






STEP DRILL BIT SETS

Description	Includes	Part No.
 2 Pc #4 Step Drill Bit Set	(2) #4 Step Drill Bit, 3/16" – 7/8" (48-89-9204)	48-89-9234
 2 Pc #9 Step Drill Bit Set	(2) #9 Step Drill Bit, 7/8" & 1-1/8" (48-89-9209)	48-89-9239
 3 Pc Step Drill Bit Set	(1) #1 Step Drill Bit, 1/8" – 1/2" (48-89-9201) (1) #2 Step Drill Bit, 3/16" – 1/2" (48-89-9202) (1) #4 Step Drill Bit, 3/16" – 7/8" (48-89-9204) (1) Carrying Case	48-89-9221
 4 Pc Step Drill Bit Set	(1) #1 Step Drill Bit, 1/8" – 1/2" (48-89-9201) (1) #4 Step Drill Bit, 3/16" – 7/8" (48-89-9204) (1) #7 Step Drill Bit, 7/8" Single Hole (48-89-9207) (1) #12 Step Drill Bit, 7/8" – 1-3/8" (48-89-9212) (1) Carrying Case	48-89-9223
 6 Pc Step Drill Bit Set	(1) #1 Step Drill Bit, 1/8" – 1/2" (48-89-9201) (1) #4 Step Drill Bit, 3/16" – 7/8" (48-89-9204) (1) #6 Step Drill Bit, 3/8" & 1/2" (48-89-9206) (1) #7 Step Drill Bit, 7/8" Single Hole (48-89-9207) (1) #8 Step Drill Bit, 1/2" – 1" (48-89-9208) (1) #9 Step Drill Bit, 7/8" & 1-1/8" (48-89-9209) (1) Carrying Case	48-89-9224

METRIC STEP DRILL BITS

Description	Number of Holes	Part No.
Step Bit 4mm – 12mm	9	48-89-9301
Step Bit 4mm – 12mm	5	48-89-9302
Step Bit 4mm – 20mm	9	48-89-9320
Step Bit PG7-PG21 (28mm)	9	48-89-9321

Description	Number of Holes	Part No.
Step Bit M6-M32 (32.5mm)	13	48-89-9332
Step Bit 6mm – 35mm	14	48-89-9335
Step Bit 6mm – 40.5mm	17	AVAILABLE FALL 2019 48-89-9340

METRIC STEP DRILL BIT SET	
Description	Part No.
3 Pc Metric Step Drill Bit Set	48-89-9399

TWIST DRILL BITS

SHOCKWAVE™ RED HELIX™ TITANIUM HEX DRILL BITS

OVERVIEW

MILWAUKEE® SHOCKWAVE™ Impact Duty Titanium Drill Bits with RED HELIX™ are engineered for impacts and drills. Designed with a VARIABLE HELIX™ with an aggressive 35° Helix Angle which ends at 15°, the Impact Duty Titanium Drill Bits with RED HELIX™ provide rapid chip removal to limit heat buildup to stay sharper longer. The 135° split point tip delivers a precision start and prevents walking for fast, accurate holes. Titanium coating can be used in all drilling applications to give you up to 3X life vs. black oxide drill bits.



FEATURES

- Titanium Coating for up to 3X life vs. black oxide
- RED HELIX™ Design for rapid chip removal; CHIP BREAKER™ for decreased heat buildup; 135° Split Point Tip for precision start, no walking
- SHOCKWAVE™ Impact Duty: Engineered for drills and impacts

SHOCKWAVE™ RED HELIX™ TITANIUM DRILL BITS

Diameter	VARIABLE HELIX™	CHIP BREAKER™	Shank	Part No.
1/16"			1/4" Hex	48-89-4601
5/64"			1/4" Hex	48-89-4602
3/32"			1/4" Hex	48-89-4603
7/64"			1/4" Hex	48-89-4604
1/8"	X		1/4" Hex	48-89-4605
9/64"	X		1/4" Hex	48-89-4606
5/32"	X		1/4" Hex	48-89-4607
11/64"	X		1/4" Hex	48-89-4608
3/16"	X	X	1/4" Hex	48-89-4609
13/64"	X	X	1/4" Hex	48-89-4610
7/32"	X	X	1/4" Hex	48-89-4611
15/64"	X	X	1/4" Hex	48-89-4612
1/4"	X	X	1/4" Hex	48-89-4613
17/64"	X	X	1/4" Hex	48-89-4614
9/32"	X	X	1/4" Hex	48-89-4615

Diameter	VARIABLE HELIX™	CHIP BREAKER™	Shank	Part No.
19/64"	X	X	1/4" Hex	48-89-4616
5/16"	X	X	1/4" Hex	48-89-4617
21/64"	X	X	1/4" Hex	48-89-4618
11/32"	X	X	1/4" Hex	48-89-4619
23/64"	X	X	1/4" Hex	48-89-4620
3/8"	X	X	1/4" Hex	48-89-4621
25/64"	X	X	1/4" Hex	48-89-4622
13/32"	X	X	1/4" Hex	48-89-4623
27/64"	X	X	1/4" Hex	48-89-4624
7/16"	X	X	1/4" Hex	48-89-4625
29/64"	X	X	1/4" Hex	48-89-4626
15/32"	X	X	1/4" Hex	48-89-4627
31/64"	X	X	1/4" Hex	48-89-4628
1/2"	X	X	1/4" Hex	48-89-4629