



GREENLEE.
A Textron Company

MADE FOR THE TRADE!™



DRILL/TAP, 1/4-20 (POP)

Greenlee Drill/Tap Bit

Cat No: 52063483

UPC No: 783310009061

Description

- Drill, Tap, and Countersink in one easy to use bit.
- Tapholes up to 4X's faster than traditional methods.
- One-piece Drill/Tap design ensures proper hole size for threaded tap size.
- Available kit and individual bits in 8-32NC, 10-32NF, and 1/4-20NC thread sizes.
- Constructed of hardened High Speed Steel.
- Long length Drill/Tap Bits tap up to 1/2" (12.7 mm) thick material.
- Split-tip drills fast and resists walking.
- Back tapered beyond tap to prevent thread damage.
- Quickly deburrs and countersinks threaded hole.
- Fast, secure 1/4" Quick-Change hex shank.
- Quick-Change adapter included in Standard Length, Long Length, and Metric Drill/Tap Kits.
- For best results, use Greenlee cutting oil with all Drill/Tap bits.

Specifications

- Material : High Speed Steel
- Material thickness : Up to 1/2" (12.7 mm) Maximum.
- Material type : Mild Steel, Copper, Brass, and Aluminum
- Number Of Pieces : 1 pc.
- Point Type : Split-Tip drills fast and resists walking.
- Shank : 1/4" Quick-Change Hex
- Size : 1/4-20NC
- Thread Per Inch : 20 TPI
- Thread Type : Course