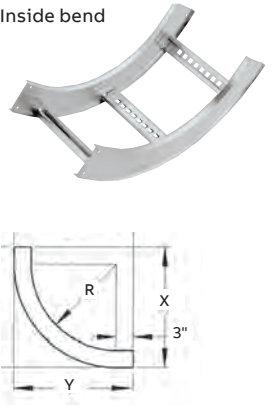
Steel fittings

90° Vertical bend fittings

Selection guide

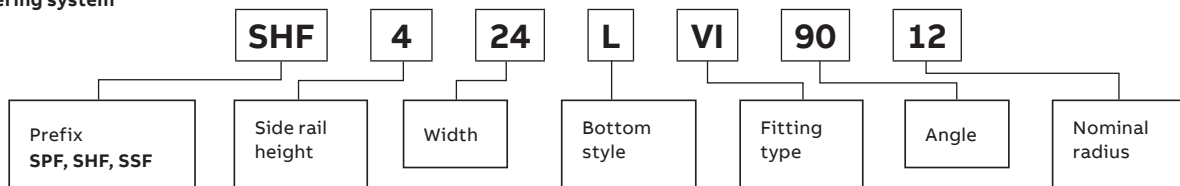
- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Angle: 90°
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

90° Vertical bends

	Nominal		Cat. no.	Dimensions (in.)											
				(+) VO side rail				(+) VI side rail							
				¾ in. – 7 in.		3½ in.		4 in.		5 in.		6 in.		7 in.	
	Radius (in.)	Width (in.)		X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
Outside bend 	12	6	Prefix(t)-06-(*)-(+)90-12	12	12	15⅞	15⅞	16⅜	16⅜	17⅞	17⅞	18⅜	18⅜	19⅞	19⅞
	12	9	Prefix(t)-09-(*)-(+)90-12	12	12	15⅞	15⅞	16⅜	16⅜	17⅞	17⅞	18⅜	18⅜	19⅞	19⅞
	12	12	Prefix(t)-12-(*)-(+)90-12	12	12	15⅞	15⅞	16⅜	16⅜	17⅞	17⅞	18⅜	18⅜	19⅞	19⅞
	12	18	Prefix(t)-18-(*)-(+)90-12	12	12	15⅞	15⅞	16⅜	16⅜	17⅞	17⅞	18⅜	18⅜	19⅞	19⅞
	12	24	Prefix(t)-24-(*)-(+)90-12	12	12	15⅞	15⅞	16⅜	16⅜	17⅞	17⅞	18⅜	18⅜	19⅞	19⅞
	12	30	Prefix(t)-30-(*)-(+)90-12	12	12	15⅞	15⅞	16⅜	16⅜	17⅞	17⅞	18⅜	18⅜	19⅞	19⅞
	12	36	Prefix(t)-36-(*)-(+)90-12	12	12	15⅞	15⅞	16⅜	16⅜	17⅞	17⅞	18⅜	18⅜	19⅞	19⅞
	12	42	Prefix(t)-42-(*)-(+)90-12	12	12	15⅞	15⅞	16⅜	16⅜	17⅞	17⅞	18⅜	18⅜	19⅞	19⅞
	24	6	Prefix(t)-06-(*)-(+)90-24	24	24	27⅞	27⅞	28⅜	28⅜	29⅞	29⅞	30⅜	30⅜	31⅞	31⅞
	24	9	Prefix(t)-09-(*)-(+)90-24	24	24	27⅞	27⅞	28⅜	28⅜	29⅞	29⅞	30⅜	30⅜	31⅞	31⅞
	24	12	Prefix(t)-12-(*)-(+)90-24	24	24	27⅞	27⅞	28⅜	28⅜	29⅞	29⅞	30⅜	30⅜	31⅞	31⅞
	24	18	Prefix(t)-18-(*)-(+)90-24	24	24	27⅞	27⅞	28⅜	28⅜	29⅞	29⅞	30⅜	30⅜	31⅞	31⅞
	24	24	Prefix(t)-24-(*)-(+)90-24	24	24	27⅞	27⅞	28⅜	28⅜	29⅞	29⅞	30⅜	30⅜	31⅞	31⅞
	24	30	Prefix(t)-30-(*)-(+)90-24	24	24	27⅞	27⅞	28⅜	28⅜	29⅞	29⅞	30⅜	30⅜	31⅞	31⅞
	24	36	Prefix(t)-36-(*)-(+)90-24	24	24	27⅞	27⅞	28⅜	28⅜	29⅞	29⅞	30⅜	30⅜	31⅞	31⅞
	24	42	Prefix(t)-42-(*)-(+)90-24	24	24	27⅞	27⅞	28⅜	28⅜	29⅞	29⅞	30⅜	30⅜	31⅞	31⅞
Inside bend 	36	6	Prefix(t)-06-(*)-(+)90-36	36	36	39⅞	39⅞	40⅜	40⅜	41⅞	41⅞	42⅜	42⅜	43⅞	43⅞
	36	9	Prefix(t)-09-(*)-(+)90-36	36	36	39⅞	39⅞	40⅜	40⅜	41⅞	41⅞	42⅜	42⅜	43⅞	43⅞
	36	12	Prefix(t)-12-(*)-(+)90-36	36	36	39⅞	39⅞	40⅜	40⅜	41⅞	41⅞	42⅜	42⅜	43⅞	43⅞
	36	18	Prefix(t)-18-(*)-(+)90-36	36	36	39⅞	39⅞	40⅜	40⅜	41⅞	41⅞	42⅜	42⅜	43⅞	43⅞
	36	24	Prefix(t)-24-(*)-(+)90-36	36	36	39⅞	39⅞	40⅜	40⅜	41⅞	41⅞	42⅜	42⅜	43⅞	43⅞
	36	30	Prefix(t)-30-(*)-(+)90-36	36	36	39⅞	39⅞	40⅜	40⅜	41⅞	41⅞	42⅜	42⅜	43⅞	43⅞
	36	36	Prefix(t)-36-(*)-(+)90-36	36	36	39⅞	39⅞	40⅜	40⅜	41⅞	41⅞	42⅜	42⅜	43⅞	43⅞
	36	42	Prefix(t)-42-(*)-(+)90-36	36	36	39⅞	39⅞	40⅜	40⅜	41⅞	41⅞	42⅜	42⅜	43⅞	43⅞
	48	6	Prefix(t)-06-(*)-(+)90-48	48	48	51⅞	51⅞	52⅜	52⅜	53⅞	53⅞	54⅜	54⅜	55⅞	55⅞
	48	9	Prefix(t)-09-(*)-(+)90-48	48	48	51⅞	51⅞	52⅜	52⅜	53⅞	53⅞	54⅜	54⅜	55⅞	55⅞
	48	12	Prefix(t)-12-(*)-(+)90-48	48	48	51⅞	51⅞	52⅜	52⅜	53⅞	53⅞	54⅜	54⅜	55⅞	55⅞
	48	18	Prefix(t)-18-(*)-(+)90-48	48	48	51⅞	51⅞	52⅜	52⅜	53⅞	53⅞	54⅜	54⅜	55⅞	55⅞
	48	24	Prefix(t)-24-(*)-(+)90-48	48	48	51⅞	51⅞	52⅜	52⅜	53⅞	53⅞	54⅜	54⅜	55⅞	55⅞
	48	30	Prefix(t)-30-(*)-(+)90-48	48	48	51⅞	51⅞	52⅜	52⅜	53⅞	53⅞	54⅜	54⅜	55⅞	55⅞
	48	36	Prefix(t)-36-(*)-(+)90-48	48	48	51⅞	51⅞	52⅜	52⅜	53⅞	53⅞	54⅜	54⅜	55⅞	55⅞
	48	42	Prefix(t)-42-(*)-(+)90-48	48	48	51⅞	51⅞	52⅜	52⅜	53⅞	53⅞	54⅜	54⅜	55⅞	55⅞

(t) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete cat. no. Includes 1 pair of splice plates with hardware.

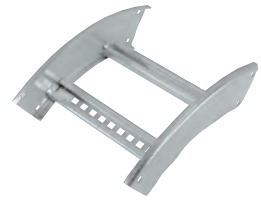
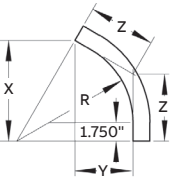
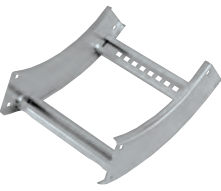
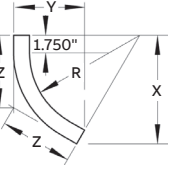
Part numbering system



Steel fittings

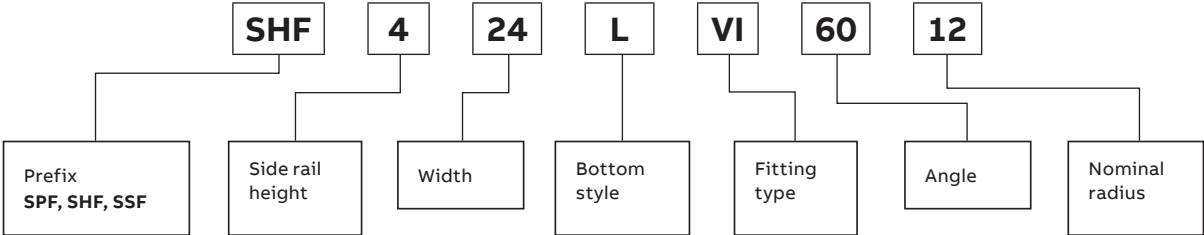
60° Vertical bend fittings

60° Vertical bends

	Nominal			Dimensions (in.)								
				(+) VO side rail			(+) VI side rail					
				3 3⁄8 in. – 7 in.			3 1⁄2 in.			4 in.		
	Radius (in.)	Width (in.)	Cat. no.	X	Y	Z	X	Y	Z	X	Y	Z
Outside bend  	12	6	Prefix(t)-06-(*)-(+)60-12	10 3⁄8	6	6 15⁄16	13 1⁄2	9 5⁄8	9	14	10 3⁄16	9 3⁄8
	12	9	Prefix(t)-09-(*)-(+)60-12	10 3⁄8	6	6 15⁄16	13 1⁄2	9 5⁄8	9	14	10 3⁄16	9 3⁄8
	12	12	Prefix(t)-12-(*)-(+)60-12	10 3⁄8	6	6 15⁄16	13 1⁄2	9 5⁄8	9	14	10 3⁄16	9 3⁄8
	12	18	Prefix(t)-18-(*)-(+)60-12	10 3⁄8	6	6 15⁄16	13 1⁄2	9 5⁄8	9	14	10 3⁄16	9 3⁄8
	12	24	Prefix(t)-24-(*)-(+)60-12	10 3⁄8	6	6 15⁄16	13 1⁄2	9 5⁄8	9	14	10 3⁄16	9 3⁄8
	12	30	Prefix(t)-30-(*)-(+)60-12	10 3⁄8	6	6 15⁄16	13 1⁄2	9 5⁄8	9	14	10 3⁄16	9 3⁄8
	12	36	Prefix(t)-36-(*)-(+)60-12	10 3⁄8	6	6 15⁄16	13 1⁄2	9 5⁄8	9	14	10 3⁄16	9 3⁄8
	12	42	Prefix(t)-42-(*)-(+)60-12	10 3⁄8	6	6 15⁄16	13 1⁄2	9 5⁄8	9	14	10 3⁄16	9 3⁄8
	24	6	Prefix(t)-06-(*)-(+)60-24	20 13⁄16	12	13 7⁄8	23 15⁄16	15 5⁄8	15 15⁄16	24 7⁄16	16 3⁄16	16 1⁄4
	24	9	Prefix(t)-09-(*)-(+)60-24	20 13⁄16	12	13 7⁄8	23 15⁄16	15 5⁄8	15 15⁄16	24 7⁄16	16 3⁄16	16 1⁄4
	24	12	Prefix(t)-12-(*)-(+)60-24	20 13⁄16	12	13 7⁄8	23 15⁄16	15 5⁄8	15 15⁄16	24 7⁄16	16 3⁄16	16 1⁄4
	24	18	Prefix(t)-18-(*)-(+)60-24	20 13⁄16	12	13 7⁄8	23 15⁄16	15 5⁄8	15 15⁄16	24 7⁄16	16 3⁄16	16 1⁄4
	24	24	Prefix(t)-24-(*)-(+)60-24	20 13⁄16	12	13 7⁄8	23 15⁄16	15 5⁄8	15 15⁄16	24 7⁄16	16 3⁄16	16 1⁄4
	24	30	Prefix(t)-30-(*)-(+)60-24	20 13⁄16	12	13 7⁄8	23 15⁄16	15 5⁄8	15 15⁄16	24 7⁄16	16 3⁄16	16 1⁄4
	24	36	Prefix(t)-36-(*)-(+)60-24	20 13⁄16	12	13 7⁄8	23 15⁄16	15 5⁄8	15 15⁄16	24 7⁄16	16 3⁄16	16 1⁄4
	24	42	Prefix(t)-42-(*)-(+)60-24	20 13⁄16	12	13 7⁄8	23 15⁄16	15 5⁄8	15 15⁄16	24 7⁄16	16 3⁄16	16 1⁄4
Inside bend  	36	6	Prefix(t)-06-(*)-(+)60-36	31 3⁄16	18	20 13⁄16	34 5⁄16	21 5⁄8	22 7⁄8	34 13⁄16	22 3⁄4	23 3⁄16
	36	9	Prefix(t)-09-(*)-(+)60-36	31 3⁄16	18	20 13⁄16	34 5⁄16	21 5⁄8	22 7⁄8	34 13⁄16	22 3⁄4	23 3⁄16
	36	12	Prefix(t)-12-(*)-(+)60-36	31 3⁄16	18	20 13⁄16	34 5⁄16	21 5⁄8	22 7⁄8	34 13⁄16	22 3⁄4	23 3⁄16
	36	18	Prefix(t)-18-(*)-(+)60-36	31 3⁄16	18	20 13⁄16	34 5⁄16	21 5⁄8	22 7⁄8	34 13⁄16	22 3⁄4	23 3⁄16
	36	24	Prefix(t)-24-(*)-(+)60-36	31 3⁄16	18	20 13⁄16	34 5⁄16	21 5⁄8	22 7⁄8	34 13⁄16	22 3⁄4	23 3⁄16
	36	30	Prefix(t)-30-(*)-(+)60-36	31 3⁄16	18	20 13⁄16	34 5⁄16	21 5⁄8	22 7⁄8	34 13⁄16	22 3⁄4	23 3⁄16
	36	36	Prefix(t)-36-(*)-(+)60-36	31 3⁄16	18	20 13⁄16	34 5⁄16	21 5⁄8	22 7⁄8	34 13⁄16	22 3⁄4	23 3⁄16
	36	42	Prefix(t)-42-(*)-(+)60-36	31 3⁄16	18	20 13⁄16	34 5⁄16	21 5⁄8	22 7⁄8	34 13⁄16	22 3⁄4	23 3⁄16
	48	6	Prefix(t)-06-(*)-(+)60-48	41 9⁄16	24	27 11⁄16	44 11⁄16	27 5⁄8	29 13⁄16	45 3⁄16	28 3⁄16	30 1⁄8
	48	9	Prefix(t)-09-(*)-(+)60-48	41 9⁄16	24	27 11⁄16	44 11⁄16	27 5⁄8	29 13⁄16	45 3⁄16	28 3⁄16	30 1⁄8
	48	12	Prefix(t)-12-(*)-(+)60-48	41 9⁄16	24	27 11⁄16	44 11⁄16	27 5⁄8	29 13⁄16	45 3⁄16	28 3⁄16	30 1⁄8
	48	18	Prefix(t)-18-(*)-(+)60-48	41 9⁄16	24	27 11⁄16	44 11⁄16	27 5⁄8	29 13⁄16	45 3⁄16	28 3⁄16	30 1⁄8
	48	24	Prefix(t)-24-(*)-(+)60-48	41 9⁄16	24	27 11⁄16	44 11⁄16	27 5⁄8	29 13⁄16	45 3⁄16	28 3⁄16	30 1⁄8
	48	30	Prefix(t)-30-(*)-(+)60-48	41 9⁄16	24	27 11⁄16	44 11⁄16	27 5⁄8	29 13⁄16	45 3⁄16	28 3⁄16	30 1⁄8
	48	36	Prefix(t)-36-(*)-(+)60-48	41 9⁄16	24	27 11⁄16	44 11⁄16	27 5⁄8	29 13⁄16	45 3⁄16	28 3⁄16	30 1⁄8
	48	42	Prefix(t)-42-(*)-(+)60-48	41 9⁄16	24	27 11⁄16	44 11⁄16	27 5⁄8	29 13⁄16	45 3⁄16	28 3⁄16	30 1⁄8

(t) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete cat. no. Includes 1 pair of splice plates with hardware.

Part numbering system



60° Vertical bends (continued)

			Dimensions (in.)								
			(+) VI side rail								
Nominal			5 in.			6 in.			7 in.		
Radius (in.)	Width (in.)	Cat. no.	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(t)-06-(*)-(+)60-12	14 ⁷ / ₈	11 ³ / ₁₆	9 ¹⁵ / ₁₆	15 ³ / ₄	12 ³ / ₁₆	10 ¹ / ₂	16 ⁵ / ₈	13 ³ / ₁₆	11 ¹ / ₁₆
12	9	Prefix(t)-09-(*)-(+)60-12	14 ⁷ / ₈	11 ³ / ₁₆	9 ¹⁵ / ₁₆	15 ³ / ₄	12 ³ / ₁₆	10 ¹ / ₂	16 ⁵ / ₈	13 ³ / ₁₆	11 ¹ / ₁₆
12	12	Prefix(t)-12-(*)-(+)60-12	14 ⁷ / ₈	11 ³ / ₁₆	9 ¹⁵ / ₁₆	15 ³ / ₄	12 ³ / ₁₆	10 ¹ / ₂	16 ⁵ / ₈	13 ³ / ₁₆	11 ¹ / ₁₆
12	18	Prefix(t)-18-(*)-(+)60-12	14 ⁷ / ₈	11 ³ / ₁₆	9 ¹⁵ / ₁₆	15 ³ / ₄	12 ³ / ₁₆	10 ¹ / ₂	16 ⁵ / ₈	13 ³ / ₁₆	11 ¹ / ₁₆
12	24	Prefix(t)-24-(*)-(+)60-12	14 ⁷ / ₈	11 ³ / ₁₆	9 ¹⁵ / ₁₆	15 ³ / ₄	12 ³ / ₁₆	10 ¹ / ₂	16 ⁵ / ₈	13 ³ / ₁₆	11 ¹ / ₁₆
12	30	Prefix(t)-30-(*)-(+)60-12	14 ⁷ / ₈	11 ³ / ₁₆	9 ¹⁵ / ₁₆	15 ³ / ₄	12 ³ / ₁₆	10 ¹ / ₂	16 ⁵ / ₈	13 ³ / ₁₆	11 ¹ / ₁₆
12	36	Prefix(t)-36-(*)-(+)60-12	14 ⁷ / ₈	11 ³ / ₁₆	9 ¹⁵ / ₁₆	15 ³ / ₄	12 ³ / ₁₆	10 ¹ / ₂	16 ⁵ / ₈	13 ³ / ₁₆	11 ¹ / ₁₆
12	42	Prefix(t)-42-(*)-(+)60-12	14 ⁷ / ₈	11 ³ / ₁₆	9 ¹⁵ / ₁₆	15 ³ / ₄	12 ³ / ₁₆	10 ¹ / ₂	16 ⁵ / ₈	13 ³ / ₁₆	11 ¹ / ₁₆
24	6	Prefix(t)-06-(*)-(+)60-24	25 ³ / ₄	17 ³ / ₁₆	16 ⁷ / ₈	26 ⁵ / ₈	18 ³ / ₁₆	17 ⁷ / ₁₆	27	19 ³ / ₁₆	18
24	9	Prefix(t)-09-(*)-(+)60-24	25 ³ / ₄	17 ³ / ₁₆	16 ⁷ / ₈	26 ⁵ / ₈	18 ³ / ₁₆	17 ⁷ / ₁₆	27	19 ³ / ₁₆	18
24	12	Prefix(t)-12-(*)-(+)60-24	25 ³ / ₄	17 ³ / ₁₆	16 ⁷ / ₈	26 ⁵ / ₈	18 ³ / ₁₆	17 ⁷ / ₁₆	27	19 ³ / ₁₆	18
24	18	Prefix(t)-18-(*)-(+)60-24	25 ³ / ₄	17 ³ / ₁₆	16 ⁷ / ₈	26 ⁵ / ₈	18 ³ / ₁₆	17 ⁷ / ₁₆	27	19 ³ / ₁₆	18
24	24	Prefix(t)-24-(*)-(+)60-24	25 ³ / ₄	17 ³ / ₁₆	16 ⁷ / ₈	26 ⁵ / ₈	18 ³ / ₁₆	17 ⁷ / ₁₆	27	19 ³ / ₁₆	18
24	30	Prefix(t)-30-(*)-(+)60-24	25 ³ / ₄	17 ³ / ₁₆	16 ⁷ / ₈	26 ⁵ / ₈	18 ³ / ₁₆	17 ⁷ / ₁₆	27	19 ³ / ₁₆	18
24	36	Prefix(t)-36-(*)-(+)60-24	25 ³ / ₄	17 ³ / ₁₆	16 ⁷ / ₈	26 ⁵ / ₈	18 ³ / ₁₆	17 ⁷ / ₁₆	27	19 ³ / ₁₆	18
24	42	Prefix(t)-42-(*)-(+)60-24	25 ³ / ₄	17 ³ / ₁₆	16 ⁷ / ₈	26 ⁵ / ₈	18 ³ / ₁₆	17 ⁷ / ₁₆	27	19 ³ / ₁₆	18
36	6	Prefix(t)-06-(*)-(+)60-36	35 ¹¹ / ₁₆	23 ³ / ₁₆	23 ³ / ₄	36 ¹ / ₂	24 ³ / ₁₆	24 ³ / ₈	37 ⁷ / ₁₆	25 ³ / ₁₆	24 ¹⁵ / ₁₆
36	9	Prefix(t)-09-(*)-(+)60-36	35 ¹¹ / ₁₆	23 ³ / ₁₆	23 ³ / ₄	36 ¹ / ₂	24 ³ / ₁₆	24 ³ / ₈	37 ⁷ / ₁₆	25 ³ / ₁₆	24 ¹⁵ / ₁₆
36	12	Prefix(t)-12-(*)-(+)60-36	35 ¹¹ / ₁₆	23 ³ / ₁₆	23 ³ / ₄	36 ¹ / ₂	24 ³ / ₁₆	24 ³ / ₈	37 ⁷ / ₁₆	25 ³ / ₁₆	24 ¹⁵ / ₁₆
36	18	Prefix(t)-18-(*)-(+)60-36	35 ¹¹ / ₁₆	23 ³ / ₁₆	23 ³ / ₄	36 ¹ / ₂	24 ³ / ₁₆	24 ³ / ₈	37 ⁷ / ₁₆	25 ³ / ₁₆	24 ¹⁵ / ₁₆
36	24	Prefix(t)-24-(*)-(+)60-36	35 ¹¹ / ₁₆	23 ³ / ₁₆	23 ³ / ₄	36 ¹ / ₂	24 ³ / ₁₆	24 ³ / ₈	37 ⁷ / ₁₆	25 ³ / ₁₆	24 ¹⁵ / ₁₆
36	30	Prefix(t)-30-(*)-(+)60-36	35 ¹¹ / ₁₆	23 ³ / ₁₆	23 ³ / ₄	36 ¹ / ₂	24 ³ / ₁₆	24 ³ / ₈	37 ⁷ / ₁₆	25 ³ / ₁₆	24 ¹⁵ / ₁₆
36	36	Prefix(t)-36-(*)-(+)60-36	35 ¹¹ / ₁₆	23 ³ / ₁₆	23 ³ / ₄	36 ¹ / ₂	24 ³ / ₁₆	24 ³ / ₈	37 ⁷ / ₁₆	25 ³ / ₁₆	24 ¹⁵ / ₁₆
36	42	Prefix(t)-42-(*)-(+)60-36	35 ¹¹ / ₁₆	23 ³ / ₁₆	23 ³ / ₄	36 ¹ / ₂	24 ³ / ₁₆	24 ³ / ₈	37 ⁷ / ₁₆	25 ³ / ₁₆	24 ¹⁵ / ₁₆
48	6	Prefix(t)-06-(*)-(+)60-48	46 ³ / ₁₆	29 ³ / ₁₆	30 ¹¹ / ₁₆	46 ¹⁵ / ₁₆	30 ³ / ₁₆	31 ¹ / ₈	47 ¹³ / ₁₆	31 ³ / ₁₆	31 ⁷ / ₈
48	9	Prefix(t)-09-(*)-(+)60-48	46 ³ / ₁₆	29 ³ / ₁₆	30 ¹¹ / ₁₆	46 ¹⁵ / ₁₆	30 ³ / ₁₆	31 ¹ / ₈	47 ¹³ / ₁₆	31 ³ / ₁₆	31 ⁷ / ₈
48	12	Prefix(t)-12-(*)-(+)60-48	46 ³ / ₁₆	29 ³ / ₁₆	30 ¹¹ / ₁₆	46 ¹⁵ / ₁₆	30 ³ / ₁₆	31 ¹ / ₈	47 ¹³ / ₁₆	31 ³ / ₁₆	31 ⁷ / ₈
48	18	Prefix(t)-18-(*)-(+)60-48	46 ³ / ₁₆	29 ³ / ₁₆	30 ¹¹ / ₁₆	46 ¹⁵ / ₁₆	30 ³ / ₁₆	31 ¹ / ₈	47 ¹³ / ₁₆	31 ³ / ₁₆	31 ⁷ / ₈
48	24	Prefix(t)-24-(*)-(+)60-48	46 ³ / ₁₆	29 ³ / ₁₆	30 ¹¹ / ₁₆	46 ¹⁵ / ₁₆	30 ³ / ₁₆	31 ¹ / ₈	47 ¹³ / ₁₆	31 ³ / ₁₆	31 ⁷ / ₈
48	30	Prefix(t)-30-(*)-(+)60-48	46 ³ / ₁₆	29 ³ / ₁₆	30 ¹¹ / ₁₆	46 ¹⁵ / ₁₆	30 ³ / ₁₆	31 ¹ / ₈	47 ¹³ / ₁₆	31 ³ / ₁₆	31 ⁷ / ₈
48	36	Prefix(t)-36-(*)-(+)60-48	46 ³ / ₁₆	29 ³ / ₁₆	30 ¹¹ / ₁₆	46 ¹⁵ / ₁₆	30 ³ / ₁₆	31 ¹ / ₈	47 ¹³ / ₁₆	31 ³ / ₁₆	31 ⁷ / ₈
48	42	Prefix(t)-42-(*)-(+)60-48	46 ³ / ₁₆	29 ³ / ₁₆	30 ¹¹ / ₁₆	46 ¹⁵ / ₁₆	30 ³ / ₁₆	31 ¹ / ₈	47 ¹³ / ₁₆	31 ³ / ₁₆	31 ⁷ / ₈

(t) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete cat. no. Includes 1 pair of splice plates with hardware.

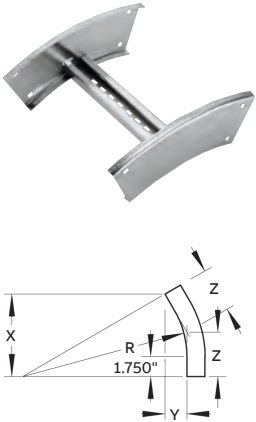
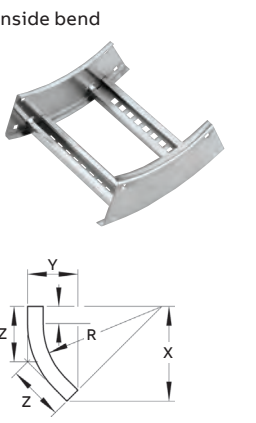
Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Angle: 60°
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Steel fittings

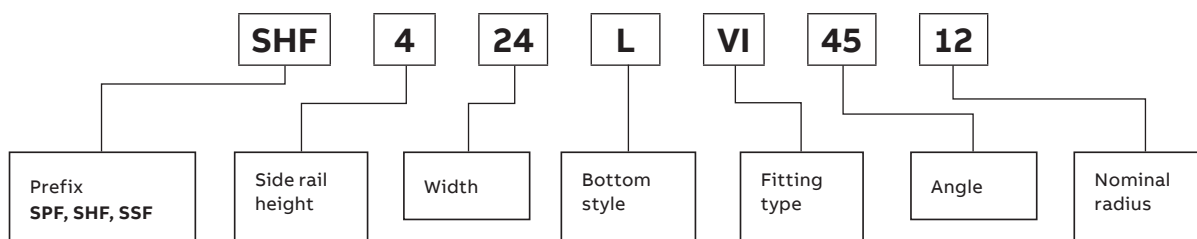
45° Vertical bend fittings

45° Vertical bends

	Nominal		Cat. no.	Dimensions (in.)								
				(+) VO side rail			(+) VI side rail					
				3 3/8 in. – 7 in.			3 1/2 in.			4 in.		
	Radius (in.)	Width (in.)		X	Y	Z	X	Y	Z	X	Y	Z
Outside bend 	12	6	Prefix(t)-06-(*)-(+)45-12	8 1/2	3 1/2	5	11 1/16	7 1/8	6 1/2	11 7/16	7 11/16	6 11/16
	12	9	Prefix(t)-09-(*)-(+)45-12	8 1/2	3 1/2	5	11 1/16	7 1/8	6 1/2	11 7/16	7 11/16	6 11/16
	12	12	Prefix(t)-12-(*)-(+)45-12	8 1/2	3 1/2	5	11 1/16	7 1/8	6 1/2	11 7/16	7 11/16	6 11/16
	12	18	Prefix(t)-18-(*)-(+)45-12	8 1/2	3 1/2	5	11 1/16	7 1/8	6 1/2	11 7/16	7 11/16	6 11/16
	12	24	Prefix(t)-24-(*)-(+)45-12	8 1/2	3 1/2	5	11 1/16	7 1/8	6 1/2	11 7/16	7 11/16	6 11/16
	12	30	Prefix(t)-30-(*)-(+)45-12	8 1/2	3 1/2	5	11 1/16	7 1/8	6 1/2	11 7/16	7 11/16	6 11/16
	12	36	Prefix(t)-36-(*)-(+)45-12	8 1/2	3 1/2	5	11 1/16	7 1/8	6 1/2	11 7/16	7 11/16	6 11/16
	12	42	Prefix(t)-42-(*)-(+)45-12	8 1/2	3 1/2	5	11 1/16	7 1/8	6 1/2	11 7/16	7 11/16	6 11/16
	24	6	Prefix(t)-06-(*)-(+)45-24	17	7	9 15/16	19 1/2	10 5/8	11 7/16	19 15/16	11 3/16	11 11/16
	24	9	Prefix(t)-09-(*)-(+)45-24	17	7	9 15/16	19 1/2	10 5/8	11 7/16	19 15/16	11 3/16	11 11/16
	24	12	Prefix(t)-12-(*)-(+)45-24	17	7	9 15/16	19 1/2	10 5/8	11 7/16	19 15/16	11 3/16	11 11/16
	24	18	Prefix(t)-18-(*)-(+)45-24	17	7	9 15/16	19 1/2	10 5/8	11 7/16	19 15/16	11 3/16	11 11/16
Inside bend 	24	24	Prefix(t)-24-(*)-(+)45-24	17	7	9 15/16	19 1/2	10 5/8	11 7/16	19 15/16	11 3/16	11 11/16
	24	30	Prefix(t)-30-(*)-(+)45-24	17	7	9 15/16	19 1/2	10 5/8	11 7/16	19 15/16	11 3/16	11 11/16
	24	36	Prefix(t)-36-(*)-(+)45-24	17	7	9 15/16	19 1/2	10 5/8	11 7/16	19 15/16	11 3/16	11 11/16
	24	42	Prefix(t)-42-(*)-(+)45-24	17	7	9 15/16	19 1/2	10 5/8	11 7/16	19 15/16	11 3/16	11 11/16
	36	6	Prefix(t)-06-(*)-(+)45-36	25 7/16	10 9/16	14 15/16	28	14 3/16	16 7/16	28 7/16	14 3/4	16 5/8
	36	9	Prefix(t)-09-(*)-(+)45-36	25 7/16	10 9/16	14 15/16	28	14 3/16	16 7/16	28 7/16	14 3/4	16 5/8
	36	12	Prefix(t)-12-(*)-(+)45-36	25 7/16	10 9/16	14 15/16	28	14 3/16	16 7/16	28 7/16	14 3/4	16 5/8
	36	18	Prefix(t)-18-(*)-(+)45-36	25 7/16	10 9/16	14 15/16	28	14 3/16	16 7/16	28 7/16	14 3/4	16 5/8
	36	24	Prefix(t)-24-(*)-(+)45-36	25 7/16	10 9/16	14 15/16	28	14 3/16	16 7/16	28 7/16	14 3/4	16 5/8
	36	30	Prefix(t)-30-(*)-(+)45-36	25 7/16	10 9/16	14 15/16	28	14 3/16	16 7/16	28 7/16	14 3/4	16 5/8
	36	36	Prefix(t)-36-(*)-(+)45-36	25 7/16	10 9/16	14 15/16	28	14 3/16	16 7/16	28 7/16	14 3/4	16 5/8
	36	42	Prefix(t)-42-(*)-(+)45-36	25 7/16	10 9/16	14 15/16	28	14 3/16	16 7/16	28 7/16	14 3/4	16 5/8
	48	6	Prefix(t)-06-(*)-(+)45-48	33 15/16	14 1/16	19 7/8	36 1/2	17 11/16	21 3/8	36 7/8	18 3/4	21 5/8
	48	9	Prefix(t)-09-(*)-(+)45-48	33 15/16	14 1/16	19 7/8	36 1/2	17 11/16	21 3/8	36 7/8	18 3/4	21 5/8
	48	12	Prefix(t)-12-(*)-(+)45-48	33 15/16	14 1/16	19 7/8	36 1/2	17 11/16	21 3/8	36 7/8	18 3/4	21 5/8
	48	18	Prefix(t)-18-(*)-(+)45-48	33 15/16	14 1/16	19 7/8	36 1/2	17 11/16	21 3/8	36 7/8	18 3/4	21 5/8
	48	24	Prefix(t)-24-(*)-(+)45-48	33 15/16	14 1/16	19 7/8	36 1/2	17 11/16	21 3/8	36 7/8	18 3/4	21 5/8
	48	30	Prefix(t)-30-(*)-(+)45-48	33 15/16	14 1/16	19 7/8	36 1/2	17 11/16	21 3/8	36 7/8	18 3/4	21 5/8
	48	36	Prefix(t)-36-(*)-(+)45-48	33 15/16	14 1/16	19 7/8	36 1/2	17 11/16	21 3/8	36 7/8	18 3/4	21 5/8
	48	42	Prefix(t)-42-(*)-(+)45-48	33 15/16	14 1/16	19 7/8	36 1/2	17 11/16	21 3/8	36 7/8	18 3/4	21 5/8

(t) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete cat. no. Includes 1 pair of splice plates with hardware.

Part numbering system



—
45° Vertical bends (continued)

			Dimensions (in.)								
			(+) VI side rail								
Nominal			5 in.			6 in.			7 in.		
Radius (in.)	Width (in.)	Cat. no.	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(t)-06-(*)-(+)45-12	12 $\frac{1}{8}$	8 $\frac{11}{16}$	7 $\frac{1}{8}$	12 $\frac{1}{8}$	9 $\frac{11}{16}$	7 $\frac{1}{2}$	13 $\frac{9}{16}$	10 $\frac{11}{16}$	7 $\frac{15}{16}$
12	9	Prefix(t)-09-(*)-(+)45-12	12 $\frac{1}{8}$	8 $\frac{11}{16}$	7 $\frac{1}{8}$	12 $\frac{1}{8}$	9 $\frac{11}{16}$	7 $\frac{1}{2}$	13 $\frac{9}{16}$	10 $\frac{11}{16}$	7 $\frac{15}{16}$
12	12	Prefix(t)-12-(*)-(+)45-12	12 $\frac{1}{8}$	8 $\frac{11}{16}$	7 $\frac{1}{8}$	12 $\frac{1}{8}$	9 $\frac{11}{16}$	7 $\frac{1}{2}$	13 $\frac{9}{16}$	10 $\frac{11}{16}$	7 $\frac{15}{16}$
12	18	Prefix(t)-18-(*)-(+)45-12	12 $\frac{1}{8}$	8 $\frac{11}{16}$	7 $\frac{1}{8}$	12 $\frac{1}{8}$	9 $\frac{11}{16}$	7 $\frac{1}{2}$	13 $\frac{9}{16}$	10 $\frac{11}{16}$	7 $\frac{15}{16}$
12	24	Prefix(t)-24-(*)-(+)45-12	12 $\frac{1}{8}$	8 $\frac{11}{16}$	7 $\frac{1}{8}$	12 $\frac{1}{8}$	9 $\frac{11}{16}$	7 $\frac{1}{2}$	13 $\frac{9}{16}$	10 $\frac{11}{16}$	7 $\frac{15}{16}$
12	30	Prefix(t)-30-(*)-(+)45-12	12 $\frac{1}{8}$	8 $\frac{11}{16}$	7 $\frac{1}{8}$	12 $\frac{1}{8}$	9 $\frac{11}{16}$	7 $\frac{1}{2}$	13 $\frac{9}{16}$	10 $\frac{11}{16}$	7 $\frac{15}{16}$
12	36	Prefix(t)-36-(*)-(+)45-12	12 $\frac{1}{8}$	8 $\frac{11}{16}$	7 $\frac{1}{8}$	12 $\frac{1}{8}$	9 $\frac{11}{16}$	7 $\frac{1}{2}$	13 $\frac{9}{16}$	10 $\frac{11}{16}$	7 $\frac{15}{16}$
12	42	Prefix(t)-42-(*)-(+)45-12	12 $\frac{1}{8}$	8 $\frac{11}{16}$	7 $\frac{1}{8}$	12 $\frac{1}{8}$	9 $\frac{11}{16}$	7 $\frac{1}{2}$	13 $\frac{9}{16}$	10 $\frac{11}{16}$	7 $\frac{15}{16}$
24	6	Prefix(t)-06-(*)-(+)45-24	20 $\frac{5}{8}$	12 $\frac{3}{16}$	12 $\frac{1}{16}$	21 $\frac{3}{8}$	13 $\frac{3}{16}$	12 $\frac{1}{2}$	22 $\frac{1}{16}$	14 $\frac{3}{16}$	12 $\frac{15}{16}$
24	9	Prefix(t)-09-(*)-(+)45-24	20 $\frac{5}{8}$	12 $\frac{3}{16}$	12 $\frac{1}{16}$	21 $\frac{3}{8}$	13 $\frac{3}{16}$	12 $\frac{1}{2}$	22 $\frac{1}{16}$	14 $\frac{3}{16}$	12 $\frac{15}{16}$
24	12	Prefix(t)-12-(*)-(+)45-24	20 $\frac{5}{8}$	12 $\frac{3}{16}$	12 $\frac{1}{16}$	21 $\frac{3}{8}$	13 $\frac{3}{16}$	12 $\frac{1}{2}$	22 $\frac{1}{16}$	14 $\frac{3}{16}$	12 $\frac{15}{16}$
24	18	Prefix(t)-18-(*)-(+)45-24	20 $\frac{5}{8}$	12 $\frac{3}{16}$	12 $\frac{1}{16}$	21 $\frac{3}{8}$	13 $\frac{3}{16}$	12 $\frac{1}{2}$	22 $\frac{1}{16}$	14 $\frac{3}{16}$	12 $\frac{15}{16}$
24	24	Prefix(t)-24-(*)-(+)45-24	20 $\frac{5}{8}$	12 $\frac{3}{16}$	12 $\frac{1}{16}$	21 $\frac{3}{8}$	13 $\frac{3}{16}$	12 $\frac{1}{2}$	22 $\frac{1}{16}$	14 $\frac{3}{16}$	12 $\frac{15}{16}$
24	30	Prefix(t)-30-(*)-(+)45-24	20 $\frac{5}{8}$	12 $\frac{3}{16}$	12 $\frac{1}{16}$	21 $\frac{3}{8}$	13 $\frac{3}{16}$	12 $\frac{1}{2}$	22 $\frac{1}{16}$	14 $\frac{3}{16}$	12 $\frac{15}{16}$
24	36	Prefix(t)-36-(*)-(+)45-24	20 $\frac{5}{8}$	12 $\frac{3}{16}$	12 $\frac{1}{16}$	21 $\frac{3}{8}$	13 $\frac{3}{16}$	12 $\frac{1}{2}$	22 $\frac{1}{16}$	14 $\frac{3}{16}$	12 $\frac{15}{16}$
24	42	Prefix(t)-42-(*)-(+)45-24	20 $\frac{5}{8}$	12 $\frac{3}{16}$	12 $\frac{1}{16}$	21 $\frac{3}{8}$	13 $\frac{3}{16}$	12 $\frac{1}{2}$	22 $\frac{1}{16}$	14 $\frac{3}{16}$	12 $\frac{15}{16}$
36	6	Prefix(t)-06-(*)-(+)45-36	29 $\frac{1}{8}$	15 $\frac{3}{4}$	17 $\frac{1}{16}$	29 $\frac{13}{16}$	16 $\frac{3}{4}$	17 $\frac{1}{2}$	30 $\frac{1}{2}$	17 $\frac{3}{4}$	17 $\frac{7}{8}$
36	9	Prefix(t)-09-(*)-(+)45-36	29 $\frac{1}{8}$	15 $\frac{3}{4}$	17 $\frac{1}{16}$	29 $\frac{13}{16}$	16 $\frac{3}{4}$	17 $\frac{1}{2}$	30 $\frac{1}{2}$	17 $\frac{3}{4}$	17 $\frac{7}{8}$
36	12	Prefix(t)-12-(*)-(+)45-36	29 $\frac{1}{8}$	15 $\frac{3}{4}$	17 $\frac{1}{16}$	29 $\frac{13}{16}$	16 $\frac{3}{4}$	17 $\frac{1}{2}$	30 $\frac{1}{2}$	17 $\frac{3}{4}$	17 $\frac{7}{8}$
36	18	Prefix(t)-18-(*)-(+)45-36	29 $\frac{1}{8}$	15 $\frac{3}{4}$	17 $\frac{1}{16}$	29 $\frac{13}{16}$	16 $\frac{3}{4}$	17 $\frac{1}{2}$	30 $\frac{1}{2}$	17 $\frac{3}{4}$	17 $\frac{7}{8}$
36	24	Prefix(t)-24-(*)-(+)45-36	29 $\frac{1}{8}$	15 $\frac{3}{4}$	17 $\frac{1}{16}$	29 $\frac{13}{16}$	16 $\frac{3}{4}$	17 $\frac{1}{2}$	30 $\frac{1}{2}$	17 $\frac{3}{4}$	17 $\frac{7}{8}$
36	30	Prefix(t)-30-(*)-(+)45-36	29 $\frac{1}{8}$	15 $\frac{3}{4}$	17 $\frac{1}{16}$	29 $\frac{13}{16}$	16 $\frac{3}{4}$	17 $\frac{1}{2}$	30 $\frac{1}{2}$	17 $\frac{3}{4}$	17 $\frac{7}{8}$
36	36	Prefix(t)-36-(*)-(+)45-36	29 $\frac{1}{8}$	15 $\frac{3}{4}$	17 $\frac{1}{16}$	29 $\frac{13}{16}$	16 $\frac{3}{4}$	17 $\frac{1}{2}$	30 $\frac{1}{2}$	17 $\frac{3}{4}$	17 $\frac{7}{8}$
36	42	Prefix(t)-42-(*)-(+)45-36	29 $\frac{1}{8}$	15 $\frac{3}{4}$	17 $\frac{1}{16}$	29 $\frac{13}{16}$	16 $\frac{3}{4}$	17 $\frac{1}{2}$	30 $\frac{1}{2}$	17 $\frac{3}{4}$	17 $\frac{7}{8}$
48	6	Prefix(t)-06-(*)-(+)45-48	37 $\frac{7}{8}$	19 $\frac{1}{4}$	22	39 $\frac{5}{16}$	20 $\frac{1}{4}$	22 $\frac{7}{16}$	39	21 $\frac{1}{4}$	22 $\frac{7}{8}$
48	9	Prefix(t)-09-(*)-(+)45-48	37 $\frac{7}{8}$	19 $\frac{1}{4}$	22	39 $\frac{5}{16}$	20 $\frac{1}{4}$	22 $\frac{7}{16}$	39	21 $\frac{1}{4}$	22 $\frac{7}{8}$
48	12	Prefix(t)-12-(*)-(+)45-48	37 $\frac{7}{8}$	19 $\frac{1}{4}$	22	39 $\frac{5}{16}$	20 $\frac{1}{4}$	22 $\frac{7}{16}$	39	21 $\frac{1}{4}$	22 $\frac{7}{8}$
48	18	Prefix(t)-18-(*)-(+)45-48	37 $\frac{7}{8}$	19 $\frac{1}{4}$	22	39 $\frac{5}{16}$	20 $\frac{1}{4}$	22 $\frac{7}{16}$	39	21 $\frac{1}{4}$	22 $\frac{7}{8}$
48	24	Prefix(t)-24-(*)-(+)45-48	37 $\frac{7}{8}$	19 $\frac{1}{4}$	22	39 $\frac{5}{16}$	20 $\frac{1}{4}$	22 $\frac{7}{16}$	39	21 $\frac{1}{4}$	22 $\frac{7}{8}$
48	30	Prefix(t)-30-(*)-(+)45-48	37 $\frac{7}{8}$	19 $\frac{1}{4}$	22	39 $\frac{5}{16}$	20 $\frac{1}{4}$	22 $\frac{7}{16}$	39	21 $\frac{1}{4}$	22 $\frac{7}{8}$
48	36	Prefix(t)-36-(*)-(+)45-48	37 $\frac{7}{8}$	19 $\frac{1}{4}$	22	39 $\frac{5}{16}$	20 $\frac{1}{4}$	22 $\frac{7}{16}$	39	21 $\frac{1}{4}$	22 $\frac{7}{8}$
48	42	Prefix(t)-42-(*)-(+)45-48	37 $\frac{7}{8}$	19 $\frac{1}{4}$	22	39 $\frac{5}{16}$	20 $\frac{1}{4}$	22 $\frac{7}{16}$	39	21 $\frac{1}{4}$	22 $\frac{7}{8}$

(t) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete cat. no. Includes 1 pair of splice plates with hardware.

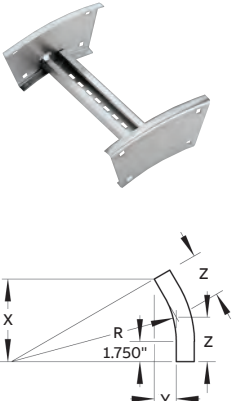
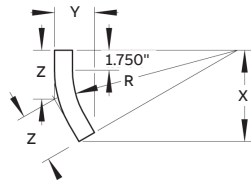
Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Angle: 45°
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Steel fittings

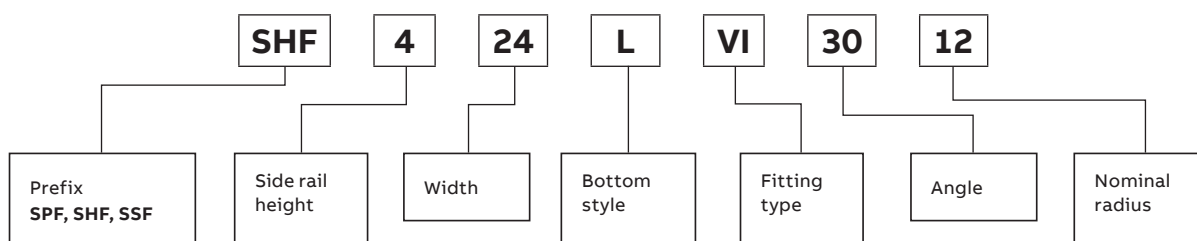
30° Vertical bend fittings

30° Vertical bends

	Nominal		Cat. no.	Dimensions (in.)								
				(+) VO side rail			(+) VI side rail					
				3 3/8 – 7 in.			3 1/2 in.			4 in.		
	Radius (in.)	Width (in.)		X	Y	Z	X	Y	Z	X	Y	Z
Outside bend 	12	6	Prefix(t)-06-(*)-(+)30-12	6	1 5/8	3 3/16	7 13/16	5 1/4	4 3/16	8 1/16	15 13/16	4 5/16
	12	9	Prefix(t)-09-(*)-(+)30-12	6	1 5/8	3 3/16	7 13/16	5 1/4	4 3/16	8 1/16	15 13/16	4 5/16
	12	12	Prefix(t)-12-(*)-(+)30-12	6	1 5/8	3 3/16	7 13/16	5 1/4	4 3/16	8 1/16	15 13/16	4 5/16
	12	18	Prefix(t)-18-(*)-(+)30-12	6	1 5/8	3 3/16	7 13/16	5 1/4	4 3/16	8 1/16	15 13/16	4 5/16
	12	24	Prefix(t)-24-(*)-(+)30-12	6	1 5/8	3 3/16	7 13/16	5 1/4	4 3/16	8 1/16	15 13/16	4 5/16
	12	30	Prefix(t)-30-(*)-(+)30-12	6	1 5/8	3 3/16	7 13/16	5 1/4	4 3/16	8 1/16	15 13/16	4 5/16
	12	36	Prefix(t)-36-(*)-(+)30-12	6	1 5/8	3 3/16	7 13/16	5 1/4	4 3/16	8 1/16	15 13/16	4 5/16
	12	42	Prefix(t)-42-(*)-(+)30-12	6	1 5/8	3 3/16	7 13/16	5 1/4	4 3/16	8 1/16	15 13/16	4 5/16
	24	6	Prefix(t)-06-(*)-(+)30-24	12	3 3/16	6 7/16	13 13/16	6 13/16	7 3/8	14 1/16	7 3/8	7 9/16
	24	9	Prefix(t)-09-(*)-(+)30-24	12	3 3/16	6 7/16	13 13/16	6 13/16	7 3/8	14 1/16	7 3/8	7 9/16
	24	12	Prefix(t)-12-(*)-(+)30-24	12	3 3/16	6 7/16	13 13/16	6 13/16	7 3/8	14 1/16	7 3/8	7 9/16
	24	18	Prefix(t)-18-(*)-(+)30-24	12	3 3/16	6 7/16	13 13/16	6 13/16	7 3/8	14 1/16	7 3/8	7 9/16
	24	24	Prefix(t)-24-(*)-(+)30-24	12	3 3/16	6 7/16	13 13/16	6 13/16	7 3/8	14 1/16	7 3/8	7 9/16
	24	30	Prefix(t)-30-(*)-(+)30-24	12	3 3/16	6 7/16	13 13/16	6 13/16	7 3/8	14 1/16	7 3/8	7 9/16
	24	36	Prefix(t)-36-(*)-(+)30-24	12	3 3/16	6 7/16	13 13/16	6 13/16	7 3/8	14 1/16	7 3/8	7 9/16
	24	42	Prefix(t)-42-(*)-(+)30-24	12	3 3/16	6 7/16	13 13/16	6 13/16	7 3/8	14 1/16	7 3/8	7 9/16
Inside bend 	36	6	Prefix(t)-06-(*)-(+)30-36	18	4 13/16	9 5/8	19 13/16	8 7/16	10 5/8	20 3/16	9	10 3/4
	36	9	Prefix(t)-09-(*)-(+)30-36	18	4 13/16	9 5/8	19 13/16	8 7/16	10 5/8	20 3/16	9	10 3/4
	36	12	Prefix(t)-12-(*)-(+)30-36	18	4 13/16	9 5/8	19 13/16	8 7/16	10 5/8	20 3/16	9	10 3/4
	36	18	Prefix(t)-18-(*)-(+)30-36	18	4 13/16	9 5/8	19 13/16	8 7/16	10 5/8	20 3/16	9	10 3/4
	36	24	Prefix(t)-24-(*)-(+)30-36	18	4 13/16	9 5/8	19 13/16	8 7/16	10 5/8	20 3/16	9	10 3/4
	36	30	Prefix(t)-30-(*)-(+)30-36	18	4 13/16	9 5/8	19 13/16	8 7/16	10 5/8	20 3/16	9	10 3/4
	36	36	Prefix(t)-36-(*)-(+)30-36	18	4 13/16	9 5/8	19 13/16	8 7/16	10 5/8	20 3/16	9	10 3/4
	36	42	Prefix(t)-42-(*)-(+)30-36	18	4 13/16	9 5/8	19 13/16	8 7/16	10 5/8	20 3/16	9	10 3/4
	48	6	Prefix(t)-06-(*)-(+)30-48	24	6 7/16	12 7/8	25 13/16	10 1/16	13 13/16	26 3/16	10 5/8	14
	48	9	Prefix(t)-09-(*)-(+)30-48	24	6 7/16	12 7/8	25 13/16	10 1/16	13 13/16	26 3/16	10 5/8	14
	48	12	Prefix(t)-12-(*)-(+)30-48	24	6 7/16	12 7/8	25 13/16	10 1/16	13 13/16	26 3/16	10 5/8	14
	48	18	Prefix(t)-18-(*)-(+)30-48	24	6 7/16	12 7/8	25 13/16	10 1/16	13 13/16	26 3/16	10 5/8	14
	48	24	Prefix(t)-24-(*)-(+)30-48	24	6 7/16	12 7/8	25 13/16	10 1/16	13 13/16	26 3/16	10 5/8	14
	48	30	Prefix(t)-30-(*)-(+)30-48	24	6 7/16	12 7/8	25 13/16	10 1/16	13 13/16	26 3/16	10 5/8	14
	48	36	Prefix(t)-36-(*)-(+)30-48	24	6 7/16	12 7/8	25 13/16	10 1/16	13 13/16	26 3/16	10 5/8	14
	48	42	Prefix(t)-42-(*)-(+)30-48	24	6 7/16	12 7/8	25 13/16	10 1/16	13 13/16	26 3/16	10 5/8	14

(t) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete cat. no. Includes 1 pair of splice plates with hardware.

Part numbering system



—
30° Vertical bends (continued)

			Dimensions (in.)								
			(+) VI side rail								
Nominal			5 in.			6 in.			7 in.		
Radius (in.)	Width (in.)	Cat. no.	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(t)-06-(*)-(+)30-12	8 ⁹ / ₁₆	6 ¹³ / ₁₆	4 ⁵ / ₈	9 ¹ / ₁₆	7 ¹³ / ₁₆	4 ⁷ / ₈	9 ⁹ / ₁₆	8 ¹³ / ₁₆	5 ¹ / ₈
12	9	Prefix(t)-09-(*)-(+)30-12	8 ⁹ / ₁₆	6 ¹³ / ₁₆	4 ⁵ / ₈	9 ¹ / ₁₆	7 ¹³ / ₁₆	4 ⁷ / ₈	9 ⁹ / ₁₆	8 ¹³ / ₁₆	5 ¹ / ₈
12	12	Prefix(t)-12-(*)-(+)30-12	8 ⁹ / ₁₆	6 ¹³ / ₁₆	4 ⁵ / ₈	9 ¹ / ₁₆	7 ¹³ / ₁₆	4 ⁷ / ₈	9 ⁹ / ₁₆	8 ¹³ / ₁₆	5 ¹ / ₈
12	18	Prefix(t)-18-(*)-(+)30-12	8 ⁹ / ₁₆	6 ¹³ / ₁₆	4 ⁵ / ₈	9 ¹ / ₁₆	7 ¹³ / ₁₆	4 ⁷ / ₈	9 ⁹ / ₁₆	8 ¹³ / ₁₆	5 ¹ / ₈
12	24	Prefix(t)-24-(*)-(+)30-12	8 ⁹ / ₁₆	6 ¹³ / ₁₆	4 ⁵ / ₈	9 ¹ / ₁₆	7 ¹³ / ₁₆	4 ⁷ / ₈	9 ⁹ / ₁₆	8 ¹³ / ₁₆	5 ¹ / ₈
12	30	Prefix(t)-30-(*)-(+)30-12	8 ⁹ / ₁₆	6 ¹³ / ₁₆	4 ⁵ / ₈	9 ¹ / ₁₆	7 ¹³ / ₁₆	4 ⁷ / ₈	9 ⁹ / ₁₆	8 ¹³ / ₁₆	5 ¹ / ₈
12	36	Prefix(t)-36-(*)-(+)30-12	8 ⁹ / ₁₆	6 ¹³ / ₁₆	4 ⁵ / ₈	9 ¹ / ₁₆	7 ¹³ / ₁₆	4 ⁷ / ₈	9 ⁹ / ₁₆	8 ¹³ / ₁₆	5 ¹ / ₈
12	42	Prefix(t)-42-(*)-(+)30-12	8 ⁹ / ₁₆	6 ¹³ / ₁₆	4 ⁵ / ₈	9 ¹ / ₁₆	7 ¹³ / ₁₆	4 ⁷ / ₈	9 ⁹ / ₁₆	8 ¹³ / ₁₆	5 ¹ / ₈
24	6	Prefix(t)-06-(*)-(+)30-24	14 ⁹ / ₁₆	8 ³ / ₈	7 ¹³ / ₁₆	15 ¹ / ₁₆	9 ³ / ₈	8 ³ / ₁₆	15 ⁹ / ₁₆	10 ³ / ₈	8 ³ / ₈
24	9	Prefix(t)-09-(*)-(+)30-24	14 ⁹ / ₁₆	8 ³ / ₈	7 ¹³ / ₁₆	15 ¹ / ₁₆	9 ³ / ₈	8 ³ / ₁₆	15 ⁹ / ₁₆	10 ³ / ₈	8 ³ / ₈
24	12	Prefix(t)-12-(*)-(+)30-24	14 ⁹ / ₁₆	8 ³ / ₈	7 ¹³ / ₁₆	15 ¹ / ₁₆	9 ³ / ₈	8 ³ / ₁₆	15 ⁹ / ₁₆	10 ³ / ₈	8 ³ / ₈
24	18	Prefix(t)-18-(*)-(+)30-24	14 ⁹ / ₁₆	8 ³ / ₈	7 ¹³ / ₁₆	15 ¹ / ₁₆	9 ³ / ₈	8 ³ / ₁₆	15 ⁹ / ₁₆	10 ³ / ₈	8 ³ / ₈
24	24	Prefix(t)-24-(*)-(+)30-24	14 ⁹ / ₁₆	8 ³ / ₈	7 ¹³ / ₁₆	15 ¹ / ₁₆	9 ³ / ₈	8 ³ / ₁₆	15 ⁹ / ₁₆	10 ³ / ₈	8 ³ / ₈
24	30	Prefix(t)-30-(*)-(+)30-24	14 ⁹ / ₁₆	8 ³ / ₈	7 ¹³ / ₁₆	15 ¹ / ₁₆	9 ³ / ₈	8 ³ / ₁₆	15 ⁹ / ₁₆	10 ³ / ₈	8 ³ / ₈
24	36	Prefix(t)-36-(*)-(+)30-24	14 ⁹ / ₁₆	8 ³ / ₈	7 ¹³ / ₁₆	15 ¹ / ₁₆	9 ³ / ₈	8 ³ / ₁₆	15 ⁹ / ₁₆	10 ³ / ₈	8 ³ / ₈
24	42	Prefix(t)-42-(*)-(+)30-24	14 ⁹ / ₁₆	8 ³ / ₈	7 ¹³ / ₁₆	15 ¹ / ₁₆	9 ³ / ₈	8 ³ / ₁₆	15 ⁹ / ₁₆	10 ³ / ₈	8 ³ / ₈
36	6	Prefix(t)-06-(*)-(+)30-36	20 ¹ / ₁₆	10	11 ¹ / ₁₆	21 ¹ / ₁₆	11	11 ⁵ / ₁₆	21 ⁹ / ₁₆	12	11 ⁹ / ₁₆
36	9	Prefix(t)-09-(*)-(+)30-36	20 ¹ / ₁₆	10	11 ¹ / ₁₆	21 ¹ / ₁₆	11	11 ⁵ / ₁₆	21 ⁹ / ₁₆	12	11 ⁹ / ₁₆
36	12	Prefix(t)-12-(*)-(+)30-36	20 ¹ / ₁₆	10	11 ¹ / ₁₆	21 ¹ / ₁₆	11	11 ⁵ / ₁₆	21 ⁹ / ₁₆	12	11 ⁹ / ₁₆
36	18	Prefix(t)-18-(*)-(+)30-36	20 ¹ / ₁₆	10	11 ¹ / ₁₆	21 ¹ / ₁₆	11	11 ⁵ / ₁₆	21 ⁹ / ₁₆	12	11 ⁹ / ₁₆
36	24	Prefix(t)-24-(*)-(+)30-36	20 ¹ / ₁₆	10	11 ¹ / ₁₆	21 ¹ / ₁₆	11	11 ⁵ / ₁₆	21 ⁹ / ₁₆	12	11 ⁹ / ₁₆
36	30	Prefix(t)-30-(*)-(+)30-36	20 ¹ / ₁₆	10	11 ¹ / ₁₆	21 ¹ / ₁₆	11	11 ⁵ / ₁₆	21 ⁹ / ₁₆	12	11 ⁹ / ₁₆
36	36	Prefix(t)-36-(*)-(+)30-36	20 ¹ / ₁₆	10	11 ¹ / ₁₆	21 ¹ / ₁₆	11	11 ⁵ / ₁₆	21 ⁹ / ₁₆	12	11 ⁹ / ₁₆
36	42	Prefix(t)-42-(*)-(+)30-36	20 ¹ / ₁₆	10	11 ¹ / ₁₆	21 ¹ / ₁₆	11	11 ⁵ / ₁₆	21 ⁹ / ₁₆	12	11 ⁹ / ₁₆
48	6	Prefix(t)-06-(*)-(+)30-48	26 ⁹ / ₁₆	11 ³ / ₈	14 ¹ / ₄	27 ¹ / ₁₆	12 ³ / ₈	14 ¹ / ₂	27 ⁹ / ₁₆	13 ³ / ₈	14 ¹³ / ₁₆
48	9	Prefix(t)-09-(*)-(+)30-48	26 ⁹ / ₁₆	11 ³ / ₈	14 ¹ / ₄	27 ¹ / ₁₆	12 ³ / ₈	14 ¹ / ₂	27 ⁹ / ₁₆	13 ³ / ₈	14 ¹³ / ₁₆
48	12	Prefix(t)-12-(*)-(+)30-48	26 ⁹ / ₁₆	11 ³ / ₈	14 ¹ / ₄	27 ¹ / ₁₆	12 ³ / ₈	14 ¹ / ₂	27 ⁹ / ₁₆	13 ³ / ₈	14 ¹³ / ₁₆
48	18	Prefix(t)-18-(*)-(+)30-48	26 ⁹ / ₁₆	11 ³ / ₈	14 ¹ / ₄	27 ¹ / ₁₆	12 ³ / ₈	14 ¹ / ₂	27 ⁹ / ₁₆	13 ³ / ₈	14 ¹³ / ₁₆
48	24	Prefix(t)-24-(*)-(+)30-48	26 ⁹ / ₁₆	11 ³ / ₈	14 ¹ / ₄	27 ¹ / ₁₆	12 ³ / ₈	14 ¹ / ₂	27 ⁹ / ₁₆	13 ³ / ₈	14 ¹³ / ₁₆
48	30	Prefix(t)-30-(*)-(+)30-48	26 ⁹ / ₁₆	11 ³ / ₈	14 ¹ / ₄	27 ¹ / ₁₆	12 ³ / ₈	14 ¹ / ₂	27 ⁹ / ₁₆	13 ³ / ₈	14 ¹³ / ₁₆
48	36	Prefix(t)-36-(*)-(+)30-48	26 ⁹ / ₁₆	11 ³ / ₈	14 ¹ / ₄	27 ¹ / ₁₆	12 ³ / ₈	14 ¹ / ₂	27 ⁹ / ₁₆	13 ³ / ₈	14 ¹³ / ₁₆
48	42	Prefix(t)-42-(*)-(+)30-48	26 ⁹ / ₁₆	11 ³ / ₈	14 ¹ / ₄	27 ¹ / ₁₆	12 ³ / ₈	14 ¹ / ₂	27 ⁹ / ₁₆	13 ³ / ₈	14 ¹³ / ₁₆

(t) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete cat. no. Includes 1 pair of splice plates with hardware.

Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Angle: 30°
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Steel fittings

Reducer fittings

Offset reducer – left



Reducer – straight



Offset reducer – right



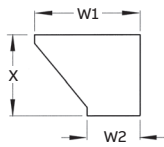
Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Tray widths W1: 42, 36, 30, 24, 18, 12, 9 in.
- Tray widths W2: 36, 30, 24, 18, 12, 9, 6 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

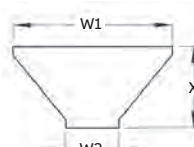
Horizontal reducer

Widths (in.)		Left reducer cat. no.	Dim. X (in.)	Straight reducer (concentric) cat. no.	Dim. X (in.)	Right reducer cat. no.	Dim. X (in.)
W1	W2						
42	36	Prefix(t)-42-36-(*)-HLR	15 ⁷ / ₁₆	Prefix(t)-42-36-(*)-HSR	13 ³ / ₄	Prefix(t)-42-36-(*)-HRR	15 ⁷ / ₁₆
42	30	Prefix(t)-42-30-(*)-HLR	18 ¹⁵ / ₁₆	Prefix(t)-42-30-(*)-HSR	15 ⁷ / ₁₆	Prefix(t)-42-30-(*)-HRR	18 ¹⁵ / ₁₆
42	24	Prefix(t)-42-24-(*)-HLR	22 ³ / ₈	Prefix(t)-42-24-(*)-HSR	17 ³ / ₁₆	Prefix(t)-42-24-(*)-HRR	22 ³ / ₈
42	18	Prefix(t)-42-18-(*)-HLR	25 ⁷ / ₈	Prefix(t)-42-18-(*)-HSR	18 ⁵ / ₁₆	Prefix(t)-42-18-(*)-HRR	25 ⁷ / ₈
42	12	Prefix(t)-42-12-(*)-HLR	29 ⁵ / ₁₆	Prefix(t)-42-12-(*)-HSR	20 ⁵ / ₈	Prefix(t)-42-12-(*)-HRR	29 ⁵ / ₁₆
42	9	Prefix(t)-42-09-(*)-HLR	31 ¹ / ₁₆	Prefix(t)-42-09-(*)-HSR	21 ¹ / ₂	Prefix(t)-42-09-(*)-HRR	31 ¹ / ₁₆
42	6	Prefix(t)-42-06-(*)-HLR	32 ³ / ₄	Prefix(t)-42-06-(*)-HSR	22 ³ / ₈	Prefix(t)-42-06-(*)-HRR	32 ³ / ₄
36	30	Prefix(t)-36-30-(*)-HLR	15 ⁷ / ₁₆	Prefix(t)-36-30-(*)-HSR	13 ³ / ₄	Prefix(t)-36-30-(*)-HRR	15 ⁷ / ₁₆
36	24	Prefix(t)-36-24-(*)-HLR	18 ¹⁵ / ₁₆	Prefix(t)-36-24-(*)-HSR	15 ⁷ / ₁₆	Prefix(t)-36-24-(*)-HRR	18 ¹⁵ / ₁₆
36	18	Prefix(t)-36-18-(*)-HLR	22 ³ / ₈	Prefix(t)-36-18-(*)-HSR	17 ³ / ₁₆	Prefix(t)-36-18-(*)-HRR	22 ³ / ₈
36	12	Prefix(t)-36-12-(*)-HLR	25 ⁷ / ₈	Prefix(t)-36-12-(*)-HSR	18 ⁵ / ₁₆	Prefix(t)-36-12-(*)-HRR	25 ⁷ / ₈
36	9	Prefix(t)-36-09-(*)-HLR	27 ⁷ / ₁₆	Prefix(t)-36-09-(*)-HSR	19 ¹³ / ₁₆	Prefix(t)-36-09-(*)-HRR	27 ⁷ / ₁₆
36	6	Prefix(t)-36-06-(*)-HLR	29 ⁵ / ₁₆	Prefix(t)-36-06-(*)-HSR	20 ¹¹ / ₁₆	Prefix(t)-36-06-(*)-HRR	29 ⁵ / ₁₆
30	24	Prefix(t)-30-24-(*)-HLR	15 ⁷ / ₁₆	Prefix(t)-30-24-(*)-HSR	13 ³ / ₄	Prefix(t)-30-24-(*)-HRR	15 ⁷ / ₁₆
30	18	Prefix(t)-30-18-(*)-HLR	18 ¹⁵ / ₁₆	Prefix(t)-30-18-(*)-HSR	15 ⁷ / ₁₆	Prefix(t)-30-18-(*)-HRR	18 ¹⁵ / ₁₆
30	12	Prefix(t)-30-12-(*)-HLR	22 ³ / ₈	Prefix(t)-30-12-(*)-HSR	17 ³ / ₁₆	Prefix(t)-30-12-(*)-HRR	22 ³ / ₈
30	9	Prefix(t)-30-09-(*)-HLR	24 ³ / ₈	Prefix(t)-30-09-(*)-HSR	18 ⁵ / ₁₆	Prefix(t)-30-09-(*)-HRR	24 ³ / ₈
30	6	Prefix(t)-30-06-(*)-HLR	25 ⁷ / ₈	Prefix(t)-30-06-(*)-HSR	18 ¹⁵ / ₁₆	Prefix(t)-30-06-(*)-HRR	25 ⁷ / ₈
24	18	Prefix(t)-24-18-(*)-HLR	15 ⁷ / ₁₆	Prefix(t)-24-18-(*)-HSR	13 ³ / ₄	Prefix(t)-24-18-(*)-HRR	15 ⁷ / ₁₆
24	12	Prefix(t)-24-12-(*)-HLR	18 ¹⁵ / ₁₆	Prefix(t)-24-12-(*)-HSR	15 ⁷ / ₁₆	Prefix(t)-24-12-(*)-HRR	18 ¹⁵ / ₁₆
24	9	Prefix(t)-24-09-(*)-HLR	20 ¹¹ / ₁₆	Prefix(t)-24-09-(*)-HSR	16 ⁵ / ₁₆	Prefix(t)-24-09-(*)-HRR	20 ¹¹ / ₁₆
24	6	Prefix(t)-24-06-(*)-HLR	22 ³ / ₈	Prefix(t)-24-06-(*)-HSR	17 ³ / ₁₆	Prefix(t)-24-06-(*)-HRR	22 ³ / ₈
18	12	Prefix(t)-18-12-(*)-HLR	15 ⁷ / ₁₆	Prefix(t)-18-12-(*)-HSR	13 ³ / ₄	Prefix(t)-18-12-(*)-HRR	15 ⁷ / ₁₆
18	9	Prefix(t)-18-09-(*)-HLR	17 ³ / ₁₆	Prefix(t)-18-09-(*)-HSR	14 ⁵ / ₈	Prefix(t)-18-09-(*)-HRR	17 ³ / ₁₆
18	6	Prefix(t)-18-06-(*)-HLR	18 ¹⁵ / ₁₆	Prefix(t)-18-06-(*)-HSR	15 ⁷ / ₁₆	Prefix(t)-18-06-(*)-HRR	18 ¹⁵ / ₁₆
12	9	Prefix(t)-12-09-(*)-HLR	13 ³ / ₄	Prefix(t)-12-09-(*)-HSR	12 ⁷ / ₈	Prefix(t)-12-09-(*)-HRR	13 ³ / ₄
12	6	Prefix(t)-12-06-(*)-HLR	15 ⁷ / ₁₆	Prefix(t)-12-06-(*)-HSR	13 ³ / ₄	Prefix(t)-12-06-(*)-HRR	15 ⁷ / ₁₆
9	6	Prefix(t)-09-06-(*)-HLR	13 ³ / ₄	Prefix(t)-09-06-(*)-HSR	12 ⁷ / ₈	Prefix(t)-09-06-(*)-HRR	13 ³ / ₄

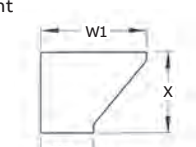
Offset reducer – left



Reducer – straight



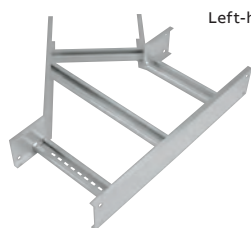
Offset reducer – right



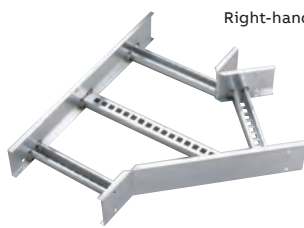
(t) Insert side rail height. (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

Steel fittings

45° Horizontal wye fittings



Left-hand wye



Right-hand wye

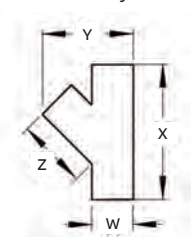
Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

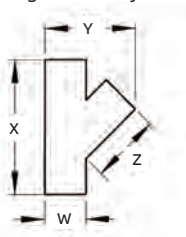
45° Horizontal wye

Width (in.)	Left-hand wye cat. no.	Right-hand wye cat. no.	Dimensions (in.)		
			X	Y	Z
6	Prefix(t)-06-(*)-HYL	Prefix(t)-06-(*)-HYR	18 ⁹ / ₁₆	14 ¹³ / ₁₆	12 ⁷ / ₁₆
9	Prefix(t)-09-(*)-HYL	Prefix(t)-09-(*)-HYR	22 ¹ / ₂	19 ¹⁵ / ₁₆	15 ⁷ / ₁₆
12	Prefix(t)-12-(*)-HYL	Prefix(t)-12-(*)-HYR	26 ³ / ₄	25	18 ⁷ / ₁₆
18	Prefix(t)-18-(*)-HYL	Prefix(t)-18-(*)-HYR	35 ¹ / ₄	35 ¹ / ₄	24 ⁷ / ₁₆
24	Prefix(t)-24-(*)-HYL	Prefix(t)-24-(*)-HYR	43 ¹ / ₂	45 ¹ / ₂	30 ⁷ / ₁₆
30	Prefix(t)-30-(*)-HYL	Prefix(t)-30-(*)-HYR	52 ¹ / ₄	55 ³ / ₄	36 ⁷ / ₁₆
36	Prefix(t)-36-(*)-HYL	Prefix(t)-36-(*)-HYR	60 ¹¹ / ₁₆	66	42 ⁷ / ₁₆
42	Prefix(t)-42-(*)-HYL	Prefix(t)-42-(*)-HYR	69 ³ / ₁₆	76 ¹ / ₄	45 ⁷ / ₁₆

Left-hand wye

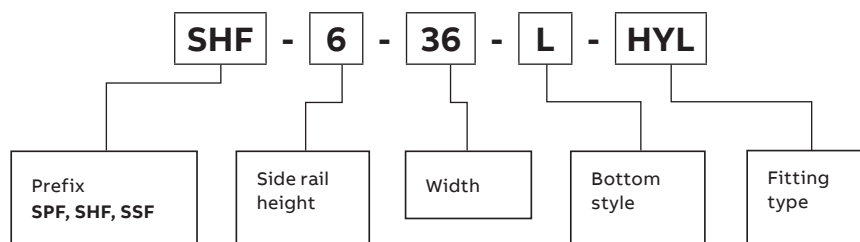


Right-hand wye

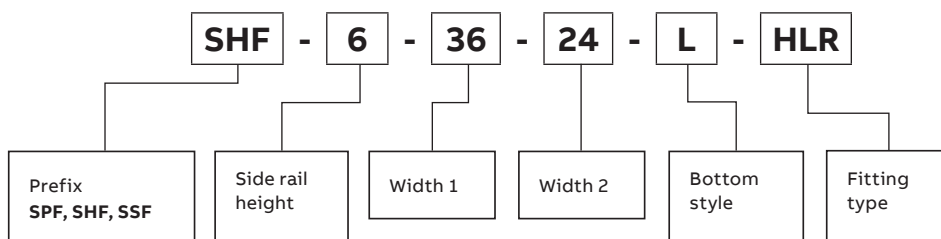


(t) Insert side rail height. (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

Part numbering system (45° Horizontal wye)



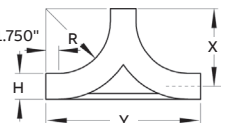
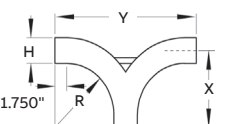
Part numbering system (Horizontal reducer – see page 146)



Steel fittings

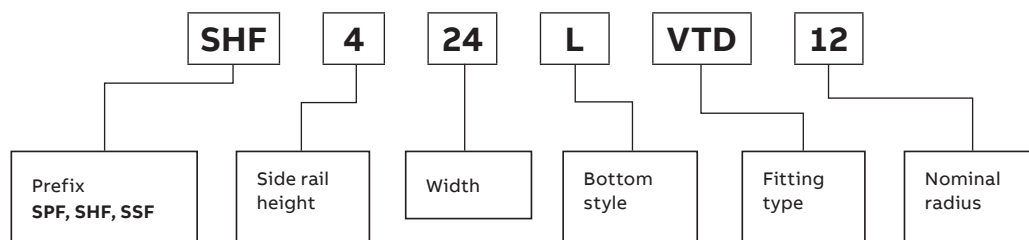
Vertical tee up/down fittings

Vertical tee up/down

						Dimensions (in.)			
						Side rail height "H"			
						3 3/8 in.		4 in.	
						X	Y	X	Y
	Nominal		Vertical tee up cat. no.	Vertical tee down cat. no.					
	Radius (in.)	Width (in.)							
Up		12	6	Prefix(t)-06-(*)-VTU12	Prefix(t)-06-(*)-VTD12	13 13/16	27 5/8	14 1/8	28 3/16
		12	9	Prefix(t)-09-(*)-VTU12	Prefix(t)-09-(*)-VTD12	13 13/16	27 5/8	14 1/8	28 3/16
		12	12	Prefix(t)-12-(*)-VTU12	Prefix(t)-12-(*)-VTD12	13 13/16	27 5/8	14 1/8	28 3/16
		12	18	Prefix(t)-18-(*)-VTU12	Prefix(t)-18-(*)-VTD12	13 13/16	27 5/8	14 1/8	28 3/16
		12	24	Prefix(t)-24-(*)-VTU12	Prefix(t)-24-(*)-VTD12	13 13/16	27 5/8	14 1/8	28 3/16
		12	30	Prefix(t)-30-(*)-VTU12	Prefix(t)-30-(*)-VTD12	13 13/16	27 5/8	14 1/8	28 3/16
		12	36	Prefix(t)-36-(*)-VTU12	Prefix(t)-36-(*)-VTD12	13 13/16	27 5/8	14 1/8	28 3/16
		12	42	Prefix(t)-42-(*)-VTU12	Prefix(t)-42-(*)-VTD12	13 13/16	27 5/8	14 1/8	28 3/16
		24	6	Prefix(t)-06-(*)-VTU24	Prefix(t)-06-(*)-VTD24	25 13/16	51 5/8	26 3/8	52 3/16
		24	9	Prefix(t)-09-(*)-VTU24	Prefix(t)-09-(*)-VTD24	25 13/16	51 5/8	26 3/8	52 3/16
		24	12	Prefix(t)-12-(*)-VTU24	Prefix(t)-12-(*)-VTD24	25 13/16	51 5/8	26 3/8	52 3/16
		24	18	Prefix(t)-18-(*)-VTU24	Prefix(t)-18-(*)-VTD24	25 13/16	51 5/8	26 3/8	52 3/16
		24	24	Prefix(t)-24-(*)-VTU24	Prefix(t)-24-(*)-VTD24	25 13/16	51 5/8	26 3/8	52 3/16
		24	30	Prefix(t)-30-(*)-VTU24	Prefix(t)-30-(*)-VTD24	25 13/16	51 5/8	26 3/8	52 3/16
		24	36	Prefix(t)-36-(*)-VTU24	Prefix(t)-36-(*)-VTD24	25 13/16	51 5/8	26 3/8	52 3/16
		24	42	Prefix(t)-42-(*)-VTU24	Prefix(t)-42-(*)-VTD24	25 13/16	51 5/8	26 3/8	52 3/16
Down		36	6	Prefix(t)-06-(*)-VTU36	Prefix(t)-06-(*)-VTD36	37 13/16	75 5/8	38 3/8	76 3/16
		36	9	Prefix(t)-09-(*)-VTU36	Prefix(t)-09-(*)-VTD36	37 13/16	75 5/8	38 3/8	76 3/16
		36	12	Prefix(t)-12-(*)-VTU36	Prefix(t)-12-(*)-VTD36	37 13/16	75 5/8	38 3/8	76 3/16
		36	18	Prefix(t)-18-(*)-VTU36	Prefix(t)-18-(*)-VTD36	37 13/16	75 5/8	38 3/8	76 3/16
		36	24	Prefix(t)-24-(*)-VTU36	Prefix(t)-24-(*)-VTD36	37 13/16	75 5/8	38 3/8	76 3/16
		36	30	Prefix(t)-30-(*)-VTU36	Prefix(t)-30-(*)-VTD36	37 13/16	75 5/8	38 3/8	76 3/16
		36	36	Prefix(t)-36-(*)-VTU36	Prefix(t)-36-(*)-VTD36	37 13/16	75 5/8	38 3/8	76 3/16
		36	42	Prefix(t)-42-(*)-VTU36	Prefix(t)-42-(*)-VTD36	37 13/16	75 5/8	38 3/8	76 3/16
		48	6	Prefix(t)-06-(*)-VTU48	Prefix(t)-06-(*)-VTD48	49 13/16	99 5/8	50 3/8	100 3/16
		48	9	Prefix(t)-09-(*)-VTU48	Prefix(t)-09-(*)-VTD48	49 13/16	99 5/8	50 3/8	100 3/16
		48	12	Prefix(t)-12-(*)-VTU48	Prefix(t)-12-(*)-VTD48	49 13/16	99 5/8	50 3/8	100 3/16
		48	18	Prefix(t)-18-(*)-VTU48	Prefix(t)-18-(*)-VTD48	49 13/16	99 5/8	50 3/8	100 3/16
		48	24	Prefix(t)-24-(*)-VTU48	Prefix(t)-24-(*)-VTD48	49 13/16	99 5/8	50 3/8	100 3/16
		48	30	Prefix(t)-30-(*)-VTU48	Prefix(t)-30-(*)-VTD48	49 13/16	99 5/8	50 3/8	100 3/16
		48	36	Prefix(t)-36-(*)-VTU48	Prefix(t)-36-(*)-VTD48	49 13/16	99 5/8	50 3/8	100 3/16
		48	42	Prefix(t)-42-(*)-VTU48	Prefix(t)-42-(*)-VTD48	49 13/16	99 5/8	50 3/8	100 3/16

(t) Insert side rail height. (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

Part numbering system



Vertical tee up/down (continued)

				Dimensions (in.)					
				Side rail height "H"					
Nominal				5 in.		6 in.		7 in.	
Radius (in.)	Width (in.)	Vertical tee up cat. no.	Vertical tee down cat. no.	X	Y	X	Y	X	Y
12	6	Prefix(t)-06-(*)-VTU12	Prefix(t)-06-(*)-VTD12	14 $\frac{5}{8}$	29 $\frac{3}{16}$	15 $\frac{1}{8}$	30 $\frac{3}{16}$	15 $\frac{5}{8}$	31 $\frac{3}{16}$
12	9	Prefix(t)-09-(*)-VTU12	Prefix(t)-09-(*)-VTD12	14 $\frac{5}{8}$	29 $\frac{3}{16}$	15 $\frac{1}{8}$	30 $\frac{3}{16}$	15 $\frac{5}{8}$	31 $\frac{3}{16}$
12	12	Prefix(t)-12-(*)-VTU12	Prefix(t)-12-(*)-VTD12	14 $\frac{5}{8}$	29 $\frac{3}{16}$	15 $\frac{1}{8}$	30 $\frac{3}{16}$	15 $\frac{5}{8}$	31 $\frac{3}{16}$
12	18	Prefix(t)-18-(*)-VTU12	Prefix(t)-18-(*)-VTD12	14 $\frac{5}{8}$	29 $\frac{3}{16}$	15 $\frac{1}{8}$	30 $\frac{3}{16}$	15 $\frac{5}{8}$	31 $\frac{3}{16}$
12	24	Prefix(t)-24-(*)-VTU12	Prefix(t)-24-(*)-VTD12	14 $\frac{5}{8}$	29 $\frac{3}{16}$	15 $\frac{1}{8}$	30 $\frac{3}{16}$	15 $\frac{5}{8}$	31 $\frac{3}{16}$
12	30	Prefix(t)-30-(*)-VTU12	Prefix(t)-30-(*)-VTD12	14 $\frac{5}{8}$	29 $\frac{3}{16}$	15 $\frac{1}{8}$	30 $\frac{3}{16}$	15 $\frac{5}{8}$	31 $\frac{3}{16}$
12	36	Prefix(t)-36-(*)-VTU12	Prefix(t)-36-(*)-VTD12	14 $\frac{5}{8}$	29 $\frac{3}{16}$	15 $\frac{1}{8}$	30 $\frac{3}{16}$	15 $\frac{5}{8}$	31 $\frac{3}{16}$
12	42	Prefix(t)-42-(*)-VTU12	Prefix(t)-42-(*)-VTD12	14 $\frac{5}{8}$	29 $\frac{3}{16}$	15 $\frac{1}{8}$	30 $\frac{3}{16}$	15 $\frac{5}{8}$	31 $\frac{3}{16}$
24	6	Prefix(t)-06-(*)-VTU24	Prefix(t)-06-(*)-VTD24	26 $\frac{5}{8}$	53 $\frac{3}{16}$	27 $\frac{7}{8}$	54 $\frac{3}{16}$	27 $\frac{5}{8}$	55 $\frac{3}{16}$
24	9	Prefix(t)-09-(*)-VTU24	Prefix(t)-09-(*)-VTD24	26 $\frac{5}{8}$	53 $\frac{3}{16}$	27 $\frac{7}{8}$	54 $\frac{3}{16}$	27 $\frac{5}{8}$	55 $\frac{3}{16}$
24	12	Prefix(t)-12-(*)-VTU24	Prefix(t)-12-(*)-VTD24	26 $\frac{5}{8}$	53 $\frac{3}{16}$	27 $\frac{7}{8}$	54 $\frac{3}{16}$	27 $\frac{5}{8}$	55 $\frac{3}{16}$
24	18	Prefix(t)-18-(*)-VTU24	Prefix(t)-18-(*)-VTD24	26 $\frac{5}{8}$	53 $\frac{3}{16}$	27 $\frac{7}{8}$	54 $\frac{3}{16}$	27 $\frac{5}{8}$	55 $\frac{3}{16}$
24	24	Prefix(t)-24-(*)-VTU24	Prefix(t)-24-(*)-VTD24	26 $\frac{5}{8}$	53 $\frac{3}{16}$	27 $\frac{7}{8}$	54 $\frac{3}{16}$	27 $\frac{5}{8}$	55 $\frac{3}{16}$
24	30	Prefix(t)-30-(*)-VTU24	Prefix(t)-30-(*)-VTD24	26 $\frac{5}{8}$	53 $\frac{3}{16}$	27 $\frac{7}{8}$	54 $\frac{3}{16}$	27 $\frac{5}{8}$	55 $\frac{3}{16}$
24	36	Prefix(t)-36-(*)-VTU24	Prefix(t)-36-(*)-VTD24	26 $\frac{5}{8}$	53 $\frac{3}{16}$	27 $\frac{7}{8}$	54 $\frac{3}{16}$	27 $\frac{5}{8}$	55 $\frac{3}{16}$
24	42	Prefix(t)-42-(*)-VTU24	Prefix(t)-42-(*)-VTD24	26 $\frac{5}{8}$	53 $\frac{3}{16}$	27 $\frac{7}{8}$	54 $\frac{3}{16}$	27 $\frac{5}{8}$	55 $\frac{3}{16}$
36	6	Prefix(t)-06-(*)-VTU36	Prefix(t)-06-(*)-VTD36	38 $\frac{5}{8}$	77 $\frac{3}{16}$	39 $\frac{1}{2}$	78 $\frac{3}{16}$	39 $\frac{5}{8}$	79 $\frac{3}{16}$
36	9	Prefix(t)-09-(*)-VTU36	Prefix(t)-09-(*)-VTD36	38 $\frac{5}{8}$	77 $\frac{3}{16}$	39 $\frac{1}{2}$	78 $\frac{3}{16}$	39 $\frac{5}{8}$	79 $\frac{3}{16}$
36	12	Prefix(t)-12-(*)-VTU36	Prefix(t)-12-(*)-VTD36	38 $\frac{5}{8}$	77 $\frac{3}{16}$	39 $\frac{1}{2}$	78 $\frac{3}{16}$	39 $\frac{5}{8}$	79 $\frac{3}{16}$
36	18	Prefix(t)-18-(*)-VTU36	Prefix(t)-18-(*)-VTD36	38 $\frac{5}{8}$	77 $\frac{3}{16}$	39 $\frac{1}{2}$	78 $\frac{3}{16}$	39 $\frac{5}{8}$	79 $\frac{3}{16}$
36	24	Prefix(t)-24-(*)-VTU36	Prefix(t)-24-(*)-VTD36	38 $\frac{5}{8}$	77 $\frac{3}{16}$	39 $\frac{1}{2}$	78 $\frac{3}{16}$	39 $\frac{5}{8}$	79 $\frac{3}{16}$
36	30	Prefix(t)-30-(*)-VTU36	Prefix(t)-30-(*)-VTD36	38 $\frac{5}{8}$	77 $\frac{3}{16}$	39 $\frac{1}{2}$	78 $\frac{3}{16}$	39 $\frac{5}{8}$	79 $\frac{3}{16}$
36	36	Prefix(t)-36-(*)-VTU36	Prefix(t)-36-(*)-VTD36	38 $\frac{5}{8}$	77 $\frac{3}{16}$	39 $\frac{1}{2}$	78 $\frac{3}{16}$	39 $\frac{5}{8}$	79 $\frac{3}{16}$
36	42	Prefix(t)-42-(*)-VTU36	Prefix(t)-42-(*)-VTD36	38 $\frac{5}{8}$	77 $\frac{3}{16}$	39 $\frac{1}{2}$	78 $\frac{3}{16}$	39 $\frac{5}{8}$	79 $\frac{3}{16}$
48	6	Prefix(t)-06-(*)-VTU48	Prefix(t)-06-(*)-VTD48	50 $\frac{5}{8}$	101 $\frac{3}{16}$	51 $\frac{1}{8}$	102 $\frac{3}{16}$	51 $\frac{5}{8}$	103 $\frac{3}{16}$
48	9	Prefix(t)-09-(*)-VTU48	Prefix(t)-09-(*)-VTD48	50 $\frac{5}{8}$	101 $\frac{3}{16}$	51 $\frac{1}{8}$	102 $\frac{3}{16}$	51 $\frac{5}{8}$	103 $\frac{3}{16}$
48	12	Prefix(t)-12-(*)-VTU48	Prefix(t)-12-(*)-VTD48	50 $\frac{5}{8}$	101 $\frac{3}{16}$	51 $\frac{1}{8}$	102 $\frac{3}{16}$	51 $\frac{5}{8}$	103 $\frac{3}{16}$
48	18	Prefix(t)-18-(*)-VTU48	Prefix(t)-18-(*)-VTD48	50 $\frac{5}{8}$	101 $\frac{3}{16}$	51 $\frac{1}{8}$	102 $\frac{3}{16}$	51 $\frac{5}{8}$	103 $\frac{3}{16}$
48	24	Prefix(t)-24-(*)-VTU48	Prefix(t)-24-(*)-VTD48	50 $\frac{5}{8}$	101 $\frac{3}{16}$	51 $\frac{1}{8}$	102 $\frac{3}{16}$	51 $\frac{5}{8}$	103 $\frac{3}{16}$
48	30	Prefix(t)-30-(*)-VTU48	Prefix(t)-30-(*)-VTD48	50 $\frac{5}{8}$	101 $\frac{3}{16}$	51 $\frac{1}{8}$	102 $\frac{3}{16}$	51 $\frac{5}{8}$	103 $\frac{3}{16}$
48	36	Prefix(t)-36-(*)-VTU48	Prefix(t)-36-(*)-VTD48	50 $\frac{5}{8}$	101 $\frac{3}{16}$	51 $\frac{1}{8}$	102 $\frac{3}{16}$	51 $\frac{5}{8}$	103 $\frac{3}{16}$
48	42	Prefix(t)-42-(*)-VTU48	Prefix(t)-42-(*)-VTD48	50 $\frac{5}{8}$	101 $\frac{3}{16}$	51 $\frac{1}{8}$	102 $\frac{3}{16}$	51 $\frac{5}{8}$	103 $\frac{3}{16}$

(t) Insert side rail height. (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

Selection guide

- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

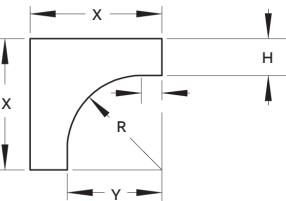
Steel fittings

Cable support fittings

Cable support

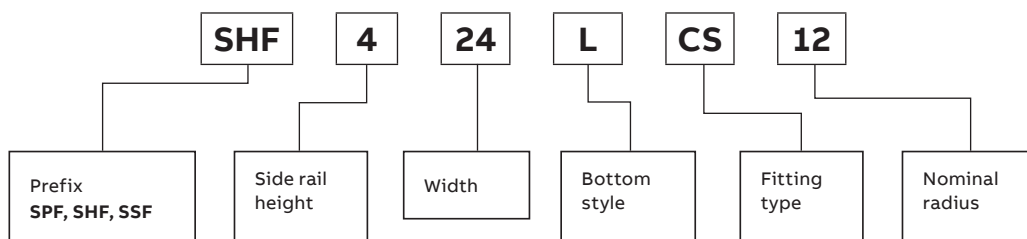
Selection guide

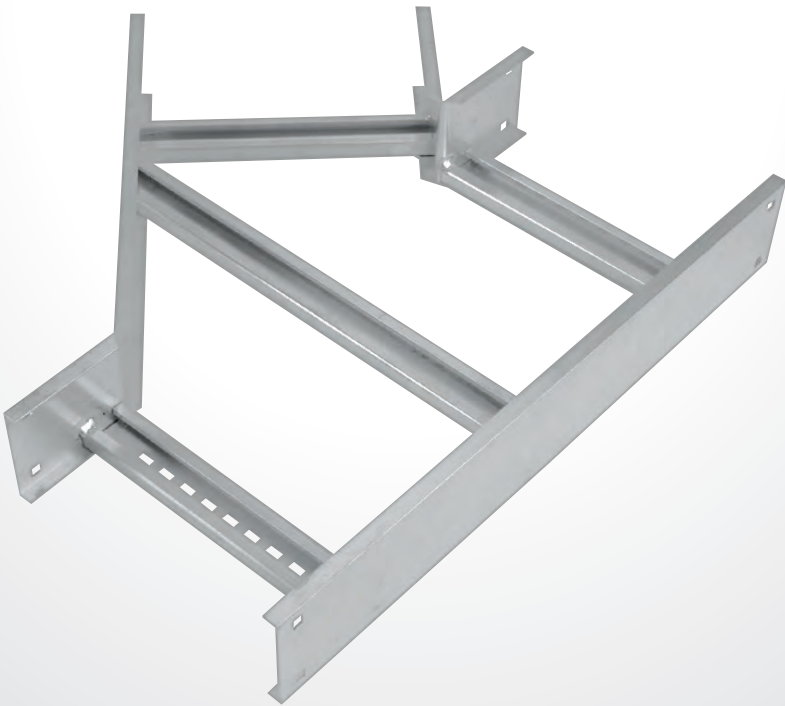
- Prefix: SPF (pregalv.), SHF (hot-dip), SSF (stainless steel)
- Inside tray widths: 6, 9, 12, 18, 24, 30, 36, 42 in.
- Nominal radius: 12, 24, 36, 48 in.
- Bottom styles: L– ladder, V– ventilated, S– solid
- Side rail heights: 3 in., 4 in., 5 in., 6 in., 7 in.

				Dimensions (in.)				
				Side rail height "H"				
				3½ in.	4 in.	5 in.	6 in.	7 in.
				X				
Nominal Radius (in.)	Width (in.)	Cat. no.						
	12	6	Prefix(t)-06-(*)-CS12	15⅞	16⅜⅓	17⅜⅓	18⅜⅓	19⅜⅓
	12	9	Prefix(t)-09-(*)-CS12	15⅞	16⅜⅓	17⅜⅓	18⅜⅓	19⅜⅓
	12	12	Prefix(t)-12-(*)-CS12	15⅞	16⅜⅓	17⅜⅓	18⅜⅓	19⅜⅓
	12	18	Prefix(t)-18-(*)-CS12	15⅞	16⅜⅓	17⅜⅓	18⅜⅓	19⅜⅓
	12	24	Prefix(t)-24-(*)-CS12	15⅞	16⅜⅓	17⅜⅓	18⅜⅓	19⅜⅓
	12	30	Prefix(t)-30-(*)-CS12	15⅞	16⅜⅓	17⅜⅓	18⅜⅓	19⅜⅓
	12	36	Prefix(t)-36-(*)-CS12	15⅞	16⅜⅓	17⅜⅓	18⅜⅓	19⅜⅓
	12	42	Prefix(t)-42-(*)-CS12	15⅞	16⅜⅓	17⅜⅓	18⅜⅓	19⅜⅓
	24	6	Prefix(t)-06-(*)-CS24	27⅞	28⅜⅓	29⅜⅓	30⅜⅓	31⅜⅓
	24	9	Prefix(t)-09-(*)-CS24	27⅞	28⅜⅓	29⅜⅓	30⅜⅓	31⅜⅓
	24	12	Prefix(t)-12-(*)-CS24	27⅞	28⅜⅓	29⅜⅓	30⅜⅓	31⅜⅓
	24	18	Prefix(t)-18-(*)-CS24	27⅞	28⅜⅓	29⅜⅓	30⅜⅓	31⅜⅓
	24	24	Prefix(t)-24-(*)-CS24	27⅞	28⅜⅓	29⅜⅓	30⅜⅓	31⅜⅓
	24	30	Prefix(t)-30-(*)-CS24	27⅞	28⅜⅓	29⅜⅓	30⅜⅓	31⅜⅓
	24	36	Prefix(t)-36-(*)-CS24	27⅞	28⅜⅓	29⅜⅓	30⅜⅓	31⅜⅓
	24	42	Prefix(t)-42-(*)-CS24	27⅞	28⅜⅓	29⅜⅓	30⅜⅓	31⅜⅓
	36	6	Prefix(t)-06-(*)-CS36	39⅞	40⅜⅓	41⅜⅓	42⅜⅓	43⅜⅓
	36	9	Prefix(t)-09-(*)-CS36	39⅞	40⅜⅓	41⅜⅓	42⅜⅓	43⅜⅓
	36	12	Prefix(t)-12-(*)-CS36	39⅞	40⅜⅓	41⅜⅓	42⅜⅓	43⅜⅓
	36	18	Prefix(t)-18-(*)-CS36	39⅞	40⅜⅓	41⅜⅓	42⅜⅓	43⅜⅓
	36	24	Prefix(t)-24-(*)-CS36	39⅞	40⅜⅓	41⅜⅓	42⅜⅓	43⅜⅓
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	36	36	Prefix(t)-36-(*)-CS36	39⅞	40⅜⅓	41⅜⅓	42⅜⅓	43⅜⅓
	36	42	Prefix(t)-42-(*)-CS36	39⅞	40⅜⅓	41⅜⅓	42⅜⅓	43⅜⅓
	48	6	Prefix(t)-06-(*)-CS48	51⅞	52⅜⅓	53⅜⅓	54⅜⅓	55⅜⅓
	48	9	Prefix(t)-09-(*)-CS48	51⅞	52⅜⅓	53⅜⅓	54⅜⅓	55⅜⅓
	48	12	Prefix(t)-12-(*)-CS48	51⅞	52⅜⅓	53⅜⅓	54⅜⅓	55⅜⅓
	48	18	Prefix(t)-18-(*)-CS48	51⅞	52⅜⅓	53⅜⅓	54⅜⅓	55⅜⅓
	48	24	Prefix(t)-24-(*)-CS48	51⅞	52⅜⅓	53⅜⅓	54⅜⅓	55⅜⅓
	48	30	Prefix(t)-30-(*)-CS48	51⅞	52⅜⅓	53⅜⅓	54⅜⅓	55⅜⅓
	48	36	Prefix(t)-36-(*)-CS48	51⅞	52⅜⅓	53⅜⅓	54⅜⅓	55⅜⅓
	48	42	Prefix(t)-42-(*)-CS48	51⅞	52⅜⅓	53⅜⅓	54⅜⅓	55⅜⅓

(t) Insert side rail height. (*) Insert bottom style to complete cat. no. Includes 1 pair of splice plates with hardware.

Part numbering system





Steel fittings

Helix cable tray fitting

01 Right-turn assembly
02 Left-turn assembly

The Helix cable tray fitting.
Efficiency is in its DNA

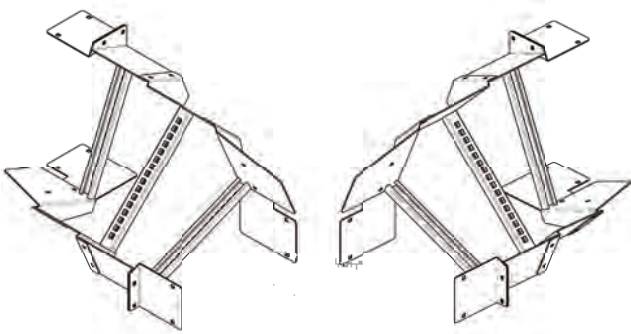
Go from horizontal to vertical, maximum cable protection, minimum space.
Making transitions from horizontal to vertical cable tray runs has never been easier or more efficient. The latest evolution in cable tray fittings, the Helix fitting assembly was developed specifically for use in confined areas. It allows installers to transition from horizontal to vertical surfaces in less time, using significantly less space.

- Enables installation close to walls and other surfaces, eliminating need for distance
- Provides enhanced cable protection in confined spaces
- Secures cables within fitting for clean, organized cable runs

Helix cable tray fitting

Cat. no.	Material	Side rail (in.)	Width (in.)	Direction
SPF612LHVR	Pregalvanized steel	6	12	Right turn
SPF612LHVL	Pregalvanized steel	6	12	Left turn
SPF624LHVR	Pregalvanized steel	6	24	Right turn
SPF624LHVL	Pregalvanized steel	6	24	Left turn
SSF612LHVR	Stainless steel	6	12	Right turn
SSF612LHVL	Stainless steel	6	12	Left turn
SSF624LHVR	Stainless steel	6	24	Right turn
SSF624LHVL	Stainless steel	6	24	Left turn

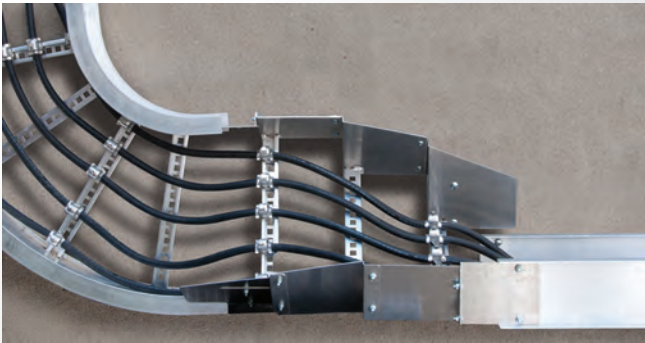
Supports should be positioned within 24" (610 mm) of each Helix fitting extremity.



01

02





Steel

Tray covers

- 01 Solid flanged
- 02 Solid non-flanged
- 03 Ventilated flanged
- 04 Peaked flanged

Tray covers

Tray covers are available for all classes of tray. They should be installed where falling objects may damage cables or where a vertical tray run is accessible by pedestrian or vehicular traffic.

Outside cable tray runs should be covered with a peaked flanged cover to protect cable from the elements and excess build up of snow and ice.

Solid covers

These covers provide maximum mechanical protection for cables with limited heat build up. Solid covers are available with or without flange. Flanged covers have ½ in. flange.

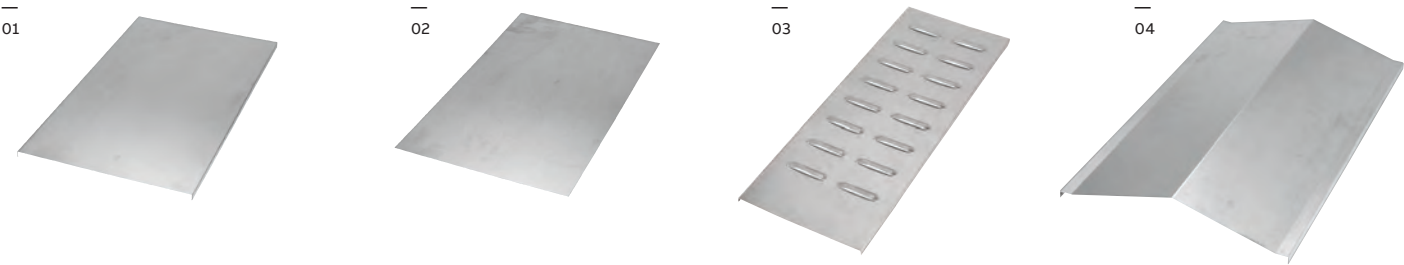
Ventilated flanged covers

This design offers excellent mechanical protection while allowing heat produced by cables to dissipate.

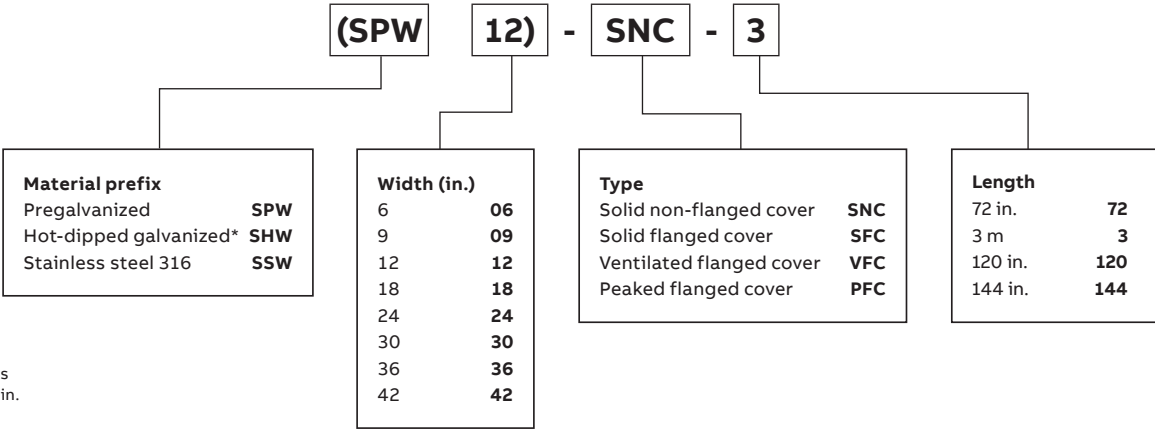
Peaked flanged covers

Peaked covers offer mechanical protection plus prevent accumulation of liquid on the cover. Peaked covers have 15° rise at the peak.

Cover mounting hardware must be ordered separately.



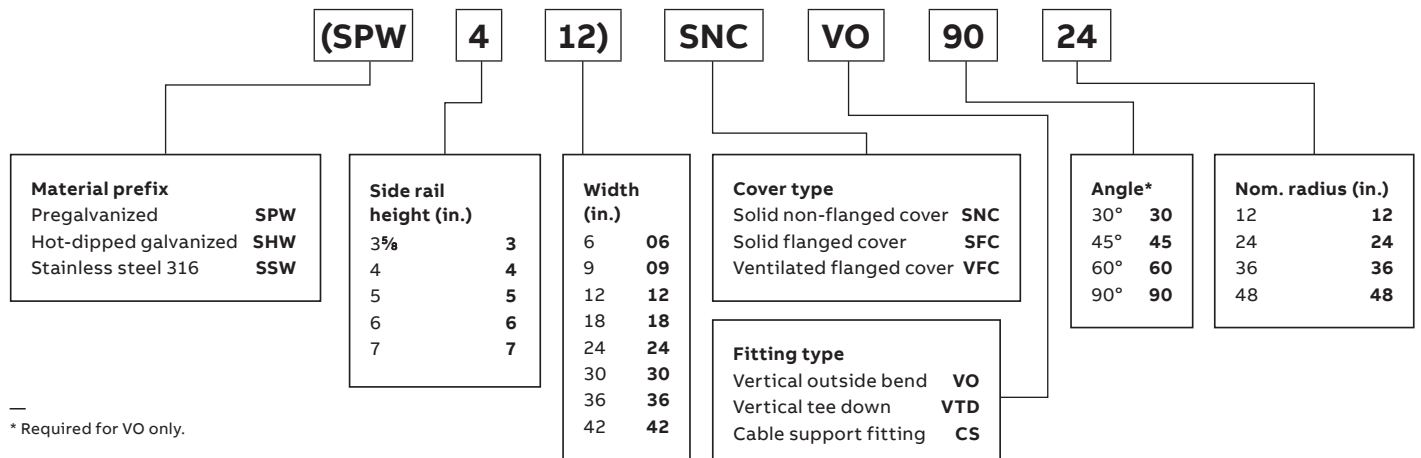
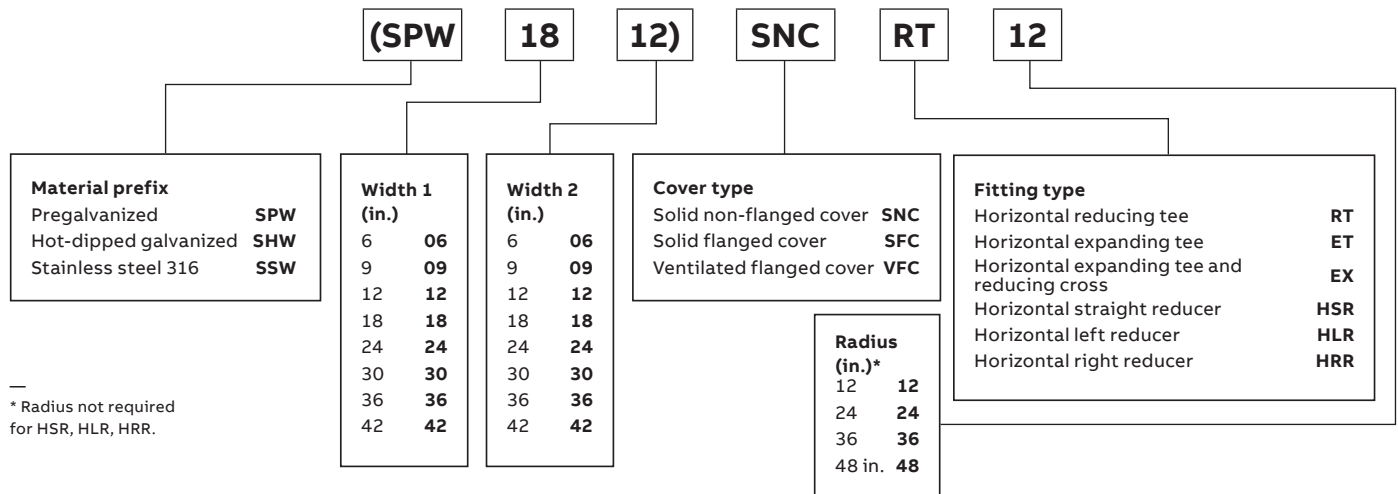
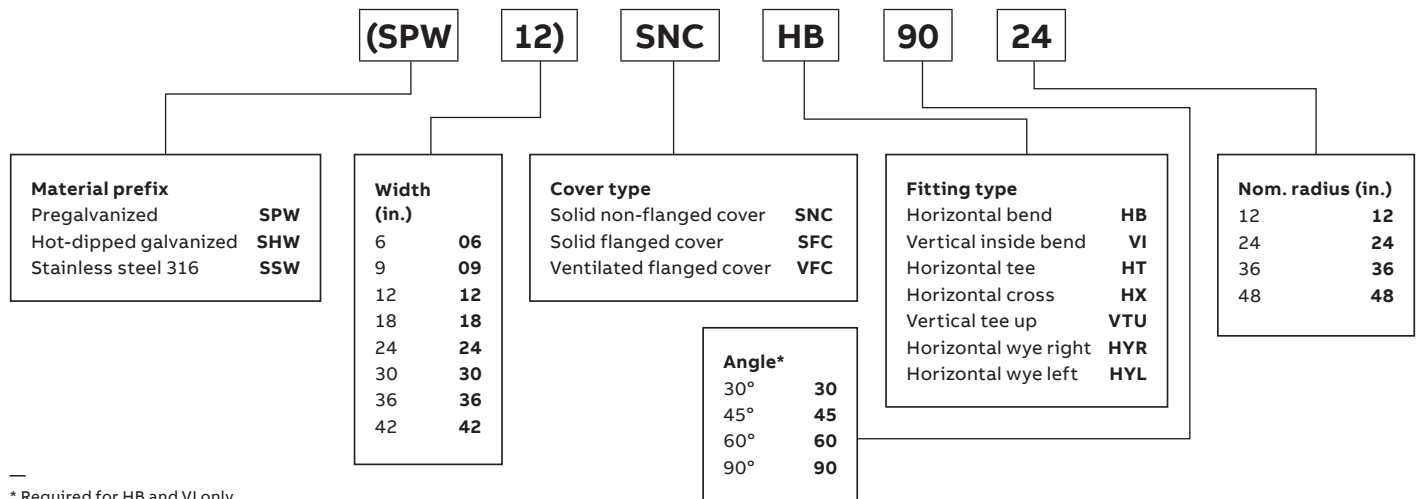
Straight cover number selection



Steel

Fitting covers

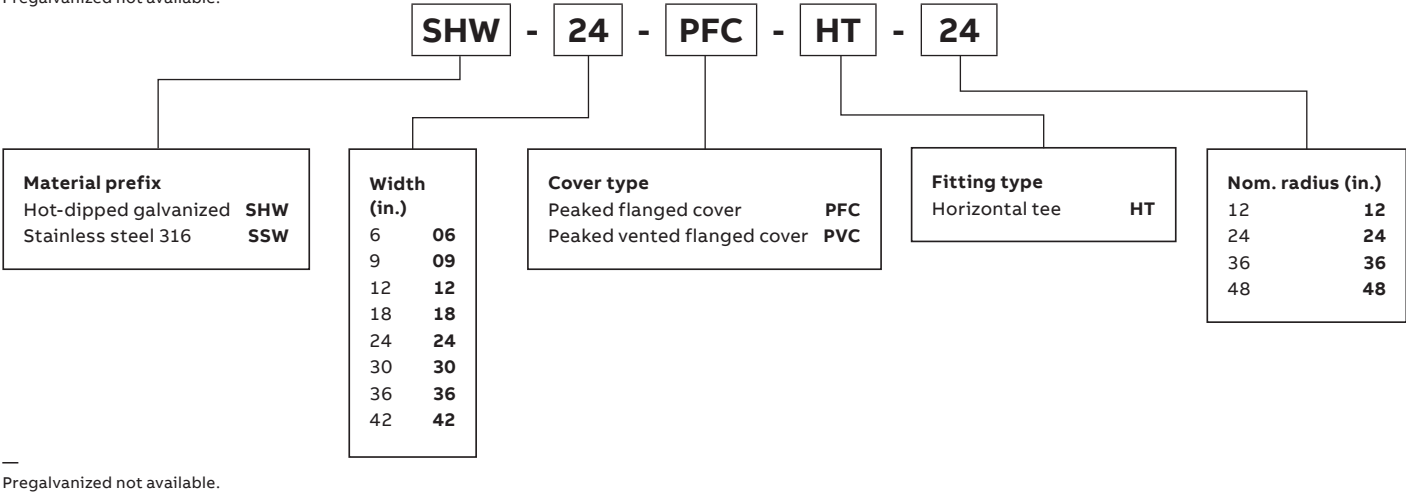
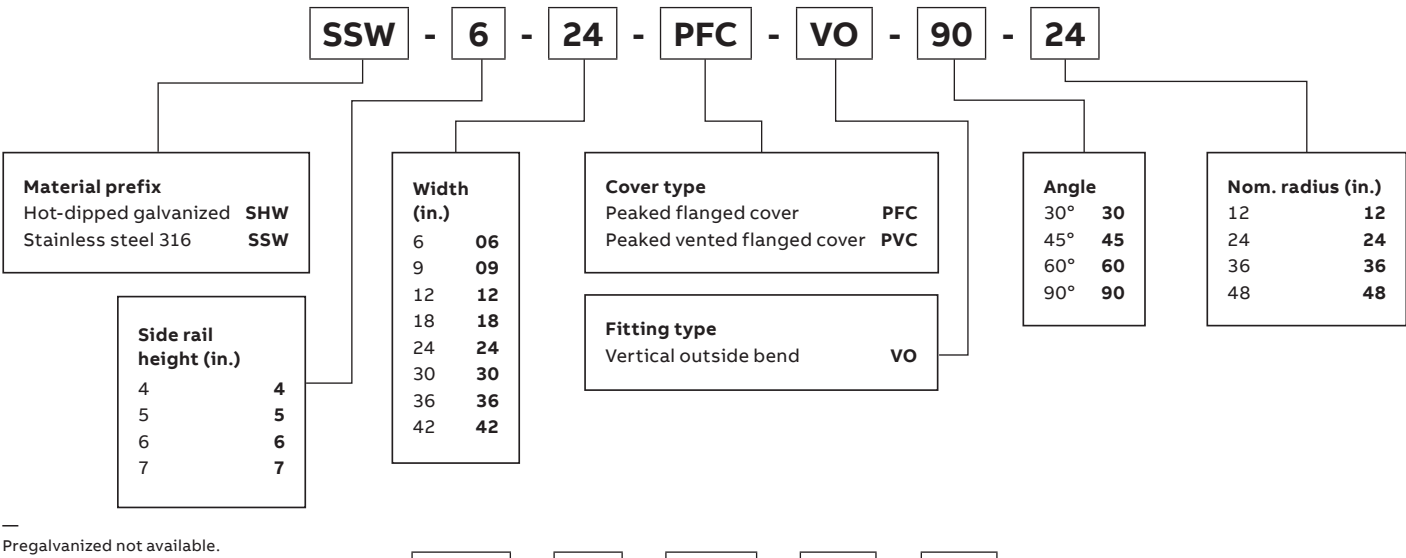
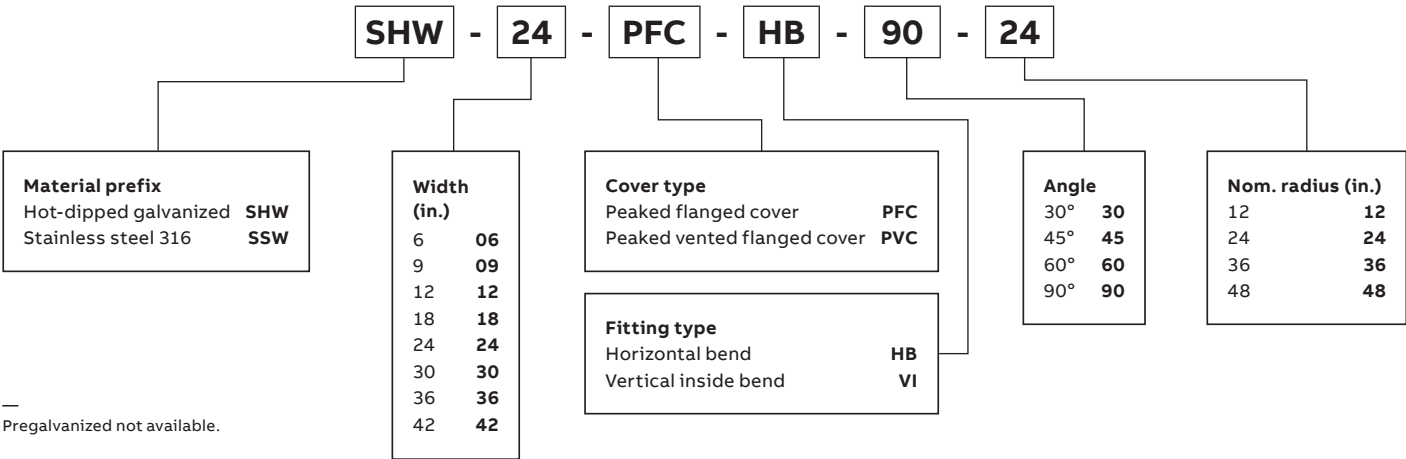
Fitting cover number selection



Steel

Peaked covers

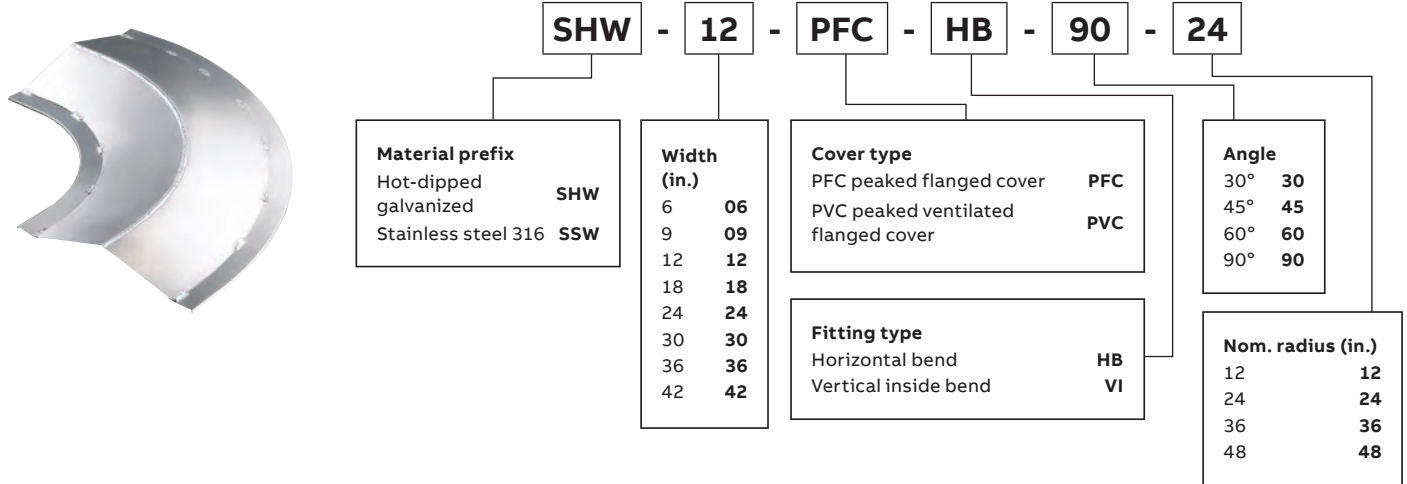
Peaked covers number selection



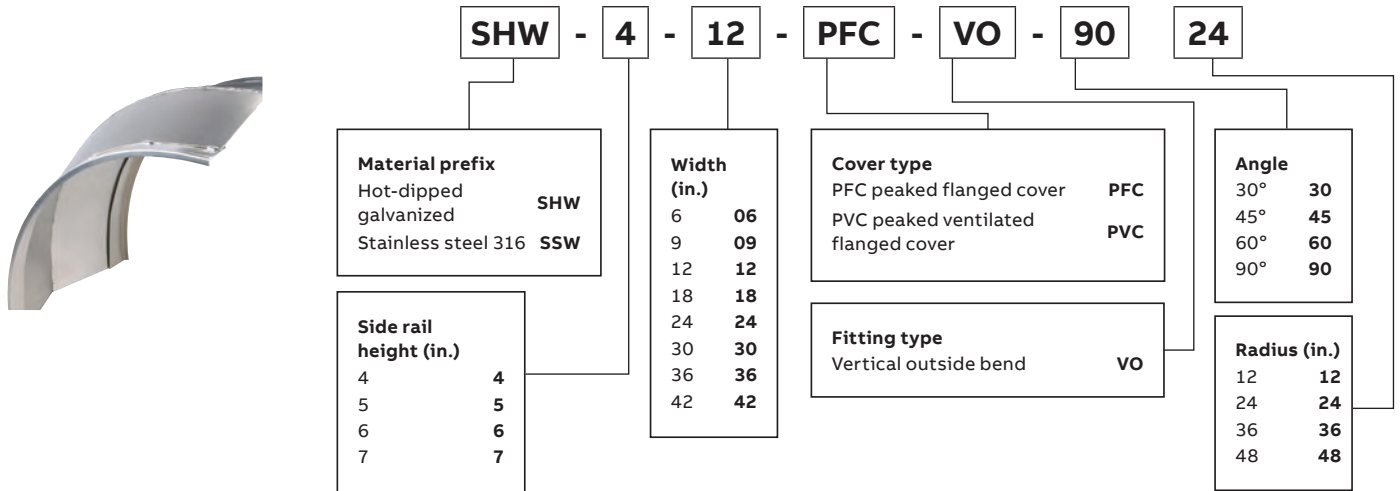
Steel

Peaked covers

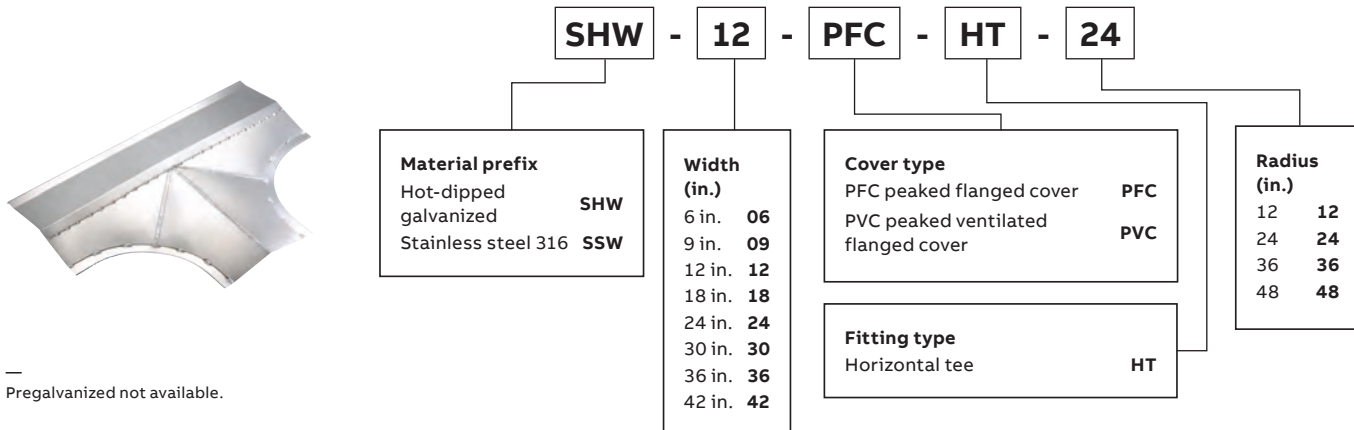
Horizontal bend/vertical inside bend peaked cover number selection



Vertical outside bend peaked cover number selection



Horizontal tee peaked cover number selection



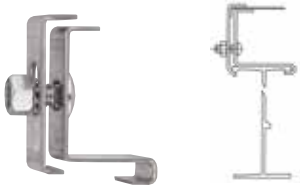
— Pregalvanized not available.

Steel
Accessories

Quantity of standard cover clamps required			
Straight section (6 ft.)		4 pcs.	
Straight section (12 ft./ 3 m)		6 pcs.	
Horizontal and vertical bends		4 pcs.	

When using the heavy-duty cover clamp, only half the quantity of pieces are required.

Raised cover clamp

		Cat. no.	Material prefix	Cover offset (in.)*
		SPW(*)RCC†	SPW, SHW, SSW	1
			SPW, SSW	2

Designed to raise cover above tray for added ventilation.

(*) Insert cover offset.

† For indoor applications only.

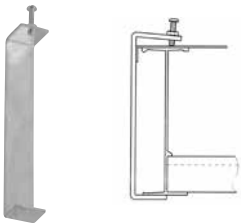
Peaked end cap

		Cat. no.	Material prefix	Width (in.)
		SPW(*)PEC	SPW, SHW, SSW	06
		SHW(*)PEC	SPW, SHW, SSW	09
		SSW(*)PEC	SPW, SHW, SSW	12
			SPW, SHW, SSW	18
			SPW, SHW, SSW	24
			SPW, SHW, SSW	30
			SPW, SHW, SSW	36
			SPW, SHW, SSW	42

Used for transition between peaked covers to straight covers.

(*) Insert width

Cover clamp

		Cat. no.	Material prefix	Side rail height (in.)
		(Prefix)-3-SCC	SPW, SHW, SSW	3
		(Prefix)-4-SCC	SPW, SHW, SSW	4
		(Prefix)-5-SCC	SPW, SHW, SSW	5
		(Prefix)-6-SCC	SPW, SHW, SSW	6
		(Prefix)-7-SCC	SPW, SHW, SSW	7

Rigid indoor cover clamp for flat and flanged covers.

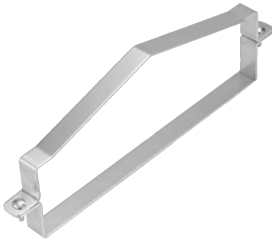
Heavy-duty cover clamp

	Cat. no.	Material prefix	Tray width (in.)	Side rail height (in.)
	(Prefix)-3-(*)-HCC	SPW, SHW, SSW	06	3
	(Prefix)-4-(*)-HCC	SPW, SHW, SSW	09	4
	(Prefix)-5-(*)-HCC	SPW, SHW, SSW	12	5
	(Prefix)-6-(*)-HCC	SPW, SHW, SSW	18	6
	(Prefix)-7-(*)-HCC	SPW, SHW, SSW	24	7
		SPW, SHW, SSW	30	7
		SPW, SHW, SSW	36	7
		SPW, SHW, SSW	42	7

Wrap-around design offers added protection for rugged applications and outdoor conditions. Hardware included.

(*) Insert tray width

Heavy-duty peaked cover clamp

	Cat. no.	Material prefix	Tray width (in.)	Side rail height (in.)
	(Prefix)-3-(*)-HPC	SPW, SHW, SSW	06	3
	(Prefix)-4-(*)-HPC	SPW, SHW, SSW	09	4
	(Prefix)-5-(*)-HPC	SPW, SHW, SSW	12	5
	(Prefix)-6-(*)-HPC	SPW, SHW, SSW	18	6
	(Prefix)-7-(*)-HPC	SPW, SHW, SSW	24	7
		SPW, SHW, SSW	30	7
		SPW, SHW, SSW	36	7
		SPW, SHW, SSW	42	7

Wrap-around design formed to fit peaked cover for outdoor applications. Hardware included.

(*) Insert tray width

Cover joint strip

	Cat. no.	Material	Tray width (in.)
	ABW-(*)-PCS	Plastic	06
		Plastic	09
		Plastic	12
		Plastic	18
		Plastic	24
		Plastic	30
		Plastic	36
		Plastic	42

Strip used for joining covers end to end.

(*) Insert tray width

Steel splice plates

Splice, expansion and transition plates



Splice plate

- Packaged in pairs with zinc-plated hardware
- Kit contents: 8 bolts, 8 serrated flange nuts
3/8 in. diameter
- Provided as standard with each straight and/or fitting

Cat. no.	Material prefix	Side rail height (in.)
(Prefix)-3-SSP	SPW, SHW, SSW	3
(Prefix)-4-SSP	SPW, SHW, SSW	4
(Prefix)-5-SSP	SPW, SHW, SSW	5
(Prefix)-6-SSP	SPW, SHW, SSW	6
(Prefix)-7-SSP	SPW, SHW, SSW	7



Expansion splice plate

- Allows for a 1 in. expansion or contraction of tray s system
- Packaged in pairs with hardware
- Kit contents: 8 bolts, 4 stop nuts, 4 serrated flange nuts 3/8 in. diameter

Cat. no.	Material prefix	Side rail height (in.)
(Prefix)-3-ESP	SPW, SHW, SSW	3
(Prefix)-4-ESP	SPW, SHW, SSW	4
(Prefix)-5-ESP	SPW, SHW, SSW	5
(Prefix)-6-ESP	SPW, SHW, SSW	6
(Prefix)-7-ESP	SPW, SHW, SSW	7



Transition splice plate

- Designed to make the transition from aluminum to steel cable tray
- Works for all 6 in. side rails

Cat. no.	Material	Side rail height (in.)
XNM-XP400-(*)-SS6	Polyester/fiberglass	6

Each pair of plates:
8 x carriage bolt (3/8 x 1 in.) SS316
8 x 3/8 in. serrated flange nut SS316

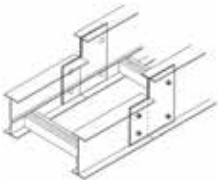
Steel splice plates

Step-down splice plate and horizontal adjustable plate



- Connects side rails of different heights
- Hardware included
- Kit contents: 8 bolts, 8 serrated flange nuts
3/8 in. diameter

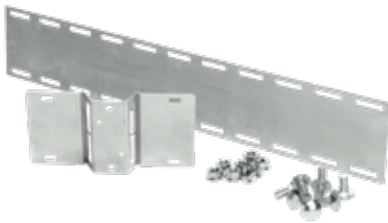
Step-down splice plate

	Cat. no.	Material prefix	Side rail width (in.)
	(Prefix)-(*)-(**)-SDS	SPW, SHW, SSW	4
		SPW, SHW, SSW	5
		SPW, SHW, SSW	6
		SPW, SHW, SSW	7

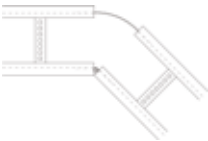
(*) Insert side rail height 1.

(**) Insert side rail height 2.

NOTE: Side rail height 1 is greater than side rail height 2.



Horizontal adjustable plate

	Cat. no.	Material prefix	Side rail height (in.)	Tray width (in.)
	(Prefix)-(*)06HBP	SPW, SHW, SSW	3 to 7	06
	(Prefix)-(*)09HBP	SPW, SHW, SSW	3 to 7	09
	(Prefix)-(*)12HBP	SPW, SHW, SSW	3 to 7	12
	(Prefix)-(*)18HBP(**)	SPW, SHW, SSW	3 to 7	18
	(Prefix)-(*)24HBP	SPW, SHW, SSW	3 to 7	24
	(Prefix)-(*)30HBP	SPW, SHW, SSW	3 to 7	30
	(Prefix)-(*)36HBP	SPW, SHW, SSW	3 to 7	36
	(Prefix)-(*)42HBP	SPW, SHW, SSW	3 to 7	42

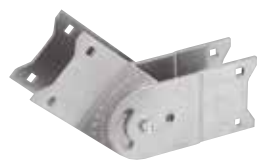
Furnished in pairs with hardware.

(*) Insert side rail height.

(**) Exception only for SHW finish in 18" width product is SHW618HBPC, a "C" must be added at the end of the product code.

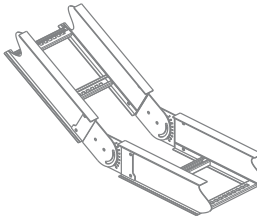
Steel splice plates

Vertical adjustable plates, branch pivot connectors and box-to-tray plates



- Hinged vertical plates provide maximum flexibility for changes in elevation
- Packaged in pairs with hardware

Vertical adjustable plate

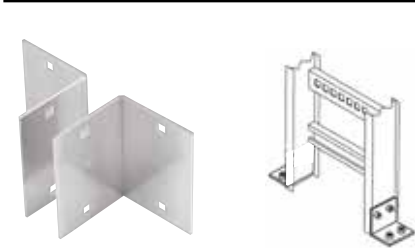
	Cat. no.	Material prefix	Side rail height (in.)
	(Prefix)-3-VSP	SPW, SHW, SSW	3
	(Prefix)-4-VSP	SPW, SHW, SSW	4
	(Prefix)-5-VSP	SPW, SHW, SSW	5
	(Prefix)-6-VSP	SPW, SHW, SSW	6
	(Prefix)-7-VSP	SPW, SHW, SSW	7

Branch pivot connectors

	Cat. no.	Material prefix	Side rail height (in.)
	(Prefix)-3-BPC	SPW, SHW, SSW	3
	(Prefix)-4-BPC	SPW, SHW, SSW	4
	(Prefix)-5-BPC	SPW, SHW, SSW	5
	(Prefix)-6-BPC	SPW, SHW, SSW	6
	(Prefix)-7-BPC	SPW, SHW, SSW	7

Allows cables to run from one tray level to another.

Box-to-tray plates

	Cat. no.	Material prefix	Side rail height (in.)
	(Prefix)-3-BSP	SPW, SHW, SSW	3
	(Prefix)-4-BSP	SPW, SHW, SSW	4
	(Prefix)-5-BSP	SPW, SHW, SSW	5
	(Prefix)-6-BSP	SPW, SHW, SSW	6
	(Prefix)-7-BSP	SPW, SHW, SSW	7

Designed to secure tray to electrical panels or boxes, walls or end supports. Packaged in pairs with hardware.

Steel splice plates

Closure end plate and reducing splice plate



- Used in pairs to provide a straight reduction or used with a standard splice plate for an offset reduction
- One per package with hardware

Reducing splice plate

	Cat. no.	Material prefix	Side rail height (in.)
	(Prefix)-3-(*)RSP	SPW, SHW, SSW	3
	(Prefix)-4-(*)RSP	SPW, SHW, SSW	4
	(Prefix)-5-(*)RSP	SPW, SHW, SSW	5
	(Prefix)-6-(*)RSP	SPW, SHW, SSW	6
	(Prefix)-7-(*)RSP	SPW, SHW, SSW	7

* For offset reduction: Insert width to be reduced. For straight reduction: Insert $\frac{1}{2}$ width to be reduced (2 required).
 Example: SPW-503-RSP = 3 in. offset reducer

Closure end plate

	Cat. no.	Material prefix	Side rail height (in.)
	(Prefix)-3-(*)-CEP	SPW, SHW, SSW	3
	(Prefix)-4-(*)-CEP	SPW, SHW, SSW	4
	(Prefix)-5-(*)-CEP	SPW, SHW, SSW	5
	(Prefix)-6-(*)-CEP	SPW, SHW, SSW	6
	(Prefix)-7-(*)-CEP	SPW, SHW, SSW	7

Provides closure for any tray end. Hardware included.
 (*) Insert tray width

Steel splice plates

Super-Duty Splice Plate



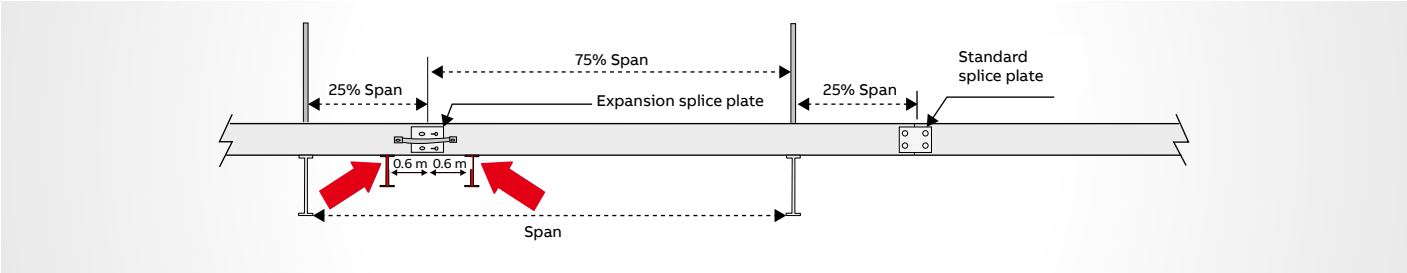
- High-strength design enables reduction of supports recommended for NEMA standard installations at the expansion joint, significantly reducing material and labour costs
- Unique reinforced design eliminates the need to drill and install additional hardware on the flange, saving installation time

Super-Duty Splice Plate

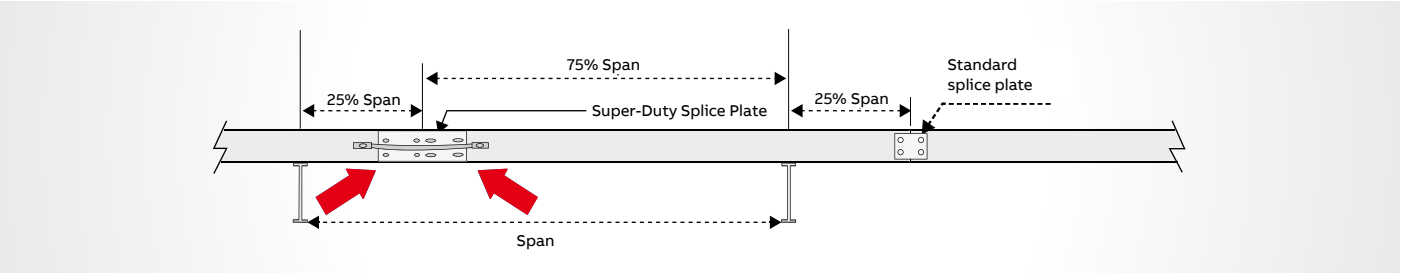
Cat. no.	Material prefix	Side rail height (in.)
(Prefix)-4-SDP	SPW, SHW, SSW	4
(Prefix)-5-SDP	SPW, SHW, SSW	5
(Prefix)-6-SDP	SPW, SHW, SSW	6
(Prefix)-7-SDP	SPW, SHW, SSW	7

Comes complete with 16 bolts, 8 stop nuts, 8 nuts, 8 nylon, washers, 3/8 in. diameter required, for either expansion or mid-span splicing.

01



02



- 01 Additional supports per NEMA standard installation
- 02 No additional supports needed with Super-Duty Splice Plate

Steel cable protection

Drop out and wall penetration sleeve



- Designed to provide a smooth radius surface at any position on the tray or trough bottom
- Drop outs are easily attached using hardware provided
- Standard radius = 4 in.

Drop out

	Cat. no.	Material prefix	Tray width (in.)
	(Prefix)-(*)-DO	SPW, SHW, SSW	06
	(Prefix)-(*)-DOS +	SPW, SHW, SSW	09
		SPW, SHW, SSW	12
		SPW, SHW, SSW	18
		SPW, SHW, SSW	24
		SPW, SHW, SSW	30
		SPW, SHW, SSW	36
		SPW, SHW, SSW	42

(*) Insert tray width
+ DOS = is for solid tray.



Sold with cover

- Designed to pass through walls and fire walls
- Hardware included
- Note: not fire rated
- Fire stop not included

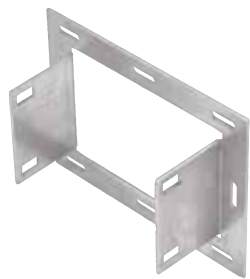
Wall penetration sleeve

Cat. no.	Material prefix	Tray width (in.)	Side rail height (in.)
(Prefix)-(*)-(**)-WPS	SPW, SHW, SSW	06	3
	SPW, SHW, SSW	09	4
	SPW, SHW, SSW	12	5
	SPW, SHW, SSW	18	6
	SPW, SHW, SSW	24	7
	SPW, SHW, SSW	30	7
	SPW, SHW, SSW	36	7
	SPW, SHW, SSW	42	7

(*) Insert side rail height.
(**) Insert tray width

Steel cable protection

Frame-type tray-to-box plate and nylon expansion pad



- Designed to secure tray to electrical enclosures and panels
- Hardware included

Frame-type tray-to-box plate

Cat. no.	Material prefix	Tray width (in.)	Side rail height (in.)
(Prefix)-(*)-(**)-FBP	SPW, SHW, SSW	06	3
	SPW, SHW, SSW	09	4
	SPW, SHW, SSW	12	5
	SPW, SHW, SSW	18	6
	SPW, SHW, SSW	24	7
	SPW, SHW, SSW	30	7
	SPW, SHW, SSW	36	7
	SPW, SHW, SSW	42	7

(*) Insert side rail height.
(**) Insert tray width

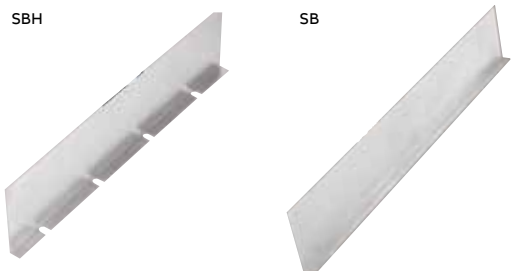
Nylon expansion pad

	Cat. no.	Material
	ABW-NSP	Natural nylon

Allows for thermal expansion and contraction of cable trays over supports.

Steel barrier strips

Barrier strips and vertical bend barriers



- Barrier strips provide a method of separating cables in tray and trough systems
- Easily installed using supplied hardware or barrier strip clamps (sold separately)
- 72 in. barriers are flexible for use with horizontal fittings

Barrier strips

Cat. no.	Material prefix	Designed for side rail height (in.)	Length
(Prefix)-3-SBH-72	SPW, SHW, SSW	3	72 in.
(Prefix)-4-SBH-72	SPW, SHW, SSW	4	72 in.
(Prefix)-5-SBH-72	SPW, SHW, SSW	5	72 in.
(Prefix)-6-SBH-72	SPW, SHW, SSW	6	72 in.
(Prefix)-7-SBH-72	SPW, SHW, SSW	7	72 in.
(Prefix)-3-SB-(*)	SPW, SHW, SSW	3	144 in. (3 m)
(Prefix)-4-SB-(*)	SPW, SHW, SSW	4	144 in. (3 m)
(Prefix)-5-SB-(*)	SPW, SHW, SSW	5	144 in. (3 m)
(Prefix)-6-SB-(*)	SPW, SHW, SSW	6	144 in. (3 m)
(Prefix)-7-SB-(*)	SPW, SHW, SSW	7	144 in. (3 m)

Barriers provided with self drilling-tapping screw CAT. NO. SPW10SCR 72 in. length: 3 screw 3 m length: 5 screw 144 in. length: 6 screw. SHW barriers are only available in 72 in. or 1,500 mm.

(*) Insert length.



- Preformed to fit all standard steel vertical bends
- Provided with hardware

Inside/outside vertical bend barriers

Inside bend cat. no.	Outside bend cat. no.	Material prefix	Designed for side rail height (in.)
(Prefix)-3-VIB-(*)-(+)	(Prefix)-3-VOB-(*)-(+)	SPW, SHW, SSW	3
(Prefix)-4-VIB-(*)-(+)	(Prefix)-4-VOB-(*)-(+)	SPW, SHW, SSW	4
(Prefix)-5-VIB-(*)-(+)	(Prefix)-5-VOB-(*)-(+)	SPW, SHW, SSW	5
(Prefix)-6-VIB-(*)-(+)	(Prefix)-6-VOB-(*)-(+)	SPW, SHW, SSW	6
(Prefix)-7-VIB-(*)-(+)	(Prefix)-7-VOB-(*)-(+)	SPW, SHW, SSW	7

(*) Insert bend degree

(+) Insert bend radius.

Steel clamps and hardware

Barrier strip clamp and strip splice



- Barrier strip clamps mount barrier strips to ladder rungs and ventilated trough bottoms
- Complete mounting hardware supplied

Barrier strip clamp

Cat. no.		Material prefix
	(Prefix)-BSC	SPW
		SSW

Barrier strip splice

Cat. no.	
	ABW-BSS

Alignment splice for joining connecting barrier strips.

Steel clamps and hardware

Cable tray combo clamp

Cable tray combo clamp

	Cat. no.	Material	Hardware size (in.)
	SPWCHGC	Pregalvanized steel	3/8
	SHWCHGC	Hot-dip galvanized steel	3/8
	SSWCHGC	316 stainless	3/8
	SPWCHGC-HDW	Pregalvanized steel	3/8
	SHWCHGC-HDW	Hot-dip galvanized steel	3/8
	SSWCHGC-HDW	316 stainless	3/8
 Clamp position on cable tray			
 Guide position on cable tray			

*Hardware supplied: 1 bolt and 1 springless strut nut 3/8 in. diameter.

Steel tray hardware

	Cat. no.	Material	Description
	SPW-1/4-CB	Zinc-plated steel	1/4 in. carriage bolt
	SPW-3/8-CB	Zinc-plated steel	3/8 in. carriage bolt
	SPW-1/4-HN	Zinc-plated steel	1/4 in. serrated flange hex nut
	SPW-3/8-HN	Zinc-plated steel	3/8 in. hex nut
	SPW3/8HWK*	Zinc-plated steel	Hardware kit
	SPW-3/8HXHWK**	Zinc-plated steel	Hardware kit 3/8 in. for large radius crosses
	SSW-3/8-CB	316 stainless	3/8 in. carriage bolt
	SSW-3/8-HN	316 stainless	3/8 in. hex nut
	SSW38HWK*	316 stainless	316 stainless steel hardware kit
	SSW-3/8HXHWK**	316 stainless	Hardware kit 3/8 in. for large radius crosses

Square shoulder self-positioning carriage bolt.

* Contains 8 nuts and 8 bolts.

**Contains 6 bolts, 6 nuts and 6 washers.

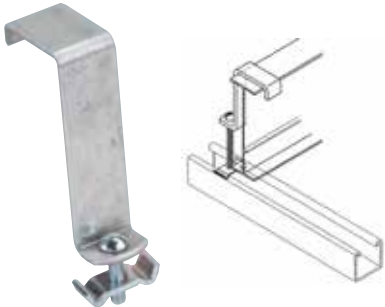
Steel clamps and hardware

Tapping screw, hold-down clamps and conduit clamp

Self-drilling tapping screw

	Cat. no.	Material	Description
	SPW-10-SCR	Zinc-plated steel	Self-drilling tapping screw
	SSW-10-SCR	Stainless steel	Self-drilling tapping screw

Hold-down clamp

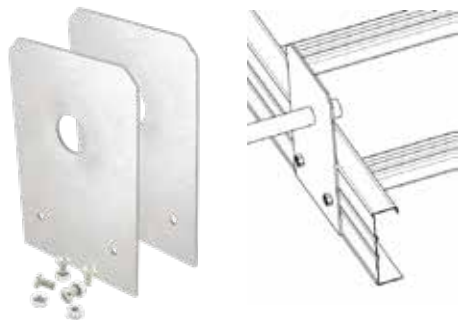
	Cat. no.	Material prefix	Side rail height (in.)
	(Prefix)-3-HDC	SPW, SHW, SSW	3
	(Prefix)-4-HDC	SPW, SHW, SSW	4
	(Prefix)-5-HDC	SPW, SHW, SSW	5
	(Prefix)-6-HDC	SPW, SHW, SSW	6
	(Prefix)-7-HDC	SPW, SHW, SSW	7

Hardware included. Kit contains 1 bolt and 1 channel nut.

Hold-down clamp

	Cat. no.	Type	Material	Design load
	SPWHDCS	Single	Pregalvanized	800 lb/pair
	SHWHDCS	Single	Hot-dipped galvanized	800 lb/pair
	SSWHDCS	Single	Stainless steel 316	800 lb/pair
	SPWHDCD	Double	Pregalvanized	1,500 lb/pair
	SHWHDCD	Double	Hot-dipped galvanized	1,500 lb/pair
	SSWHDCD	Double	Stainless steel 316	1,500 lb/pair

Conduit clamp

	Cat. no.	Size (in.)	Material
	PU100CC	1	Pregalvanized
	PU125CC	1¼	Pregalvanized
	PU150CC	1½	Pregalvanized
	PU200CC	2	Pregalvanized
	PU250CC	2½	Pregalvanized
	PU300CC	3	Pregalvanized
	PU400CC	4	Pregalvanized

Steel clamps and hardware

Cable tray guide, clamp and vertical tray hanger



- Expansion guide for single or double runs of cable tray
- No need to field drill channel or I-beam

Cable tray guide

	Cat. no.	Material
	SPW-CTG	Zinc-plated steel
	SHW-CTG	Hot-dipped galvanized steel
	SSW-CTG	Stainless steel



Cable tray clamp

	Cat. no.	Material
	SPW-CTC	Zinc-plated steel
	SHW-CTC	Hot-dipped galvanized steel
	SSW-CTC	Stainless steel

Vertical tray hanger

	Cat. no.	Material prefix	Side rail height (in.)
	(Prefix)-(*)-VTH	SPW, SHW, SSW	3
		SPW, SHW, SSW	4
		SPW, SHW, SSW	5
		SPW, SHW, SSW	6
		SPW, SHW	7

(*) Insert side rail height